

NORGREN COMMERCIAL VEHICLES YOU CAN SEE OUR THINKING

ENGINEERING ADVANTAGE





CREATING ENGINEERING ADVANTAGE FOR THE GLOBAL COMMERCIAL VEHICLE INDUSTRY

UNTIL RECENTLY, EMISSIONS REDUCTION HAS BEEN THE MAIN MOTIVATION IN THE COMMERCIAL VEHICLE INDUSTRY – AND THIS HAS LED TO UNPRECEDENTED POWERTRAIN DEVELOPMENT.

With more than 35 years' experience in the field, we have developed a core set of high-performance products and innovative technologies to meet these priorities, proven over hundreds of millions of miles of reliable service. We are well used to designing solutions for the extreme temperature ranges, vibration resistance testing and validation needs of this industry.

Most importantly, we understand the market trends, environmental challenges, emissions standards and specifications that matter to truck manufacturers and Tier 1 suppliers.

THE FUTURE - HAS ALREADY BEGUN

The new imperative is CO_2 reduction, which can be achieved through fuel economy and alternative fuels. With this new focus, we are committed to pioneering solutions that enable truck manufacturers to meet this goal.

Innovators in technical excellence, we are already working on technology for the future:

- → Waste heat recovery systems
- → Tyre inflation systems
- → Natural gas technology

GLOBAL REACH AND LOCAL SERVICE

WE ARE COMMITTED TO HELPING CUSTOMERS ACHIEVE THEIR GOALS BY WORKING WITH THEM AS A PARTNER, NOT JUST A SUPPLIER. WE CREATE UNIQUE, HIGH-PERFORMANCE PRODUCTS BASED ON PROVEN AUTOMOTIVE TECHNOLOGY. OUR CUSTOMISED SOLUTIONS, SPECIFIC TO EACH CUSTOMER, REDUCE SPACE CLAIM, WHILE OUR WORLD-CLASS QUALITY MAXIMISES VEHICLE UPTIME.

With an established network offering exceptional local service in 75 countries, we have the reach and capability to support customers in complex, global projects or simple, local spare part supply. Our dedicated commercial vehicle team is also globally connected, ensuring continuity of support for large customers.

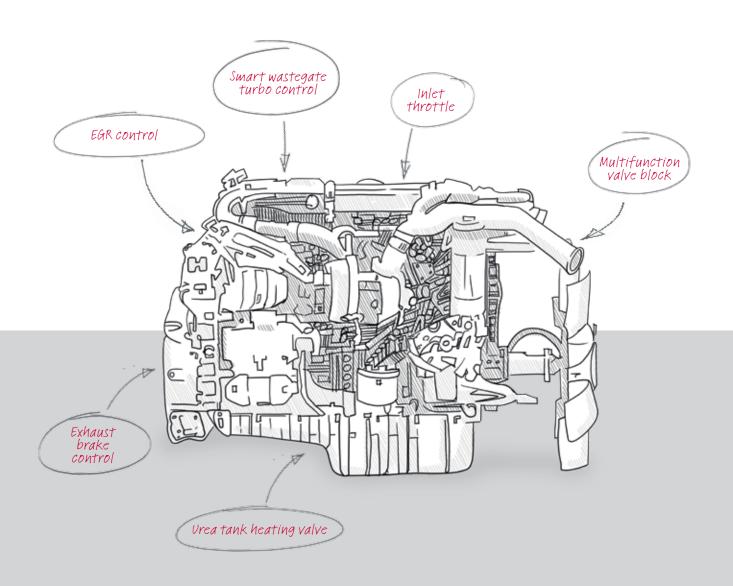


- TECHNICAL CENTRE
- MANUFACTURING

POWERTRAIN ENGINE

NORGREN PROVIDES HIGH-PERFORMANCE PNEUMATIC AND ELECTRIC CONTROL USING INNOVATIVE VALVE AND ACTUATION TECHNOLOGY FOR ALL CURRENT AND FUTURE ENGINE CONTROL REQUIREMENTS.

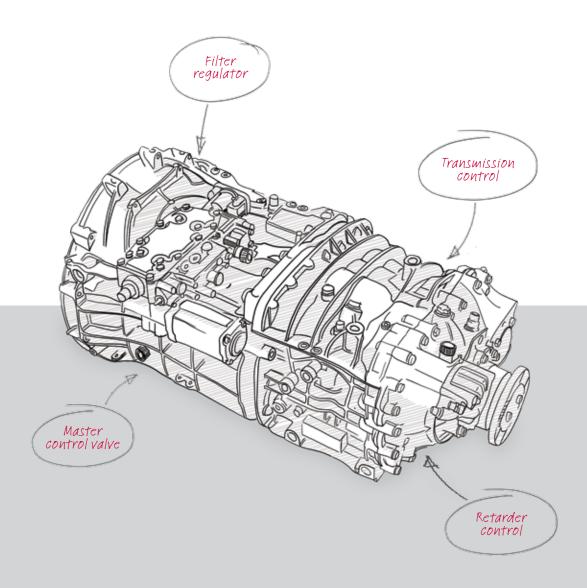
Customised valves with proven technology meet temperature, vibration and voltage tolerance.



POWERTRAIN TRANSMISSION

MODULAR OR STANDARD VERSION, NORGREN'S TRANSMISSION PRODUCTS ARE BUILT TO BE RELIABLE, ROBUST AND REDUCE WEIGHT.

