


P82F 3/2 Soft Start/Dump Valve Excelon® Plus Modular System

- Port size:
1/4" ... 3/8" (ISO G/PTF)
- Excelon® Plus design allows in-line installation or modular installation with other Excelon® Plus products
- High forward flow capacity
- Fast Exhausting
- Variable Snap Adjustment
- Solenoid and air pilot options
- For use as components in safety-related systems according to DIN EN ISO13849 up to a Performance Level (PL)c Cat. 1
Safety function: Safe Venting.
-  DoC in accordance with 2014/34/EU/ATEX



Technical features

Medium:
Compressed air only

Maximum supply pressure:
10 bar (145 psi)

Minimum operating pressure:
3 bar (43 psi)

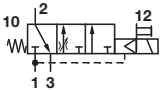
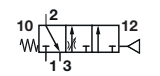
Port size:
G1/4, G3/8,
1/4 PTF, 3/8 PTF

Flow:
21 dm³/s at port size 1/4"
Full flow P1 to P2 at 6,3 bar (91 psi)
inlet, with 0,5 bar (7 psi) pressure
drop P2 to P3 at 18 dm³/s

Ambient/Media temperature:
-20 ... +65°C (-4 ... +149°F)
Air supply must be dry enough to avoid
ice formation at temperatures below
+2°C (+35°F).

Materials:
Body: Aluminium
End Caps: Aluminum
Body covers: ABS
Elastomers: NBR
Valve: Brass
Air Pilot: Aluminium

Technical data P82F

Symbol	Port Size	Actuating/return	Voltage	Exhaust Port	Weight (kg)	Model
	G1/4	Solenoid/spring	24 V d.c.	G1/4	0,45	P82F-2GT-PFN
	G3/8	Solenoid/spring	24 V d.c.	G1/4	0,45	P82F-3GT-PFN
	G1/4	Air/spring	N/A	G1/4	0,45	P82F-2GA-NNN
	G3/8	Air/spring	N/A	G1/4	0,45	P82F-3GA-NNN

Electrical details for solenoid operators

Voltage tolerance:	-10%/+15%
Rating:	100% continuous duty
Inlet orifice:	0,8mm
Electrical connection:	15mm DIN EN 175301-803 (DIN 43650) Form C
Manual override:	Shrouded push button, spring return
Protection class:	IP65
Materials:	PP5 (body), NBR (seals)

Option selector

Function		Substitute	
3/2 Soft Start		F	
Port Size		Substitute	
1/4"		2	
3/8"		3	
Thread Form		Substitute	
PTF		A	
ISO G		G	

P82F-*-***N**

Voltage		Substitute	
24 V d.c.		F	
110 V a.c.		A	
220 V a.c.		B	
Non		N	
Solendoid Operator		Substitute	
Non-Locking push button		P	
Non		N	
Operator *2)		Substitute	
Air pilot*1)		A	
Solenoid Operated		T	

*1) To order air pilot models, select P82F-**A-NNN

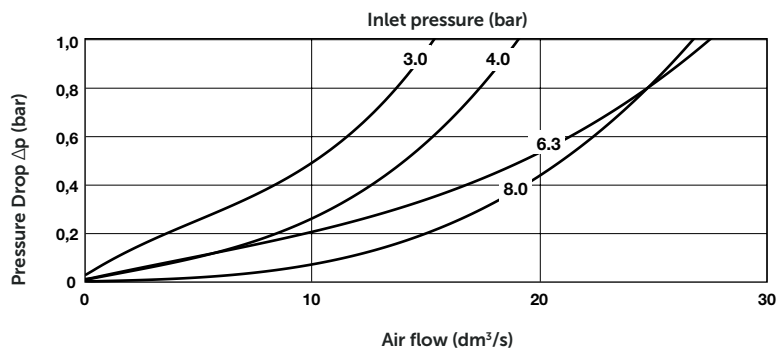
*2) ATEX statement can be found online

https://cdn.norgren.com/pdf/IM_Excelon_Plus_EN_final.pdf

Flow characteristics

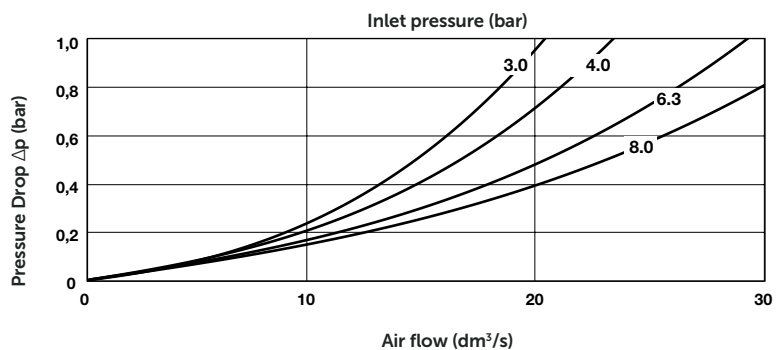
Port 1 to 2

Port size: 1/4"



