## Installation & Maintenance Instructions

**F72G General Purpose Filter**

### Replacement Items

**Service Kit (items circled on exploded view)**
- 4380-500
- Liquid level lens kit (46, 48, 50)...
- 4380-030
- Filter element, 5µm, red speckles (53)...
- 5925-03
- Filter element, 25µm, blue speckles (53)...
- 5925-01
- Filter element, 40µm, no speckles (53)...
- 5925-02
- Manual drain (18, 19, 20, 21, 32, 33)...
- 619-50
- Semi automatic drain (21, 22, 23, 24, 25, 26)...
- 5379-RK
- Auto drain (24, 25, 26)...
- 36A, 36B, 36C, 43A, 43B, 45C...
- 4000-509
- Mechanical service indicator (1)...
- 5797-50
- Electrical service indicator (7)...
- 4020-51R

### Assembly

1. Lubricate o-rings, the portion of the manual drain body that accommodates the stem of drain valve (19, 32, 41) with o-ring grease.
2. Assemble filter as shown on the exploded view.
3. Arrows on indicator (3, 9) and body (6) must point in the same direction. Push bowl, or bowl with guard, into body and turn fully clockwise.

### Cleaning

1. Carefully soak the filter in a solvent or detergent in clean hot water.
2. Clean other parts with warm water and soap.
3. Inspect parts. Replace those found to be damaged.
4. Replace plastic bowl with a metal bowl if plastic bowl shows signs of cracking or cloudiness.

### Warning

- Use metal bowl in applications where a plastic bowl might be exposed to substances that are incompatible with polycarbonate.
- Before using these products with fluids other than air, consult Norgren.

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**WARNING**

- These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under Technical Data.
- Poly carbonate plastic bowls can be damaged and possibly burst if exposed to such substances as certain solvents, strong alkalis, compressor oils containing ester-based additives or synthetic oils. Fumes of these substances in contact with the polycarbonate bowl, externally or internally, can also result in damage. Clean with warm water only.
- Use metal bowl in applications where a plastic bowl might be exposed to substances that are incompatible with polycarbonate.
- Before using these products with fluids other than air, for nonindustrial applications, or for life-support systems consult Norgren.