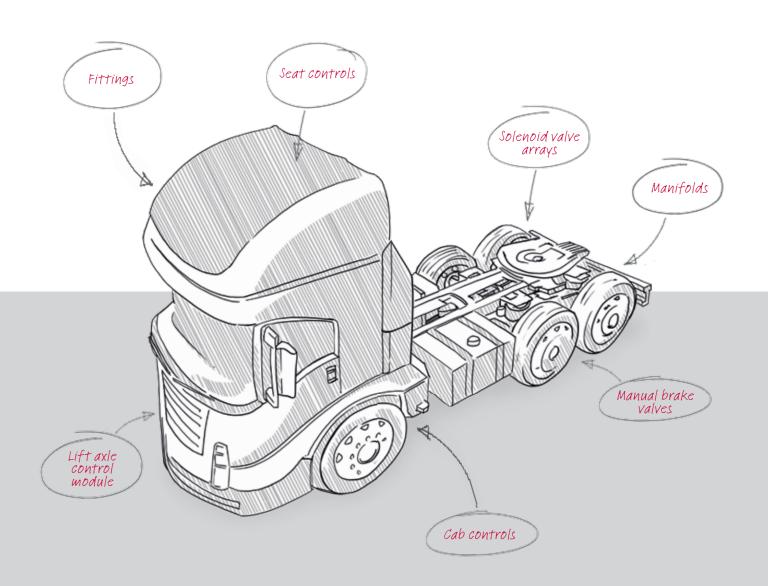
Products can be custom designed, including electrical connections and direct mount to the customer's footprint.



CHASSIS / CAB

BOTH STANDARD AND CUSTOMISED PNEUMATIC CONTROL SOLUTIONS THAT COMPLY WITH ALL REGULATORY REQUIREMENTS FOR USE IN PRIMARY AND AUXILIARY APPLICATIONS, REDUCING LEAKAGE, IMPROVING RELIABILITY AND LOWERING TOTAL COST OF OWNERSHIP.

High performance, stackable solenoid valves have a single air supply when mounted in multi array, while manifolds reduce the overall weight and footprint.





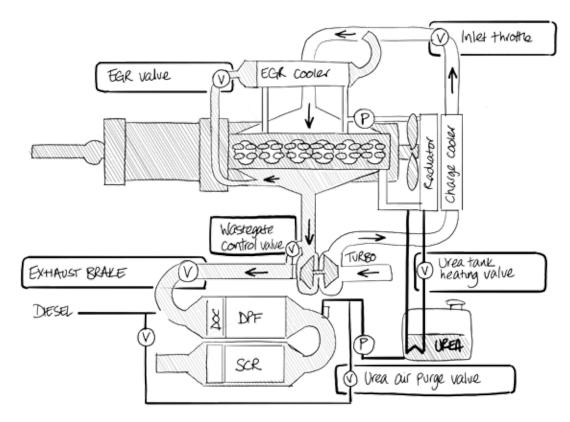
CONTENTS

POV	VERTRAIN ENGINE		CAB	
\rightarrow	SOLUTIONS	8	→ PNEUMATIC AND ELECTRONIC CONTRO	LS 17
\rightarrow	INLETTHROTTLES	9	→ SEAT CONTROL SYSTEMS	18
\rightarrow	VARIABLE-GEOMETRY TURBOCHARGER CONTROL	9	→ MANUAL PNEUMATIC CONTROL VALVES	19
\rightarrow	ENGINE CONTROL MULTIFUNCTION VALVE BLOCK	10	CHASSIS → SOLENOID VALVES AND VALVE ARRAYS	20
\rightarrow	EGR CONTROL	10	→ ISIS SOLENOID VALVE	20
\rightarrow	ENGINE EXHAUST BRAKE CONTROL	11	→ LIFT AXLE CONTROL	20
\rightarrow	SCR SYSTEM AD-BLUE TANK HEATING	11	→ MANIFOLDS	21
\rightarrow	ASHOK LEYLAND CASE STUDY	12	→ FITTINGS	21
\rightarrow	PNEUMATIC AND HYDRAULIC FAN CLUTCH CONTROL	13	BUS → DOOR OPENING SYSTEMS	23
\rightarrow	INNOVATING IN INLETS CASE STUDY	14	→ CLIMATE CONTROL VALVES	23
POV	VERTRAIN TRANSMISSION TECHNOLOGIES		OFF HIGHWAY	
\rightarrow	TRANSMISSION GEARSHIFTING CONTROL MODULE	15	→ TURBO CHARGER SMART WASTEGATE	25
\rightarrow	RETARDER CONTROL VALVES	15	→ TRACTOR CONTROL CASE STUDY	26
\rightarrow	MANUAL TRANSMISSION CONTROL	15	FUTURE	
\rightarrow	TATA MOTORS CASE STUDY	16	→ MIRA TECHNOLOGY PARK	27
			→ WASTE HEAT RECOVERY	28
			→ RANKINE HEAT CYCLE	29
			→ NATURAL GAS (NG) TECHNOLOGIES	30
			→ NG VALVE TECHNOLOGY	30
			→ AIR SUSPENSION CONTROL	31

POWERTRAIN ENGINE SOLUTIONS

NORGREN'S PROVEN VALVE AND ACTUATION TECHNOLOGY HAS HELPED OEMS REACH THE HIGHEST REGIONAL EMISSION STANDARDS.

We have developed a core set of products and technologies to assist with systems such as EGR, SCR, enhanced wastegate and diesel particulate filtration.

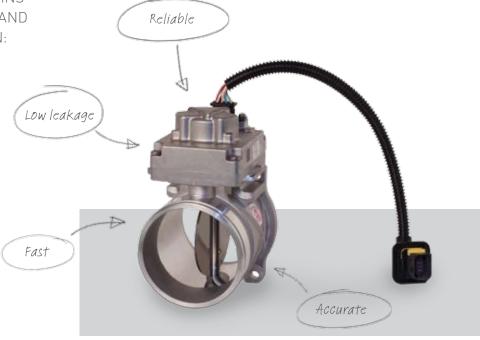




INLET THROTTLES

THIS HIGH-PERFORMANCE PRODUCT PROVIDES EGR ASSISTANCE, MAINTAINS ELEVATED EXHAUST TEMPERATURE AND ENABLES RAPID ENGINE SHUTDOWN:

