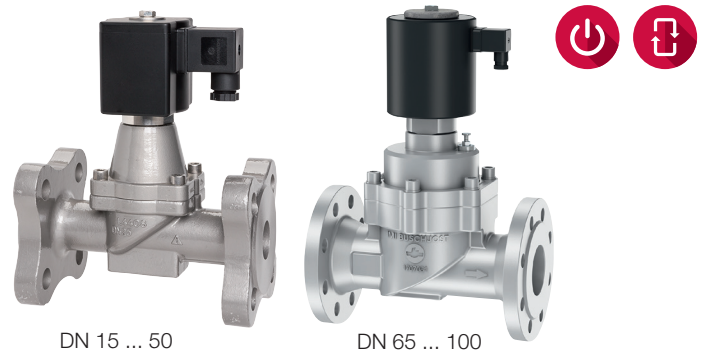


- > Port size: DN 15 ... 100
Flange connection,
Pressure rating PN 40
- > Valve operates without
differential pressure
(Zero delta P)
- > Valve piston with
PTFE guide-ring
- > Suitable for vacuum
- > Adjustable: Damped
operation
(DN 65 ... 100)
- > International approvals



Technical features

Medium:
Slightly aggressive gases and
liquid fluids

Switching function:
Normally closed

Operation:
Solenoid actuated,
with forced lifting

Mounting position:
Optional, preferably solenoid
vertical on top
up to DN 65:
solenoid vertical on top

Flow direction:
Determined

Port size:
DN 15, DN 20, DN 25,
DN 32, DN 40, DN 50,
DN 65, DN 80, DN 100

Operating pressure:
0 ... 25 bar (0 ... 362 psi)

Fluid temperature:
-20 ... +90°C (-4 ... +194°F)

Ambient temperature:
-20 ... +50°C (-4 ... +122°F)

Material:
Body: Stainless steel (1.4408)
Seat seal: NBR
Internal parts: Stainless steel,
PTFE/carbon

For contaminated fluids insertion of
a strainer is recommended.

Technical data - standard models

Symbol	Orifice (mm)	Flow kv value *1) (m³/h)	Operating pressure *2) (bar) (psi)		Weight (kg)	Model Solenoid in V d.c.	Model Solenoid in V a.c.
	15	4,4	0 ... 25	0 ... 362	3,0	8654200.8301.xxxxx	8654200.8304.xxxxx
	20	6,5	0 ... 25	0 ... 362	3,5	8654300.8301.xxxxx	8654300.8304.xxxxx
	25	10	0 ... 25	0 ... 362	4,1	8654400.8301.xxxxx	8654400.8304.xxxxx
	32	24	0 ... 25	0 ... 362	9,6	8654500.8401.xxxxx	8654500.8404.xxxxx
	40	25	0 ... 25	0 ... 362	10	8654600.8401.xxxxx	8654600.8404.xxxxx
	50	41	0 ... 25	0 ... 362	11,5	8654700.8401.xxxxx	8654700.8404.xxxxx
	65	72	0 ... 25	0 ... 362	30	8654800.9501.xxxxx	8654800.9504.xxxxx
	80	90	0 ... 25	0 ... 362	49	8654900.9501.xxxxx	8654900.9504.xxxxx
	100	125	0 ... 25	0 ... 362	60	8655000.9501.xxxxx	8655000.9504.xxxxx

xxxxx Please insert voltage and frequency codes

*1) Cv-value (US) ≈ kv-Wert x 1,2

*2) For gases and liquid fluids up to 40 mm²/s (cSt)

Option selector

8654★★★★★★★★★★

Port size	Substitute
DN 15	2
DN 20	3
DN 25	4
DN 32	5
DN 40	6
DN 50	7
DN 65	8
DN 80	9
DN 100	10
Valve options	Substitute
Normally open (NO), Mounting position: Solenoid vertical on top	01
Manual override, only with solenoid 84xx and 95xx	02
Seat seal FPM, Fluid temperature -10 ... +110°C *4) (+14 ... +230°F)	03
Seat seal PTFE, Fluid temperature -20 ... +110°C *4) (-4 ... +230°F) Leakage rate E acc. to DIN EN 12266-1	06
Seat seal EPDM, for hot water, Fluid temperature -20 ... +110°C (-4 ... +230°F)	14
Normally open (NO), Seat seal FPM, Fluid temperature -10 ... +110°C *4) (+14 ... +230°F) Mounting position: Solenoid vertical on top	17
Max. operating pressure 40 bar, only with solenoid 84xx up to DN 50	22
Electrical position indicator with 2 limit switches, only with solenoid 84xx	23