Port 1 to 2

Port size: 3/8"



Accessories

Connection cable with plug, LED and M12 Female



Description	Cable length (m)	Model
PUR-Cable; M12/ valve type C DIN connector	0,6	NC-DINCA-123MS-A
	1	NC-DINCA-123MS-1
	2	NC-DINCA-123MS-2
	5	NC-DINCA-123MS-5

Plug with with moulded cable and indicator



Voltage	Cable length (m)	Model
12 - 24 V a.c. / d.c	1	V10014-D01
12 - 24 V a.c. / d.c	3	V10014-D03
110 V a.c. / d.c.	1	V10015-D01
110 V a.c. / d.c.	3	V10015-D03
220 V a.c. / d.c	1	V10016-D01
220 V a.c. / d.c	3	V10016-D03

Plug with moulded cable



Description	Cable length (m)	Model
3 pin plug with moulded cable	1	V10013-D01
3 pin plug with moulded cable	3	V10013-D03

Light Emitting Seals ,15mm form C



Description	Model
Light Emitting Seals Circuit A (12 - 24 V d.c.)	V10037-E13
Light Emitting Seals Circuit B (110 - 120 V a.c.)	V10037-E18
Light Emitting Seals Circuit B (220 - 240 V a.c.)	V10037-E19

Plug with cable gland and indicator



Description	Model
Plug with cable gland and indicator 12-24 V a.c. / d.c., c/w LED / VDR	V10012-D13
Plug with cable gland and indicator 110 V a.c. / d.c., c/w LED / VDR	V10012-D18
Plug with cable gland and indicator 220 V a.c. / d.c., c/w LED / VDR	V10012-D19

M12 Adaptor Top - MSUP Valve Plug Form C 8MM



V13981-E01

M12 Adaptor Rear - MSUP Valve Plug Form C 8MM



V13980-E01

Plug with cable gland



V10027-D00

Accessories



Quikclamp  Page 5 820014-51KIT	Quikclamp with bracket assembled  Page 5 820014-52KIT	Pressure sensing block 1/4 PTF  Page 5 820016-50KIT	Pressure sensing block G1/4  Page 5 820016-51KIT
Full flow porting block 3/8" PTF  Page 5 820028-50KIT	Full flow porting block G3/8  Page 5 820028-53KIT		
Pressure switch interface block (18D pressure switch)  Page 6 0523109000000000	Pneumatic pressure switch 18D (0,5 ... 8 bar) *1)  Page 6 0881300	Digital pressure switch 51D (-1 ... 10 bar) *2)  Page 7 0860810	

*1) Flanged version. For other pressure ranges, please see data sheet 5.11.001




*2) For other pressure ranges, please see data sheet 5.11.385

Port Adaptors 1/4 PTF  Page 6 820015-02KIT	Port Adaptors 3/8 PTF  Page 6 820015-03KIT	Port Adaptors G1/4  Page 6 820015-08KIT	Port Adaptors G3/8  Page 6 820015-09KIT
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Silencer

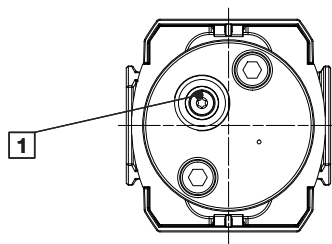
Heavy duty muffler, 1/4" NPT male thread, brass wire element  MB002A	Heavy duty muffler, R1/4 male thread, brass wire element  MB002B
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Voltage rating and spare coils