- → High-durability brushless DC actuator
- → Pipe-mounted, die-cast aluminium housing
- → Stainless steel flap and shaft
- → CAN J1939 smart actuator, 12V and 24V
- → Safety spring return to normally open
- → Compact direct drive



VARIABLE-GEOMETRY TURBOCHARGER CONTROL

WE OFFER HIGH-PERFORMANCE, ADVANCED PNEUMATIC CONTROL FOR VARIABLE GEOMETRY TURBOCHARGERS (VGT) – A FULLY INTEGRATED CLOSED LOOP CONTROL SYSTEM THAT INCLUDES AN ECU, PRESSURE SENSOR AND A PROPORTIONAL VALVE:

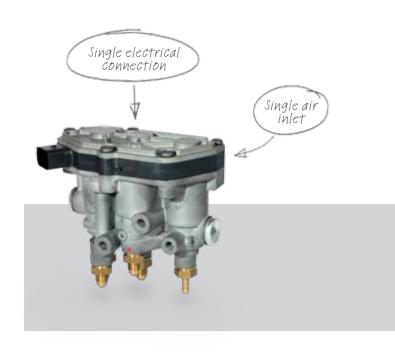
- → Communication with the engine and / or the vehicle ECU is possible
- → Available with pressure or displacement feedback, and with PWM or CAN control
- → Suitable for use with Euro IV, V, VI, EPA requirements, or Tier 4 final applications
- → IP6K9K-rated enclosures



ENGINE CONTROL MULTIFUNCTION VALVE BLOCK

THIS HIGH-PERFORMANCE PRODUCT INTEGRATES TWO WASTE GATES FOR TWO-STAGE TURBO AND EXHAUST BRAKE FUNCTIONS INTO ONE MODULE:

- → Integrated pressure regulator and exhaust back pressure sensor
- → Utilises production-proven solenoids
- → Reduces total cost of ownership
- → Single air connection, single electrical connection



EGR CONTROL

OUR CUSTOMISED EGR SOLUTIONS PROVIDE PRECISE PNEUMATIC PROPORTIONAL CONTROL FOR 'HOT SIDE' EGR VALVES:

- → Proven product with years of medium and heavy-duty diesel engine usage
- → Suitable for EPA requirements, Tier 4 Final and Euro IV, V and VI solutions



ENGINE EXHAUST BRAKE CONTROL

FULLY PROPORTIONAL CONTROL OF EXHAUST BRAKE WITH INTEGRATED EXHAUST BACK PRESSURE SENSOR PROVIDES SAVINGS IN WEIGHT, FOOTPRINT AND COMPONENT COUNT:

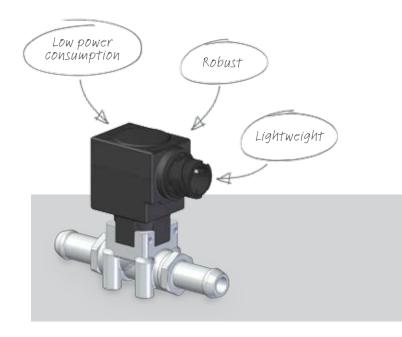
- → Precise pneumatic control of the exhaust brake
- → Directly driven, improving response speed by approximately 30%
- → Single standard mounting needed for installation
- → Durable design capable of surviving under-hood temperatures and vibration environments



SCR SYSTEM AD-BLUE TANK HEATING

UTILISING ENGINE COOLANT CIRCUIT FOR MEDIUM AND HEAVY DUTY TRUCK ENGINES, THE UREA TANK HEATING VALVE (UTHV) REGULATES THE FLOW OF COOLANT TO THE AD-BLUE / UREA HOLDING TANK:

- → "Poka-yoke" application-specific fittings allow for easy installation
- → Regulates temperature in cold ambient environments, protecting it against freezing
- → Reducing unit weight by 200g, it delivers more efficient fuel consumption
- → Effective on or off highway, it performs with all engine applications
- → Designed specifically for colder operating conditions, it ensures uninterrupted operation
- → Use of high-performance materials minimises maintenance





NORGREN VALVES HELP INDIAN ENGINE MANUFACTURER SATISFY EMISSIONS LEGISLATION CASE STUDY

ASHOK LEYLAND, A MANUFACTURER OF WORLD-CLASS TRUCKS, BUSES AND ENGINES, IS DESIGNING CLEANER ENGINES. HAVING WORKED IN EMISSIONS CONTROL FOR MANY YEARS, NORGREN WAS IDEALLY PLACED TO CO-OPERATE ON ITS LATEST GENERATION OF ENGINES.

Norgren designed an innovative proportional valve solution that controls the engine's exhaust gas recirculation valve, which cools the combustion process and prevents the formation of nitrogen oxide.

Norgren's solution is resistant to both shock and vibration, and delivers reliable performance – reflecting our expertise in taking a product and integrating all the components, which has reduced installation time and enabled Ashok Leyland to cut their number of sub-suppliers.

Ashok Leyland now has an engine that is compliant and a high-technology, high-performance solution from Norgren that's reliable in application.



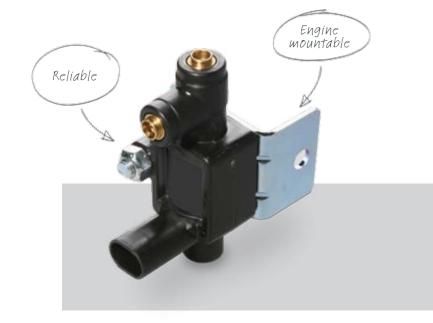
Euro IV

PNEUMATIC AND HYDRAULIC FAN CLUTCH CONTROL

A DURABLE SOLUTION DESIGNED TO WITHSTAND ENGINE MOUNTING AND THE HARSH ENVIRONMENT FOUND UNDER THE HOOD, THIS CONTROL IS A RESULT OF DESIGNS PROVEN THROUGH YEARS OF HEAVY-DUTY COMMERCIAL VEHICLE EXPERIENCE.