Frequency	Substitute
See table frequency codes	xx
Voltage	Substitute
See Voltage codes	xxx
Solenoid options	Substitute
DN 15 ... 25 Solenoid in V d.c.	8301
DN 32 ... 50 Solenoid in V d.c.	8401
DN 65 ... 100 Solenoid in V d.c.	9501
DN 15 ... 25 Solenoid in V a.c.	8304
DN 32 ... 50 Solenoid in V a.c.	8404
DN 65 ... 100 Solenoid in V a.c.	9504
Valve options	Substitute
Seat seal FPM, with larger bleed orifices in the piston, for fluids such as fuel and oil, viscosity max. 80 mm ² /s (cSt), Fluid temperature -10 ... +110°C *4) (+14 ... +230°F), with solenoid 84xx up to DN 50	25
Flanges acc. to ASME B 16.5 150 lb/sq. In.	47
Flanges acc. to ASME B 16.5 300 lb/sq. In.	48
Version for drinking water on request	

Standard solenoid systems

Voltage and Frequency Solenoid 8301/8304 *3)						
Code Voltage	Code Frequency	Voltage	Frequency	Power consumption		
				Inrush	Holding	
024	00	24 V d.c.	-	22 W	22 W	
024	49	24 V a.c. *3)	40 ... 60 Hz	25 VA	25 VA	
110	49	110 V a.c. *3)	40 ... 60 Hz	25 VA	25 VA	
120	49	120 V a.c. *3)	40 ... 60 Hz	25 VA	25 VA	
230	49	230 V a.c. *3)	40 ... 60 Hz	25 VA	25 VA	
Voltage and Frequency Solenoid 8401/8404 *3)						
024	00	24 V d.c.	-	40 W	40 W	
024	49	24 V a.c. *3)	40 ... 60 Hz	45 VA	45 VA	
110	49	110 V a.c. *3)	40 ... 60 Hz	45 VA	45 VA	
120	49	120 V a.c. *3)	40 ... 60 Hz	45 VA	45 VA	
230	49	230 V a.c. *3)	40 ... 60 Hz	45 VA	45 VA	
Voltage and Frequency Solenoid 9501/9504 *3)						
024	00	24 V d.c.	-	80 W	80 W	
024	49	24 V a.c. *3)	40 ... 60 Hz	89 VA	89 VA	
110	49	110 V a.c. *3)	40 ... 60 Hz	89 VA	89 VA	
120	49	120 V a.c. *3)	40 ... 60 Hz	89 VA	89 VA	
230	49	230 V a.c. *3)	40 ... 60 Hz	89 VA	89 VA	

*3) A.C. only with rectifier plug

Further versions on request!

Electrical details for all solenoid systems

Design	DIN VDE 0580
Voltage range	±10%
Duty cycle	100% ED
Protection class	EN 60529 IP65
Socket	Form A acc. to DIN EN 175301-803 (included)

According to DIN VDE 0580 at a solenoid temperature of +20°C.
At operating state temperature the input power of a coil decreases by up to ca. 30% due to physical reasons.

