



EXCELON® 73 Filter Combination Units 1/4", 3/8", 1/2" Port Sizes

- True modularity with Norgren Quikclamp™ connections
- F73G prefilter and F73C oil removal filter provide high efficiency oil removal and particle removal down to 0.01 µm
- Quick release bayonet bowl
- Highly visible, prismatic liquid level indicator lens
- Service indicator turns from green to red when the filter element needs to be replaced



Technical Data

Fluid: Compressed air Maximum pressure:

Transparent bowl: 10 bar (150 psig)
Metal bowl: 17 bar (250 psig)

Operating temperature*:

Transparent bowl: -20° to +50°C (0° to +125°F) Metal bowl: -20° to +65°C (0° to +150°F)

* Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Particle removal: Down to 0,01 µm

Air quality: Within ISO 8573-1, Class 1 (particulates) and Class 2 (oil content)

Maximum remaining oil content in outlet air: 0,01 ppm at +20°C (+70°F) with an inlet concentration of 17 ppm

Maximum flow at 6,3 bar (90 psig) inlet pressure to maintain stated oil removal performance: 10 dm³/s (21.2 scfm)

Manual drain connection: 1/8"
Automatic drain connection: 1/8"

Automatic drain operating conditions (float operated):

Bowl pressure required to close drain: Greater than 0,3 bar (5 psig)

Bowl pressure required to open drain: Less than 0,2 bar (3 psig) Minimum air flow required to close drain: 0,1 dm³/s (0.2 scfm) Manual operation: Depress pin inside drain outlet to drain bowl

Nominal bowl size: 0,1 litre (3.5 fluid ounce)

Materials:

Body: Aluminum

Bowl:

Transparent: Polycarbonate

Transparent with guard: Polycarbonate,

steel guard Metal: Aluminum

Metal bowl liquid level indicator lens:

Transparent nylon

F73G element: Sintered polypropylene F73C element: Synthetic fibre and

polyurethane foam

Elastomers: Neoprene and nitrile Service indicator materials: Body: Transparent nylon Internal parts: Acetal Spring: Stainless steel

Elastomers: Nitrile

Ordering Information

See *Ordering Information* on the following pages.

ISO Symbols



Automatic Drain



Manual Drain

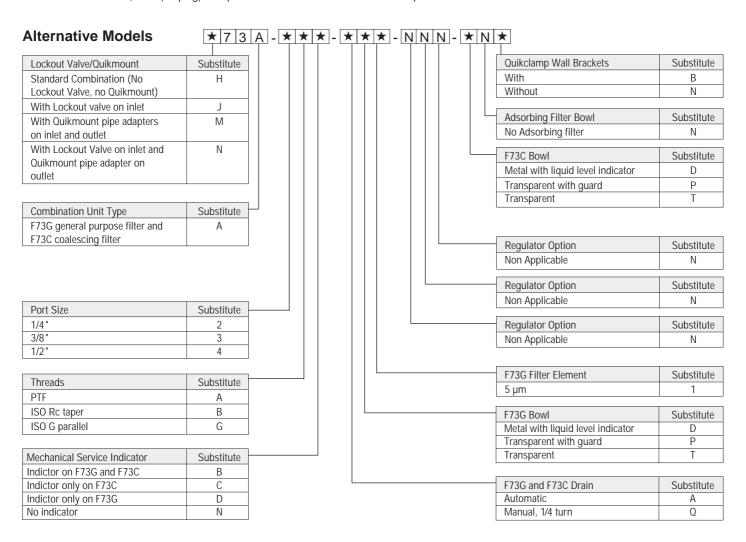


EXCELON[®] 73 Filter Combination Units

Ordering information. Models listed include ISO G parallel threads, service indicator, automatic drain, and metal bowl with liquid level indicator on both filters.

Port Size	Model	Flow† dm ³ /s (scfm)	Weight kg (lb)
G1/4	H73A-2GB-AD1-NNN-DNN	10 (21.2)	1,22 (2.7)
G3/8	H73A-3GB-AD1-NNN-DNN	10 (21.2)	1,22 (2.7)
G1/2	H73A-4GB-AD1-NNN-DNN	10 (21.2)	1,22 (2.7)

^{*} Maximum flow with 6,3 bar (90 psig) inlet pressure to maintain stated oil removal performance.



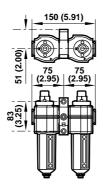
Accessories. See page N/UK.8.180.700.



Dimensions mm (inches). See pages N/UK.**8.180.**100, N/UK.**8.180.**105, N/UK.**8.180.**600, and N/UK.**8.180.**700 for dimensions of individual products and the Quikclamp wall bracket.

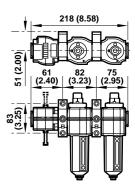
Standard Type H73A-

Shown with optional Quikclamp wall bracket.



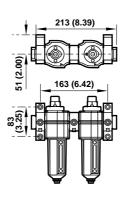
Alternative Type J73A-Includes Lockout Valve

Shown with optional Quikclamp wall brackets.



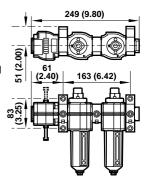
Alternative Type M73A-Includes Quikmount Pipe Adapters

Shown with optional Quikclamp wall brackets.

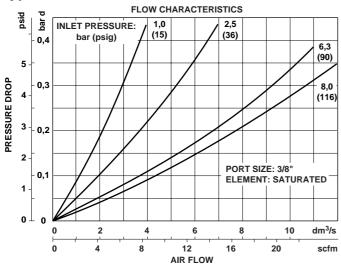


Alternative Type N73A-Includes Lockout Valve and Quikmount Pipe Adapters

Shown with optional Quikclamp wall brackets.



Typical Performance Characteristics



Inlet I	Pressure	Maximum Flow*			
bar	(psig)	dm ³ /s	(scfm)		
1	(15)	4,0	(8.5)		
2,5	(36)	6,3	(13.4)		
6,3	(90)	10,0	(21.2)		
8	(116)	11,3	(23.9)		

Maximum flow for 3/8" ported filters to maintain stated oil removal characteristics.

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	psid	bar d	PORT SIZE:								
	- 0,4	0.4	ELEMENT: [
			INLET PRESSURE:	1,0	2,5 (36)			6,3 (90		8,0 (116)	
	5 -	bar (psig)	/	(36)			(90	"	(116)		
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PRESSURE DROP	0,2										
	2-			//							
	1 -	0,1									
	-										
	0 ⊥	0	0 4		8	1	2	1	6	20	dm ³ /s
			0 8	16		24		32	-	40	scfm
			AIR FLOW								



Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where *pressures* and *temperatures* can exceed those listed under 'Technical Data'.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems, or other applications not

within published specifications, consult Norgren.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes. The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the

system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these

products.
Water vapor will pass through these units and will condense into liquid if air temperature drops in the downstream system. Install an air dryer if water condensation could have a detrimental effect on the application.