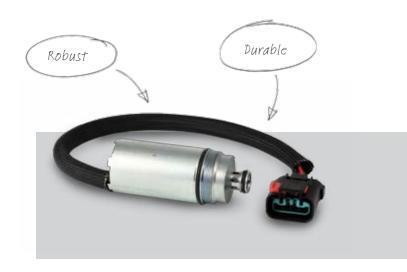
PNEUMATIC CONTROL OF COOLANT FAN CLUTCH:

- → Integrated electrical and pneumatic connections
- → Available with or without bracket
- → Overmoulded construction provides excellent environmental protection



HYDRAULIC MULTI-SPEED FAN CLUTCH CONTROL SOLENOID:

- → Integrated directly into the fan drive shaft
- Proportional control for multi-speed requirements
- → Thermal protection and over-pressure protection





INNOVATING IN INLETS – NEW TECHNOLOGIES TO MEET EMISSIONS LEGISLATION FOR HEAVY DIESEL ENGINES CASE STUDY



NORGREN'S TECHNICAL INNOVATION IS CLEARLY SHOWCASED IN NEW AIR THROTTLE TECHNOLOGY WHICH ASSISTS EGR BY HELPING MANAGE EXHAUST TEMPERATURES AND WITH MINIMAL IMPACT ON FUEL CONSUMPTION.

Air inlet throttle technologies for passenger cars are unable to meet the more severe operating conditions required by heavy duty engine applications.

Norgren's latest innovations in air inlet throttles are 'smart', meaning they incorporate local control and condition monitoring and communicate with the vehicle network via CAN. Using a proven DC brushless motor, directly coupled to a throttle body and air control flap, they have already appeared in 'incentive engines' within vehicles to be purchased by early adopters of the Euro VI standard.

What Norgren's air throttle delivers —and how it works.

Norgren's inlet throttle optimises the pressure gradient driving EGR, allowing the best 'in cylinder' combustion conditions under a wide range of operating modes. The throttle assists in the cold start of emissions components, reducing the amount of oxygen available to them. By forcing immediate shutdown on key off, the throttle eliminates the 'run-on' which is commonly found in modern high-compression engines. To avoid shutting off the engine unintentionally, the throttle automatically returns to the open position under its own spring force in the event of any potential failure.

In delivering these benefits, the inlet throttle meets a number of key design parameters including speed, resolution, repeatability, durability and sealing capacity. The performance level demanded of these systems requires the use of a compact and durable motor with a very high power density.

POWERTRAIN TRANSMISSION TECHNOLOGIES

TRANSMISSION GEARSHIFTING CONTROL MODULE

A COMPACT UNIT THAT INCORPORATES ALL PNEUMATIC FUNCTIONS INTO ONE MODULE FOR ASSISTED TRANSMISSION CONTROL:

- → Based upon our approved cartridge solenoid valve system
- → Central power supply pneumatic and electric
- → Direct mount to customer's specific footprint

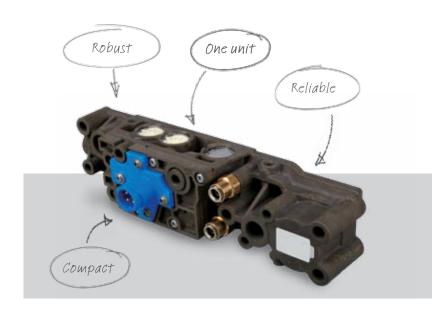


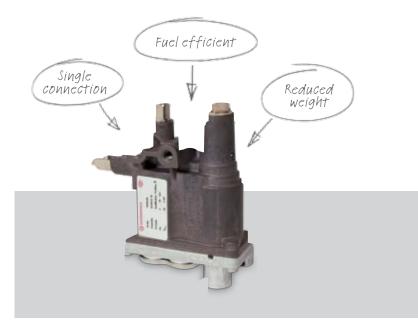
OUR PNEUMATIC CONTROL UNIT FOR RETARDER FEATURES A COMPACT INTEGRATED DESIGN, COMPRISING PROPORTIONAL CONTROL VALVE, PRESSURE SENSOR, SAFETY SHUT-OFF VALVE AND SINGLE CONNECTOR – ALL IN ONE HIGH-PERFORMANCE, HIGH-TECHNOLOGY UNIT:

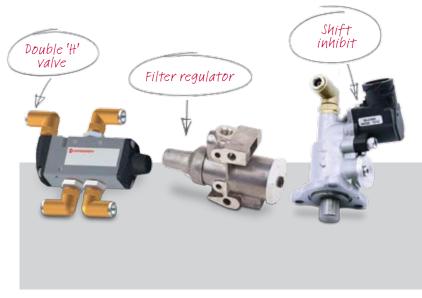
- → Reduced customer assembly time
- → Direct mount to customer's specific footprints
- → Design is fully integrated into the retarder

MANUAL TRANSMISSION CONTROL

- → Shift inhibit: Protects transmission from driver abuse and prevents down shifting at the incorrect RPM
- Filter regulator: Regulates chassis air for use on the transmission
- Double 'H' valve: assists gear shift between high/low range and can be mounted directly on the transmission









INTEGRATED SOLUTION PREVENTS GEARBOX DAMAGE CASE STUDY

A DIVISION OF TATA MOTORS, TML DRIVELINES, IS CURRENTLY THE MARKET LEADER IN AXLES AND TRANSMISSIONS FOR MEDIUM AND HEAVY COMMERCIAL VEHICLES IN INDIA. IT SOUGHT TO INTRODUCE A NEW NINE-SPEED PLANETARY RANGE GEARBOX WITH HIGH AND LOW RANGES. IN ORDER TO PREVENT THE DESTRUCTIVE AND POTENTIALLY LIFE-THREATENING EFFECTS OF THE ABUSIVE SHIFT OF SUCH TRANSMISSIONS CAUSED BY DRIVERS SHIFTING TO LOW RANGE WHILST DRIVING AT HIGHER SPEED, A SOLUTION WAS NEEDED TO BLOCK THE RANGE SHIFT WHEN RUNNING ABOVE A SET SPEED.