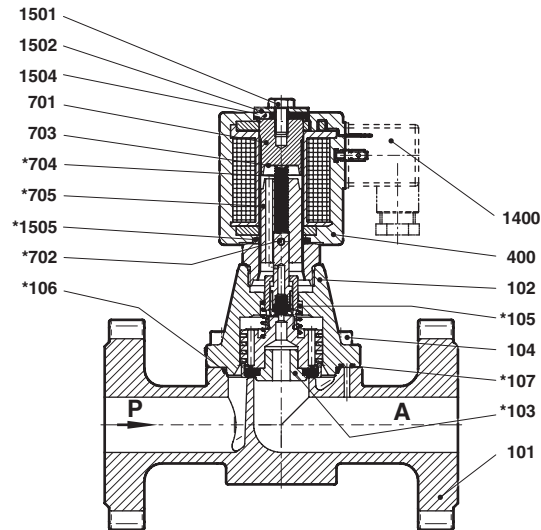
Additional solenoid systems for hazardous areas

ATEX category	ATEX protection class	IP protection class	Solenoid	Standard voltages
II 3G	Ex ec IIC T4 Gc	IP65	8326 *4)	24 V d.c.
II 3D	Ex tc IIIC T130°C DC			
II 3G	Ex ec IIC T4 Gc	IP65	8426 *4)	24 V d.c.
II 3D	Ex tc IIIC T130°C DC			
II 2G	Ex d IIC T4/T5	IP65	8920	24 V d.c., 110 V a.c., 230 V a.c.
II 2D	Ex td A21 T130°C/95°C			
II 2G	Ex eb mb IIC T3 Gb	IP66	6220	24 V d.c., 110 V a.c., 230 V a.c.
II 2D	Ex mb IIIB T135°C Db			
II 2G	Ex eb mb IIC T3 Gb	IP66	6240	24 V d.c., 110 V a.c., 230 V a.c.
II 2D	Ex mb tb IIIB T140°C Db			
II 2G	II 2G Ex e mb II T3/T4	IP65	9540	24 V d.c., 110 V a.c., 230 V a.c.
II 2D	II 2D Ex td A21 IP65 T140°C			

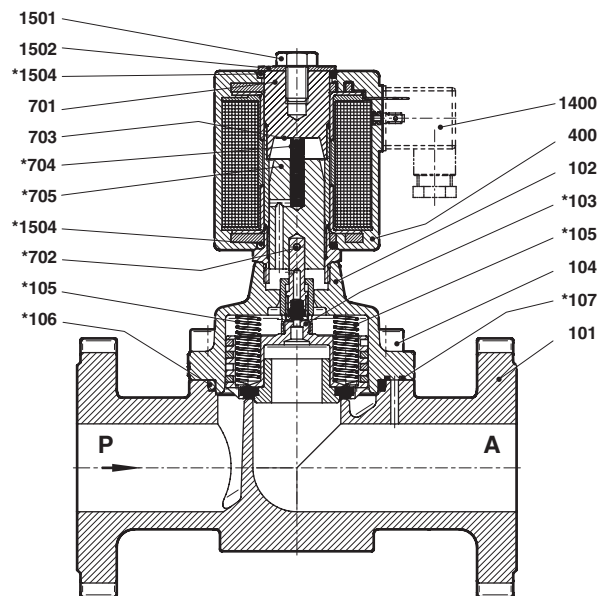
Attention!

The conditions imposed on the Ex approvals lead to reduction of the permissible standard temperature ranges in the cases of explosion protected solenoids.

*4) Only d.c., for a.c. solenoids with design inspection certificate acc. to category 2, e.g. 6240/ 8920/ 9540

