

Technical Statement



14 June 2020

Pressure Equipment Directive 2014/68/EU Sound Engineering Practice

Classification of Pressure Equipment

Norgren pneumatic products for sale in the EU that are defined as pressure equipment (pressure accessories) with regard to the Pressure Equipment Directive 14/68/EU, have been classified in accordance with Article 13 (Classification of Pressure Equipment).

Products that are below the limits in Article 4, paragraphs 1 and 2 and referred to in paragraph 3 must be designed and manufactured in accordance with sound engineering practice. The Commission's working group "pressure" guideline 9/19 indicate that while an EC Declaration of Conformity cannot be drawn up, a statement may be provided that indicates sound engineering practice requirements (9/1) have been met.

Unless otherwise indicated (in product labelling and literature) that products are formally CE marked to category I or higher, Norgren products meet the recognised standards for sound engineering practice in both design and manufacture. Where applicable, Norgren products also comply with the requirements of the specific harmonised ISO standards.

Conformity Assessment

Pressure Equipment Directive, Article 14, conformity assessment does not include a category and associated procedures for sound engineering practice.

Certain Norgren products have been classified as PED category I or higher. Norgren has one standardised quality system, accredited to ISO 9001. This has been determined to comply with the obligations placed on a manufacturer to allow self-certification of products against the Pressure Equipment Directive. Norgren products CE marked against the PED and those products that are not marked are designed and manufactured to the same assessment procedures.

A blue ink signature of Chris Patient.

Chris Patient
Engineering Director
Motion Control, EMEA

IMI Precision Engineering
Lakeside
Solihull Parkway
Birmingham Business Park
Birmingham
B37 7XZ
United Kingdom
Tel: +44 (0)121 717 3700
Fax: +44 (0)121 717 3701
imi-precision.com

**Breakthrough
Engineering**

Incorporating

BUSCHJOST

FAS

HERION

KLOEHN

MAXSEAL

THOMPSON VALVES

The IMI logo, consisting of the letters "IMI" in a bold, red, sans-serif font.

TEC033-126

A Division of IMI plc
Registered in England No: 564656
Registered Office: as above