

## Tightening torques for ISO1/2/3 intermediate plates

### Intermediate plates

	ISO1 /Nm	ISO2 /Nm	ISO3 /Nm	Notes
Intermediate plates with pressure regulator	3.1	3.5	5.6	4 Mounting screws and cord seal -> no problem
Intermediate plates with exhaust air throttle	3.1 (Fixed with the valve screws)	3.5 (Fixed with the valve screws)	5.6 (Fixed with the valve screws)	-
Intermediate plates with pilot operated non-return valves	3.1	3.5	5.6	2 mounting screws and max. operating pressure 8bar -> no problem
Intermediate plates with separate port 1 Intermediate plates with separate port 1 and 14 of 1	4.3	4	5.6 (tie rods take over force from valve mounting screws)	Moments according to separate test