Section View
DN 15 ... 25


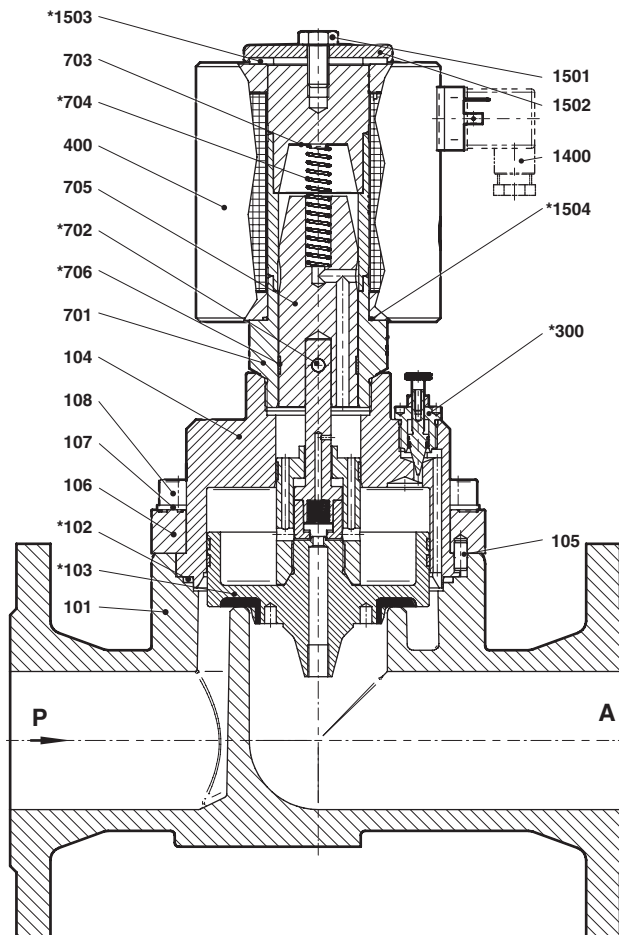
No.	Description
101	Valve body
102	Valve cover
*103	Valve piston
104	Straight pin
*105	Pressure spring
*106	Seal ring
*107	Seal ring
400	Solenoid
701	Core tube
*702	Straight pin
703	Round plate
*704	Pressure spring
*705	Core
1400	Socket (included)
1501	Hexagon screw
1502	Round plate
1504	Gasket
*1505	O-ring

DN 32 ... 50


No.	Description
101	Valve body
102	Valve cover
*103	Valve piston
104	Straight pin
*105	Pressure spring (2x)
*106	Seal ring
*107	Seal ring
400	Solenoid
701	Core tube
*702	Straight pin
703	Round plate
*704	Pressure spring
*705	Core
1400	Socket (included)
1501	Hexagon screw
1502	Round plate
*1504	O-ring (2x)

* These individual parts form a complete wearing unit.
 When ordering spare parts please state Model No and Series No.

Section View
DN 65 ... 100

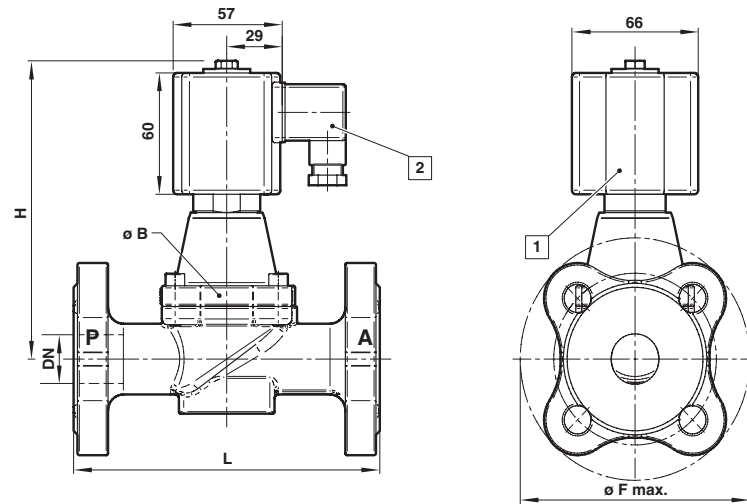


No.	Description
101	Valve body
*102	Cover seal
*103	Valve piston
104	Valve cover
105	Grooved pin
106	Clamping ring
107	Washer
108	Socket head cap screw
*300	Throttle
400	Solenoid
701	Core tube
*702	Grooved pin
703	Round plate
*704	Pressure spring
705	Core
*706	Guide ring
1400	Socket (included)
1501	Hexagon screw
1502	Round plate
*1503	Gasket
*1504	O-ring

* These individual parts form a complete wearing unit. When ordering spare parts please state Model No. and Series No.

To avoid high shock pressure, you can control the closing time with the Knurled screw pos. 306.
Turning clockwise increase restriction and slows down closing time. A totally closed restriction would result in an malfunction.