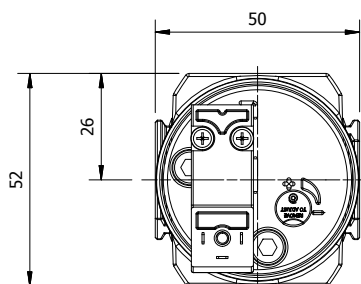
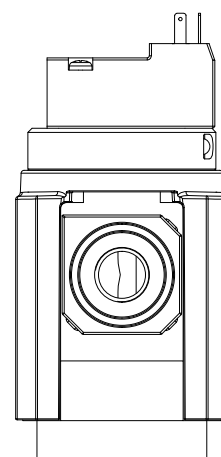
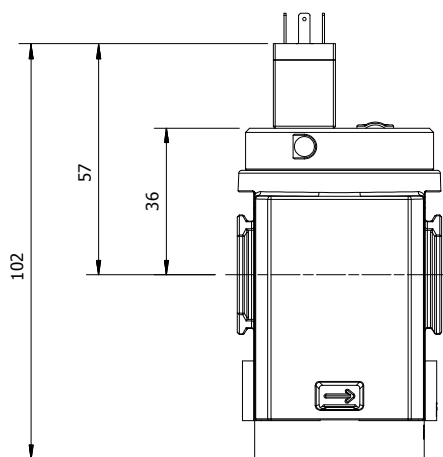
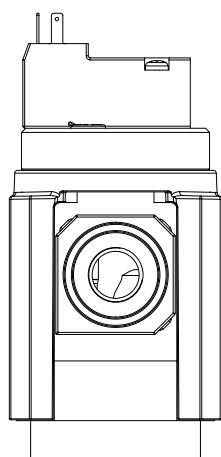
	Voltage	Power	Replacement
	24 V d.c.	1,2 W	840650-50KIT
	110 V a.c.	1,5 VA	840650-51KIT
	220 V a.c.	1,5 VA	840650-52KIT