Norgren was asked to provide components for a solution designed in-house by Tata. However, by applying our commercial vehicle expertise we were able to propose an integrated solution combining solenoid valve, actuator, fitting and silencer in a compact single unit – providing real Engineering Advantage.

Controlled by a new electronic control unit specifically designed by Tata to meet the application requirements, the Norgren solution offers Tata a robust, life-of-vehicle product, as well as reducing assembly time, sourcing and logistics costs.

CAB

PNEUMATIC AND ELECTRONIC CONTROLS FOR THE CABS OF COMMERCIAL VEHICLES

PRECISION ENGINEERED FOR FUNCTIONALITY,
DURABILITY AND RELIABILITY, OUR COMPACT DESIGNS
OCCUPY MINIMAL SPACE BEHIND THE DASHBOARD,
BLENDING WITH THE OVERALL DESIGN OF THE
DASHBOARD AND INTERIOR WITH CUSTOM-DESIGNED
GRAPHICS AND LIGHTING OPTIONS AVAILABLE.

Innovative features include push-to-connect fittings, non-contact electrical switching and microprocessor-based functions.

- → Air horn valves
- → Steering column release valve
- → Pneumatic switches
- Customised transmission shift control
- → Wiper controls



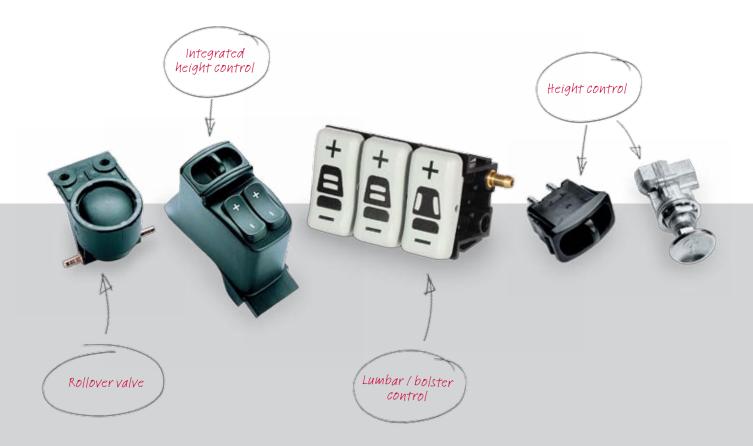
CAB

SEAT CONTROL SYSTEMS

NORGREN'S ADVANCED PNEUMATIC SYSTEMS ARE BECOMING THE INDUSTRY'S PREFERRED OPTION DUE TO HIGHER FUNCTIONALITY, HIGHER PERFORMANCE, AND EASE OF INTEGRATION WITHOUT THE COSTS ASSOCIATED WITH ELECTRICALLY-CONTROLLED DESIGNS.

Norgren provides a variety of solutions available for controlling functions such as height, lumbar, electro-pneumatic damper control, and auto-memory:

- → Tip-over safety valves allow easy exit in the event of a partial or complete rollover
- → High-specification memory can store the preferred seat position of several different drivers
- → Levelling systems offer automatic leakage compensation
- → Rapid dump valve quickly deflates the seat's air bag for easier ingress and egress



MANUAL PNEUMATIC CONTROL VALVES

WITH CUSTOMISED DESIGNS TO MEET INDIVIDUAL ERGONOMIC REQUIREMENTS, OUR VALVES ARE CAPABLE OF WITHSTANDING AGGRESSIVE ENVIRONMENTS AND CONTINUED OPERATION, WITH INTEGRATED TUBE CONNECTIONS TO REDUCE COSTS, AIR USAGE AND ASSEMBLY TIME:

- → Trailer brake custom designed proportional control valve
- → Part brake interlock to prevent accidental release
- → Work brake provides energy efficient solution for demanding application



CHASSIS

SOLENOID VALVES AND VALVE ARRAYS

CHASSIS-MOUNTED, HIGH-PERFORMANCE SOLENOID VALVES WITH 'TWIST AND LOCK' STACKABLE FEATURES THAT HAVE A SINGLE AIR SUPPLY WHEN MOUNTED IN MULTI ARRAY. VALVES ARE REMOTELY ACTUATED FROM ELECTRIC SWITCHES MOUNTED IN THE DASHBOARD, AND CONNECTED VIA STANDARD FLECTRICAL HARNESSES:

→ Differential lock

→ Lift axle

→ Exhaust brake

Power take-off

→ Horn signal

Split / range

ISIS SOLENOID VALVE

DESIGNED FOR EASE OF ASSEMBLY, ISIS IS A CHASSIS-MOUNTED, HIGH-PERFORMANCE, INTEGRATED 3/2NC SOLENOID VALVE THAT CONTROLS KEY FUNCTIONS SUCH AS THE EXHAUST BREAK AND DIFFERENTIAL LOCK:

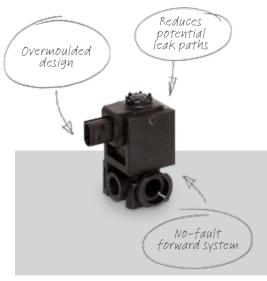
- → Fewer components than standard models, all housed in one sealed, corrosion-resistant unit
- → 10% lighter and 30% smaller than typical chassis array valve systems
- → Suitable for retrofit, 12v or 24v models available
- → Operating temperature range -40°C with options up to +125°C
- > Excellent environmental protection and vibration resistance