Dimensions
DN 15 ... 25

 Dimensions in mm
 Projection/First angle


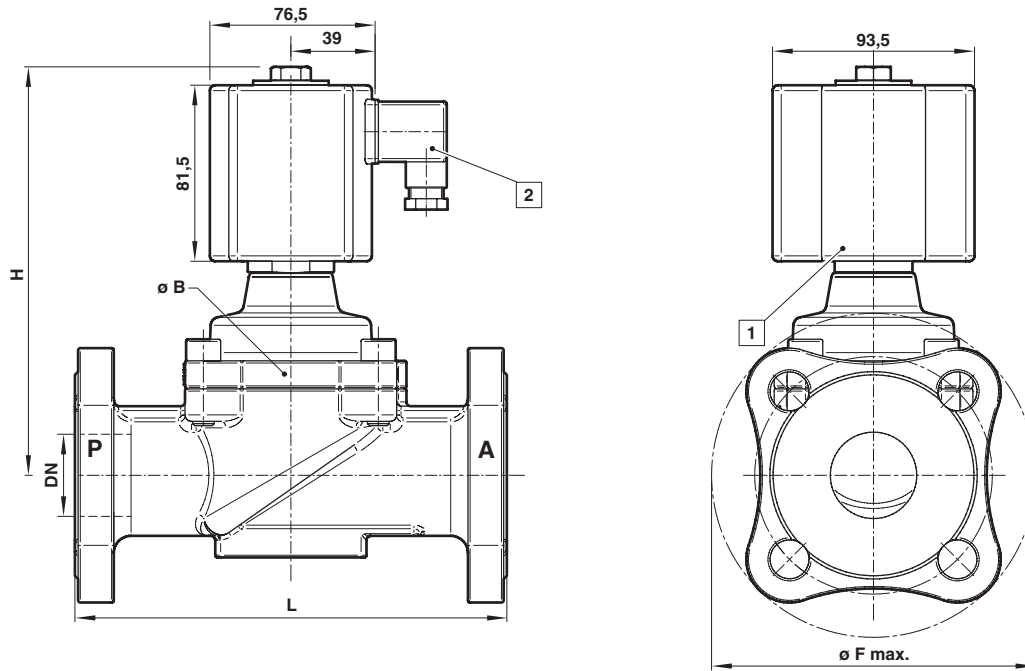
- 1 Socket rotatable 360°
2 Socket turnable 4 x 90°
 (Socket included)

Orifice (mm)	Ø B	Ø F max.	H	L	Model
15	44	96	142	130	8654200.830x.xxxxx
20	50	110	150	150	8654300.830x.xxxxx
25	62	115	155	160	8654400.830x.xxxxx