Dimensions

Dimensions in mm
Projection/First angle

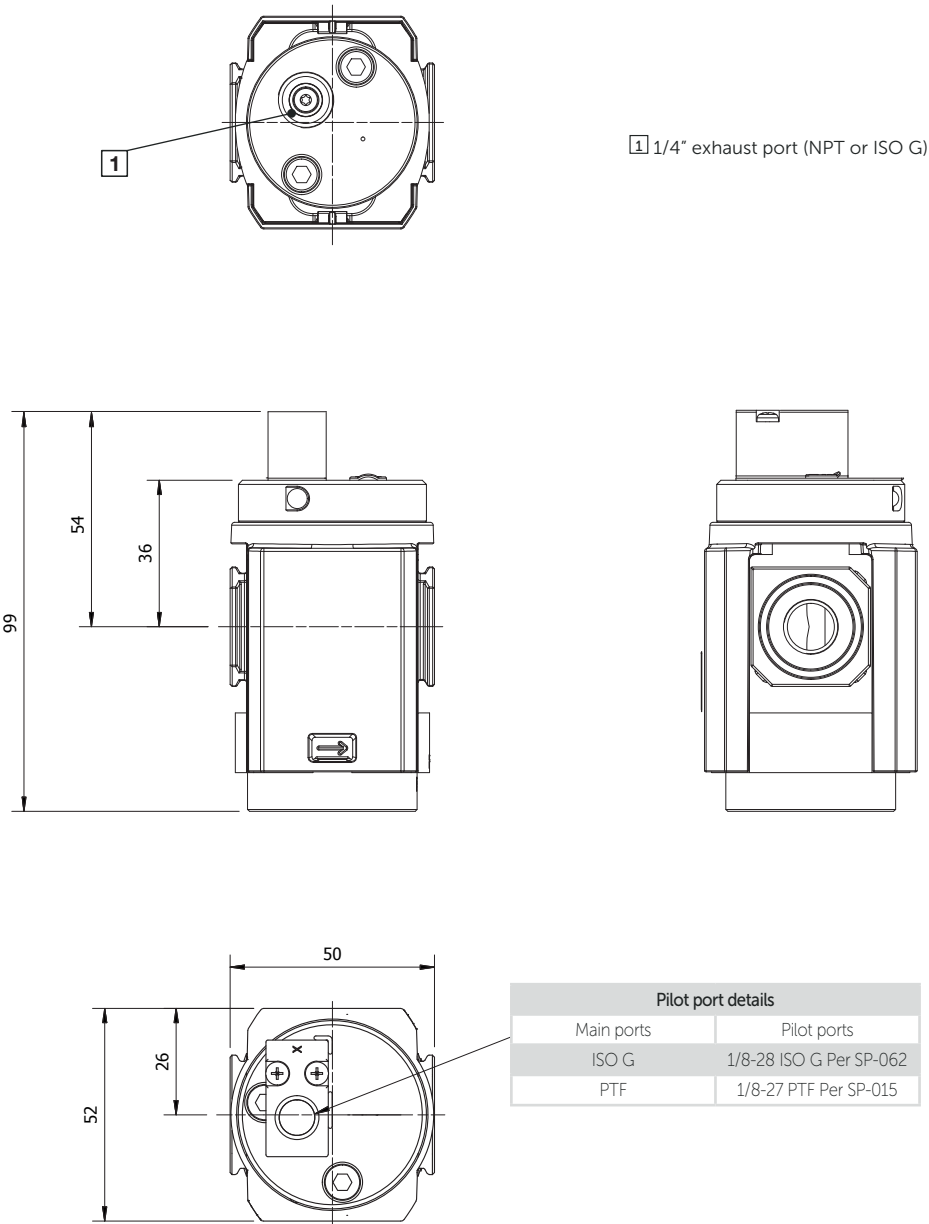


1 1/4" exhaust port (NPT or ISO G)