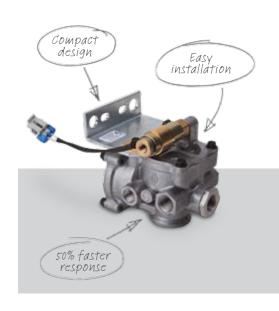
LIFT AXLE CONTROL

CHASSIS-MOUNTED LIFT AXLE CONTROL MODULE FOR HEAVY DUTY TRUCKS AND TRAILERS INTEGRATES TWO INDUSTRY-PROVEN, BRAKE-STYLE RELAY VALVES IN A SINGLE UNIT:

- → Excellent flow capability for rapid axle actuation
- → Available with option of either electrical or air-pilot operation







MANIFOLDS

DESIGNED FOR THE PASSING OF AIR IN AND OUT OF THE CAB, THE MANIFOLD CREATES A DISTRIBUTION POINT FOR MULTIPLE AIR CONNECTIONS AND A SINGLE INSTALLATION POINT FOR PRESSURE SWITCHES. INTEGRATED TUBE CONNECTIONS PROVIDE INCREASED PRODUCTIVITY AND RELIABILITY, REDUCING LEAK PATHS, OVERALL WEIGHT AND FOOTPRINT. EACH MANIFOLD IS CREATED SPECIFICALLY TO THE CUSTOMER'S NEEDS.

PASS THRU MANIFOLDS:

High-performance devices to pass air through bulkhead plates.

AIR SWITCH MANIFOLDS:

Incorporates a pneumatic connection to the electrical system for operating warning and brake lights.

DISTRIBUTION MANIFOLDS:

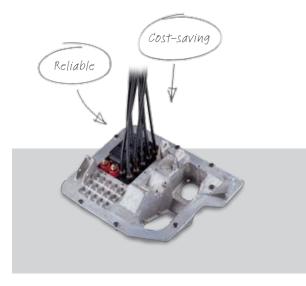
A compact solution integrating multiple functionalities, such as check valves solenoid valve, pressure sensors / switches and pressure protection valves.

FITTINGS

UNIQUE PUSH-TO-CONNECT DESIGNS ALLOW AIR BRAKE AND AUXILIARY TUBING CONNECTIONS TO BE MADE IN SECONDS. OUR FITTINGS FULLY COMPLEMENT NORGREN'S OTHER VEHICLE SOLUTIONS, LEADING TO REDUCED END-OF-LINE LEAKAGE, AND IMPROVING PRODUCTIVITY AND FUEL ECONOMY:

- → Robust design proven over the last 20 years onboard vehicles
- → Multi-tooth collet and rigid tube support to maximise grip in extreme temperatures
- → Internal tube structure that reduces the risk of impact damage
- → Pre-applied thread sealant and metric straight thread '0' ring options available
- → Corrosion-resistant
- → Can be used in airbrake, auxiliary and powertrain applications







BUS

NORGREN UNDERSTANDS THE NEED TO PROVIDE A COMFORTABLE PASSENGER ENVIRONMENT, IRRESPECTIVE OF THE WEATHER CONDITIONS OUTSIDE.

On door opening systems, automatic obstacle detection and manual override options increase safety.



DOOR OPENING SYSTEMS

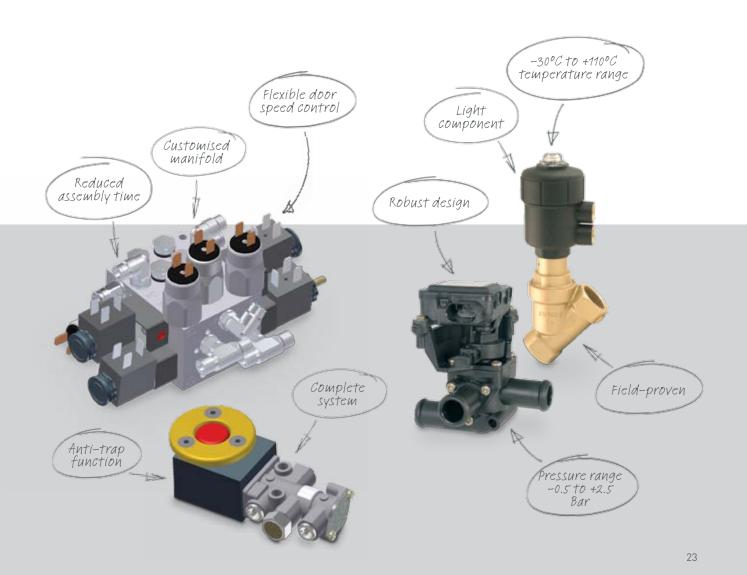
OUR PIONEERING PNEUMATIC CONTROL DOOR-OPENING SYSTEM FOR BUSES AND COACHES OFFERS:

- → A complete, customised system built from three basic components: emergency valves, door-opening block and pneumatic cylinders
- → Integrated safety functions, including a manual override option and an automatic reverse function for obstacle detection

CLIMATE CONTROL VALVES

NORGREN'S HIGH PERFORMANCE CLIMATE
CONTROL VALVES OFFER MOTORISED
PROPORTIONAL AND DIGITAL CONTROL OF
ENGINE COOLANT, ENHANCING TEMPERATURE
CONTROL FOR PASSENGERS IN BUSES AND
COACHES. FEATURES INCLUDE:

