

## Industrial Automation

**IMI Norgren** 

# S/520, S/521, S/522, S/523, S/524, S/532

### Heavy duty non-return valves

— Port size: G1/8 ... 1

- Simple, reliable design

Permit free flow of air in one direction only

High operating pressure



**Technical features** 

Medium:

Compressed air, filtered, lubricated and non-lubricated

Operation:

Heavy duty non-return valves

Operating pressure: 0,3 ... 16 bar (4 ... 232 psi)

Cracking pressure: < 0,1 bar (1 psi)

Port sizes:

G1/8 ... G1, 1/8 ... 1 NPT

Mounting: Line mounted Ambient/Media temperature:

Standard

-20 ... +80°C max.(-4 ... 176°F) For high temperature applictions

+150°C (+302°F)

Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Materials:

Body: brass Valve: aluminium Seals: NBR

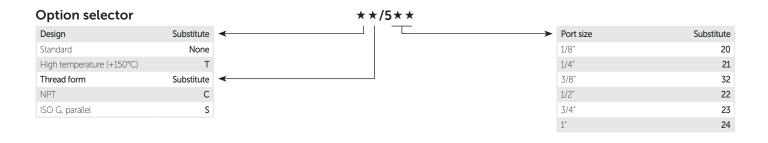
Note: FPM Seals for high temperature version

#### Technical data, standard models

Symbol	Port size	Flow factor			Weight	Service kit	Model	
		C *1)	Cv	Kv *2)	(kg)			
1— <b>﴿</b> WW—2	G1/8	2,4	0,6	0,51	0,04	QS/520/00	S/520	
	G1/4	4,3	1	0,92	0,09	QS/521/00	S/521	
	G3/8	10,5	2,6	2,24	0,14	QS/532/00	S/532	
	G1/2	17	4,2	3,62	0,21	QS/522/00	S/522	
	G3/4	42	10,3	8,95	0,55	QS/523/00	S/523	
	G1	55,5	13,6	11,8	1,10	QS/524/00	S/524	

<sup>\*1)</sup> Measured in dm<sup>3</sup>/(s.bar)

<sup>\*2)</sup> Measured in m<sup>3</sup>/h



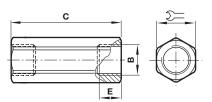


#### **Dimensions**

Dimensions in mm Projection/First angle







В	С	В	E	5=	Model
G1/8	43	1/8	10	14	S/520
G1/4	48	1/4	11	19	S/521
G3/8	62	3/8	13	22	S/532
G1/2	76	1/2	17	27	S/522
G3/4	92	3/4	18	36	S/523
G1	124	1	25	49	S/524

#### Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under "**Technical features/data**".

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult

IMI Precision Engineering, Norgren Ltd.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes. The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.