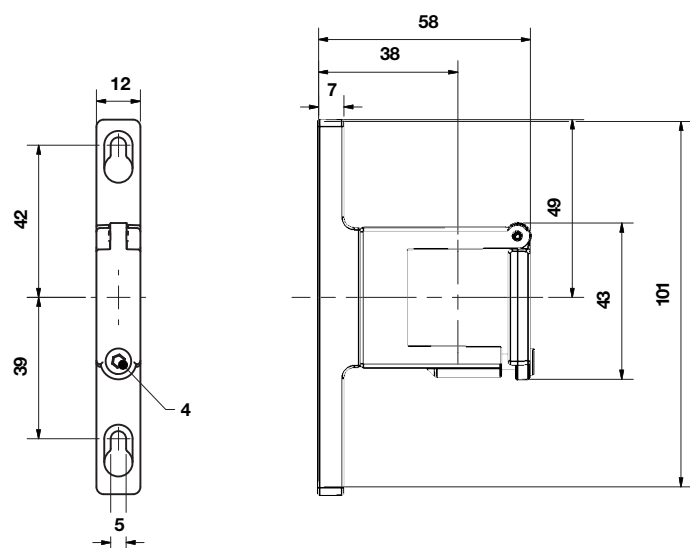
Dimensions
Air Pilot Operator

Dimensions in mm
Projection/First angle

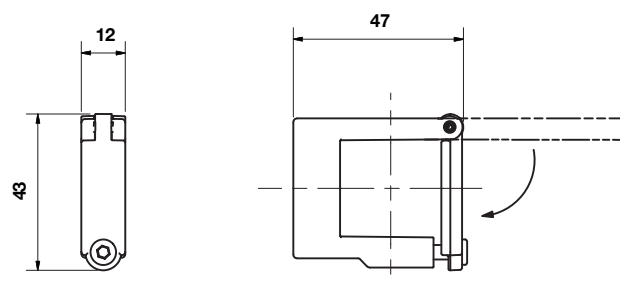


Accessories

Quikclamp with wall bracket



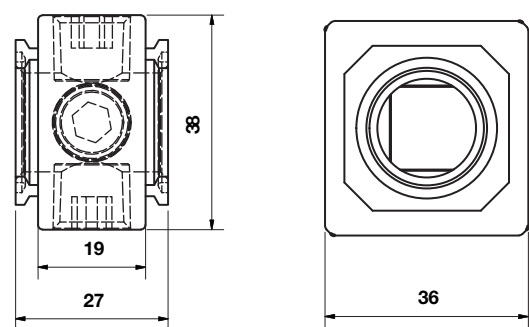
Quikclamp



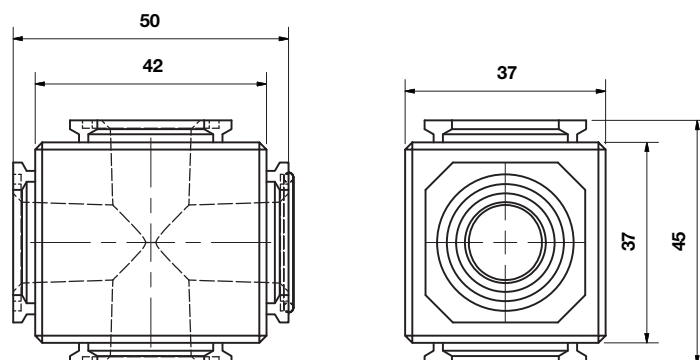
Dimensions in mm
Projection/First angle



Pressure sensing block



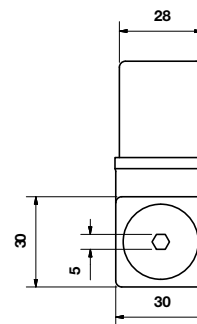
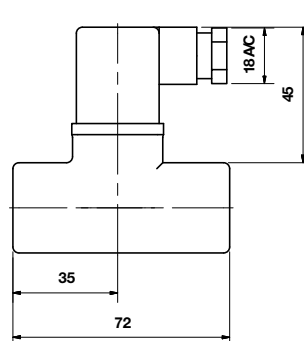
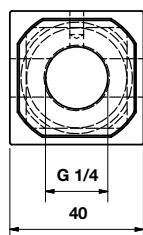
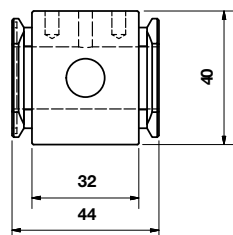
Full flow porting block



Porting block for 18D pressure switch

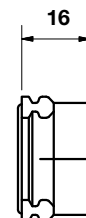
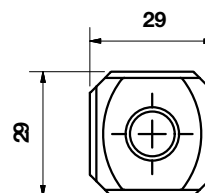
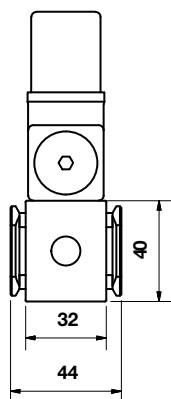
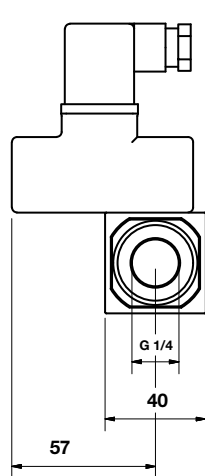
18D Pressure switch

Dimensions in mm
Projection/First angle

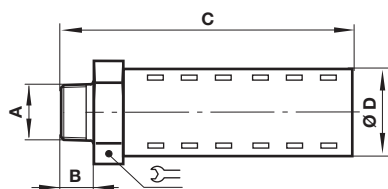


18D Porting block and 18D assembled

Pipe adaptor



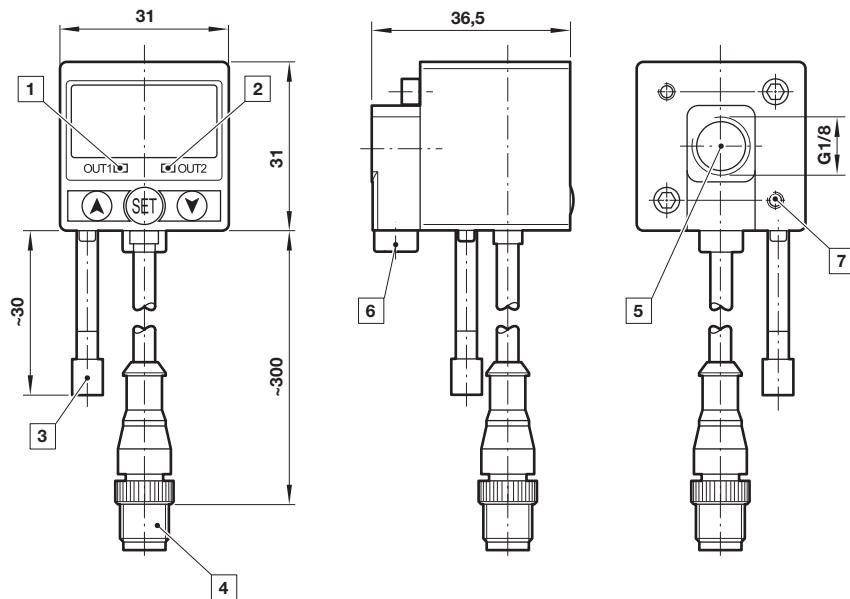
Silencer



A	B	C	D		Model
R1/4	17	92	32	32	MB002B
1/ 4 NPT	17	92	32	32	MB002A

51D Pressure switch - digital

Dimensions in mm
Projection/First angle



- 1 Switch OUT 1, green LED
- 2 Switch OUT 2, red LED
- 3 Dustproof protector
- 4 Connector M12 x 1
- 5 Inlet port
- 6 Alternative inlet port G1/8 plugged
- 7 Thread for mounting screw

Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under **»Technical features/data«**. Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult Norgren Ltd. Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure. System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided. System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.