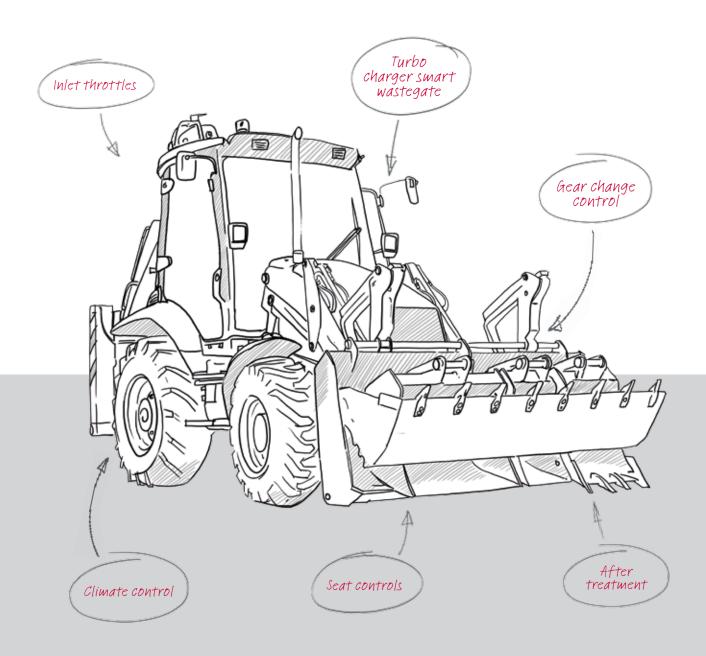
- Digital control damped closing reduces pressure shock to the coolant system and puts less strain on the radiator
- → Motorised proportional valve delivers constant flow and reduces pressure shock on the radiator, while power consumption closes off when a set point is reached
- Ceramic discs are resistant to dirt and variation of temperature, ensuring a more reliable performance
- → Motor drive for flap control EMV resistant and built to high IP classification (IP6K9K), it includes a gold plated pin contact to deliver high torque with minimal back lash



OFF HIGHWAY

NORGREN'S INNOVATION HAS BEEN DELIVERING ENGINEERING ADVANTAGE INTO HEAVY DUTY ENGINES FOR OVER 35 YEARS. ALL OVER THE WORLD, OUR PRODUCTS AND LOCAL EXPERTISE HAVE KEPT EQUIPMENT FUNCTIONING EFFICIENTLY IN EVEN THE MOST CHALLENGING ENVIRONMENTS, WHETHER CAUSED BY EXTREME TEMPERATURES AND VIBRATION, OR DIRTY AND CAUSTIC CONDITIONS.

We have proven expertise of enhancing performance in tough applications, including heavy duty engines, rail, off-shore drilling and chemical processing.



TURBO CHARGER SMART WASTE GATE

AN INTEGRATED SOLENOID CONTROLLED VIA VARYING ELECTRICAL SIGNALS FROM THE ECU, WHICH ALLOWS FOR THE PROPORTIONAL CONTROL OF THE TURBO WASTEGATE. OUR HIGH-PERFORMANCE, INNOVATIVE SOLUTION CAN BE CUSTOMISED FOR EACH APPLICATION:

- → Increased tuning flexibility to more easily achieve emission levels -Wastegate can be controlled to achieve required emission standards at emission measure points
- → Momentary over boost can be controlled
- → Optimised control for part load engine conditions
- → Absolute boost pressure accurately maintained at high altitude driving conditions
- → Uses boost air so does not require a separate air supply
- → Directly mounts on the turbocharger or remote mount on engine
- → Can assist in the improvement of fuel economy





NORGREN'S TRACTOR CONTROL SYSTEM INCREASES DRIVER COMFORT WHILE IMPROVING PRODUCTIVITY CASE STUDY

WHEN AT WORK, TRACTORS CHANGE
DIRECTION AND GEAR RATIO
REGULARLY. DEPENDING ON THE
SIZE OF THE FIELD AND THE TYPE OF
PROCESS, THE GEAR IS CHANGED
EVERY FEW SECONDS. IN ORDER TO
IMPROVE DRIVER COMFORT, A SOLUTION
WAS REQUIRED TO ALLOW AUTOMATIC
SHIFTING AND DIRECTION CHANGES.

Using proven core valve technology, Norgren designed a modular system that electrohydraulically controls the clutches and gearbox, allowing smooth gear and direction changes. Tractors equipped with this system can be controlled semi, or fully automatically depending on selected configuration. There are two main systems, which can be used or combined:

POWERSHUTTLE

CHANGING DRIVE DIRECTION "UNDER THE LOAD"

The smooth forward and reverse movement in all temperature conditions increases driver comfort and allows the driver to focus on other tasks such as loading. Customisable to specific requirements, the power shuttle consists of a hydraulic valve block, electronic clutch pedal position sensor and transmission control unit.

POWERSHIFT

CHANGING GEARS "BY THE WIRE"

The quick and easy gear shifting helps the driver to focus on their tasks. The shifting can be done automatically when powershift is combined with the powershuttle system, which brings the biggest advantage for customers. Customisable to specific requirements, the power shift consists of a hydraulic valve block, hydraulic actuators and transmission control unit.

THE FUTURE... HAS ALREADY BEGUN

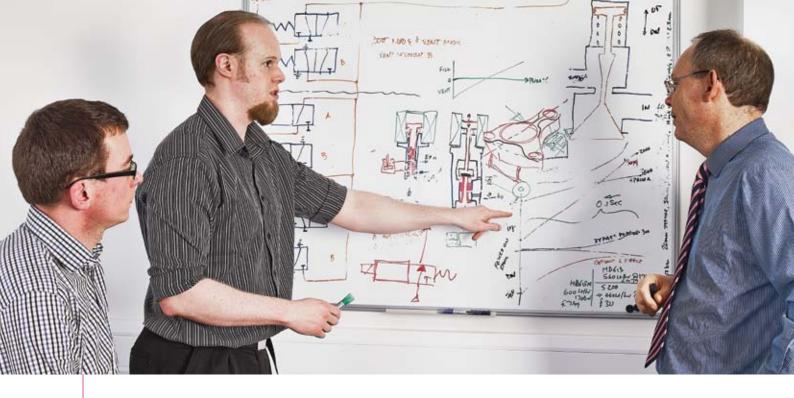
NORGREN UNDERSTANDS THE IMPORTANCE OF FUEL EFFICIENCY AND CO_2 REDUCTION FOR MANUFACTURERS TO MEET LEGISLATION. THAT'S WHY WE ARE COMMITTED TO PIONEERING SOLUTIONS THAT ENABLE TRUCK MANUFACTURERS TO STAY COMPLIANT AND AHEAD OF THE TREND.