Contact face acc. to DIN EN 1092-1/B

Dimensions
DN 32 ... 50

Dimensions in mm
Projection/First angle

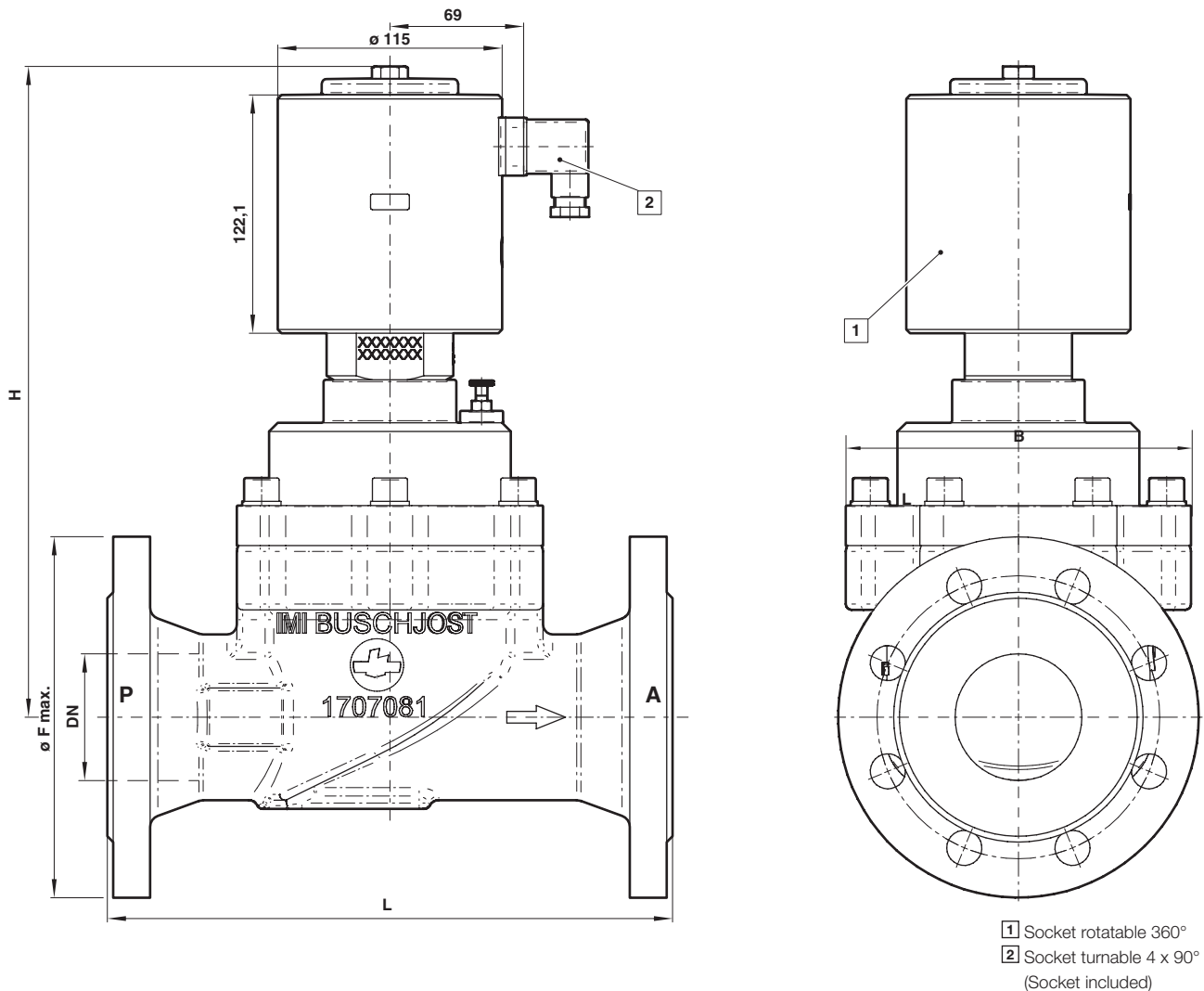


- 1 Socket rotatable 360°
- 2 Socket turnable 4 x 90°
(Socket included)

Orifice (mm)	ø B	ø F max.	H	L	Model
32	92	140	184	180	8654500.840x.xxxxx
40	92	150	189	200	8654600.840x.xxxxx
50	109	165	197	230	8654700.840x.xxxxx

Contact face acc. to DIN EN 1092-1/B

Dimensions
DN 65 ... 100

 Dimensions in mm
 Projection/First angle


Orifice (mm)	B	$\varnothing F \text{ max.}$	H	L	Model
65	177	185	334	290	8654800.950x.xxxxx
80	209	200	347	310	8654900.950x.xxxxx
100	235	235	363	350	8655000.950x.xxxxx

Contact face acc. to DIN EN 1092-1/B

Note to Pressure Equipment Directive (PED):

The valves of this series up to and including DN 25 (G1) are according to Art. 4 § 3 of the Pressure Equipment Directive (PED) 2014/68/EU. This means interpretation and production are in accordance to engineers practice wellknown in the member countries. The CE-sign at the valve does not refer to the PED. Thus the declaration of conformity is not longer applicable for this directive.

For valves > DN 25 (G1) Art. 4 § (1) Letter d) applies:

The basic requirements of the Enclosure I of the PED must be fulfilled. The CE-sign at the valve includes the PED. A certificate of conformity of this directive will be available on request.

Note to Electromagnetic Compatibility Guideline (EEC):

The valves shall be provided with an electrical circuit which ensures the limits of the harmonised standards EN 61000-6-3 and EN 61000-6-1 are observed, and hence the requirements of the Electromagnetic Compatibility Guideline (2014/30/EU) satisfield.

Note to EAC marking:

The EAC-marked products comply with the applicable requirements stated in the technical regulations of the Eurasian Economic Union.