MIRA TECHNOLOGY PARK

IN 2012, A NORGREN EXPERT CV TECHNICAL TEAM TOOK RESIDENCE AT MIRA TECHNOLOGY PARK – A UK CENTRE OF AUTOMOTIVE EXCELLENCE – IN ORDER TO FURTHER THEIR RESEARCH INTO WASTE HEAT RECOVERY SYSTEMS.

THIS WORK REQUIRED UNIQUE TESTING CAPABILITIES, INCLUDING RAPID ACCESS TO STATE-OF-THE-ART FACILITIES AND INDEPENDENT INDUSTRY EXPERTISE, MAKING MIRA THE IDEAL BASE.





THE FUTURE IS... WASTE HEAT RECOVERY

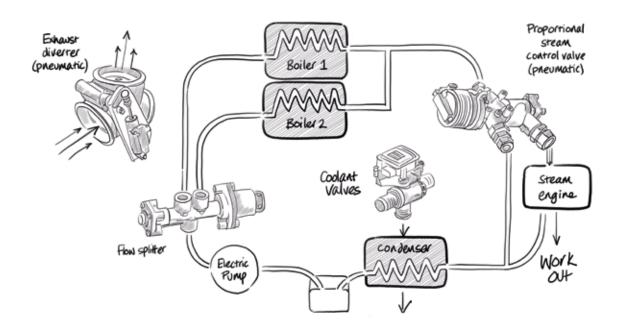
TO MEET FUTURE DEMANDS FOR REDUCED CO₂ OUTPUT AND IMPROVE FUEL EFFICIENCY, ENGINE AND VEHICLE OEMS ARE INTRODUCING TECHNOLOGY TO RECOVER WASTE EXHAUST HEAT BY USING IT TO BOIL A WORKING FLUID. THE VAPOUR PRODUCED IS EXPANDED TO PRODUCE ADDITIONAL MECHANICAL POWER, AND THE NET RESULT IS A SIGNIFICANT IMPROVEMENT IN OVERALL OUTPUT FOR EVERY LITRE OF FUEL CONSUMED.

Our dedicated team of technical experts are developing technology for Rankine cycle waste heat recovery systems – which will become standard equipment on long-haul trucks and high-usage static engines.

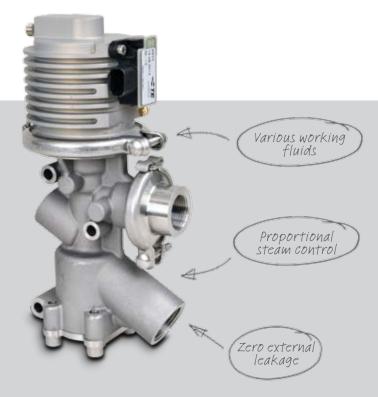
Norgren has already developed steam and liquid control modules for the flow control of evaporated fluid and steam by-pass functions. These are compact modules, with high flow, high resolution and low pressure drops, resulting in a fast response with no external leakage. Currently, our engineers are at work on the next generation technology, including exhaust diverters and flow splitters.

RANKINE HEAT CYCLE

THE RANKINE CYCLE IS A MODEL THAT PREDICTS THE PERFORMANCE OF STEAM ENGINES. IT IS AN IDEALISED THERMODYNAMIC CYCLE OF A HEAT ENGINE THAT CONVERTS HEAT INTO MECHANICAL WORK. THE HEAT IS SUPPLIED EXTERNALLY TO A CLOSED LOOP WHICH USES A WORKING FLUID.



PROPORTIONAL STEAM CONTROL VALVE



THE FUTURE IS... NATURAL GAS (NG) TECHNOLOGIES

OVER THE NEXT FEW YEARS, NATURAL
GAS WILL PENETRATE THE DIESEL MARKET.
OUR MARKET-LEADING PRODUCT RANGES
CREATE AN EXTENSIVE RANGE OF HIGHPERFORMANCE COMPONENTS AND
COMPLETE SYSTEM SOLUTIONS TO MEET
THE SPECIFIC REQUIREMENTS OF THE
NATURAL GAS INDUSTRY:

- → Increasing energy efficiency
- → Improving the environment by simplifying the delivery of NG into vehicles and eliminating wastage
- → Improving the safety of NG delivery systems

It is predicted that, by 2020, 20% of commercial vehicles manufactured will be powered by natural gas.





NG VALVE TECHNOLOGY

SINCE 1996, NORGREN HAS BEEN SUPPLYING HIGH-PRESSURE VALVES TO CUSTOMERS MANUFACTURING NG COMPRESSION AND DISPENSE SYSTEMS. AS SUCH, WE UNDERSTAND THE NEED FOR VALVES TO BE SAFE, HAVE VERY HIGH LEVELS OF PRESSURE INTEGRITY AND BE RELIABLE.

Due to the requirement for zero internal and external leakage, we ensure the highest standards of production, coupled with premier quality materials in design and manufacture.

THE FUTURE IS... AIR SUSPENSION CONTROL

NORGREN'S COMMITMENT TO ENGINEERING ADVANTAGE MEANS CREATING PRODUCTS AND TECHNOLOGIES WHICH MEET SPECIFIC INDUSTRY NEEDS. BUILDING ON OUR PROVEN TRACK-RECORD IN THE AUTOMOTIVE SECTOR, WE ARE CURRENTLY DEVELOPING PNEUMATIC CONTROL FOR SUV AND LIGHT TRUCK AIR SUSPENSION.

This features innovative new valve technology which eliminates two valve blocks and the associated tubing and electrical connections, creating a more compact product and simpler installation. In addition, the valves are fitted directly into air spring as well as manifold blocks with integrated sensor for rear levelling and four corner ride height. The end result is increased passenger safety and comfort, plus improved stability and control for off-road performance.







System shut-off valve



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z7577BR en/04/14

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