

# Industrial Automation

**IMI Norgren** 

# BL82 - Filter/regulator – Lubricator Combination Units Excelon® Plus Modular System

- Port size: 1/4" & 3/8" (ISO G/PTF)
- Unique Quikclamp connection system offers full modularity
- 40 micron particle and high efficiency water removal (> 95%)
- Double safety lock on bowl
- Integrated gauge
- Shut off valve, regulator and filter regulator with tamper resistance feature

- Metal bowl with prismatic liquid level indicator
- Light weight polycarbonate bowl
- Easy to read flush mounted integrated pressure gauge as standard
- All round (360°) visibility of sightdome for ease of drip rate setting
- Ex DoC in accordance with 2014/34/EU/ATEX



#### **Technical features**

#### Medium:

Compressed air only

#### Maximum supply pressure: Polycarbonate bowl: 10 bar (145 psi)

Polycarbonate bowl: 10 bar (145 ps Metal bowl: 17 bar (246 psi)

#### Outlet pressure ranges:

0,3 ...10 bar (4 ... 145 psi)

# Filter element:

40 µm

#### Port size:

G1/4, G3/8, 1/4 PTF, 3/8 PTF

#### Gauge:

Integrated as standard

## Diaphragm Type:

Relieving

#### Drain:

Manual or automatic Automatic drain operating conditions (float operated): Bowl pressure required to close drain: > 0.35 bar (5 psi) Bowl pressure required to open drain: ≤ 0.2 bar (2.9 psi) Minimum air flow required to

close drain: 1 dm<sup>3</sup>/s.

#### Ambient/Media temperature:

-10 ... +60°C (+14 ... +140°F) Metal bowl:

-20 ... +65°C (-4 ... +149°F) Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

#### Materials:

Body: Die cast aluminum Body covers: ABS Bonnet: Acetal Valve: PP Transparent Bowl:

Transparent Bowl: Polycarbonate with Polypropylene Guard.

Metal Bowl: Die cast Zinc with PA liquid level indicator lens Filter element: sintered PP Bowl 'o'- ring: Chloroprene

Elastomers: NBR

#### Technical data BL82-standard models

Symbol	Port Size	Shutoff Valve	Drain	Lubricator Type	Weight (kg)	Model *1)
	G1/4	With	Manual	Microfog	1,30	BL82-221G
	G3/8	With	Manual	Microfog	1,30	BL82-321G
	G1/4	With	Auto	Microfog	0,90	BL82-201G
	G3/8	With	Auto	Microfog	0,90	BL82-301G
	G1/4	Without	Manual	Microfog	1,00	BL82-225G
	G3/8	Without	Manual	Microfog	1,00	BL82-325G
	G1/4	Without	Auto	Microfog	0,60	BL82-205G
	G3/8	Without	Auto	Microfog	0,60	BL82-305G

<sup>\*1)</sup> All models shown here are supplied with brackets and integrated gauge applicable for flow direction left to right.

With flow direction right to left please use the online configurator www.norgren.com/en/support/configurators/air-preparation-configurator or contact Norgren

In addition to the standard box set units shown on this data sheet, further combinations can be configured using our online Air Preparation configurator:

www.norgren.com/en/support/configurators/air-preparation-configurator



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#### Option selector \*1)

## BL82-**★**★★



<sup>\*1)</sup> All models shown here are applicable for flow direction left to right.

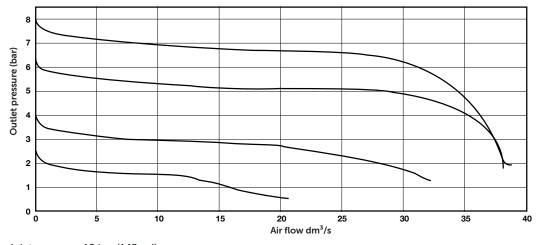
With flow direction right to left please use the online configurator

www.norgren.com/en/support/configurators/air-preparation-configurator or

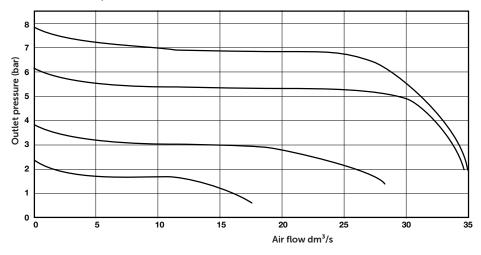
contact Norgren

#### Flow characteristics

Inlet pressure: 10 bar (145 psi) Range: 0.3 to 10 bar (4 to 145 psi) Port size: 1/4", 40 µm element



Inlet pressure: 10 bar (145 psi) Range: 0.3 to 10 bar (4 to 145 psi) Port size: 3/8", 40 µm element





#### **Accessories**





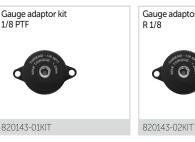
















Pressure switch interface block

(18D pressure switch) G1/4

0523109000000000









- \*1) Flanged version. For other pressure ranges, please see data sheet 5.11.001
- \*2) For other pressure ranges, please see data sheet 5.11.385









Note: Quantity 1 per KIT











<sup>\*3)</sup> Max. pressure of silencers listed in this data sheet : 10 bar. For pressure higher than 10 bar please contact Norgren



#### Maintenance/Service









# **Spare parts**



















# **Dimensions**

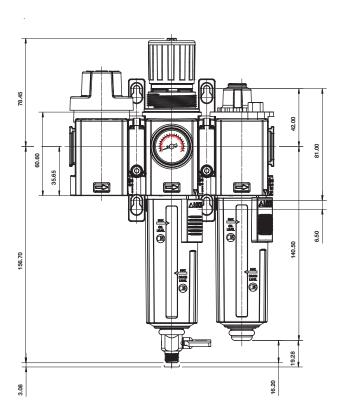
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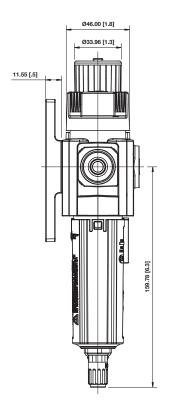
# Shut-off valve, Filter/regulator and Lubricator

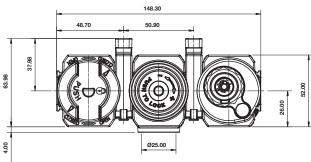
Dimensions in mm Projection/First angle











# Minimum clearance for bowl removal

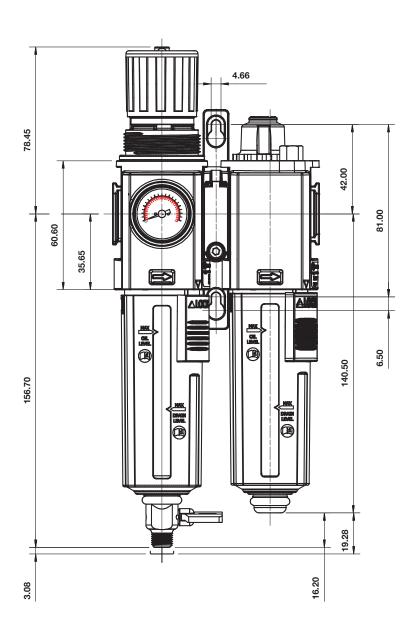


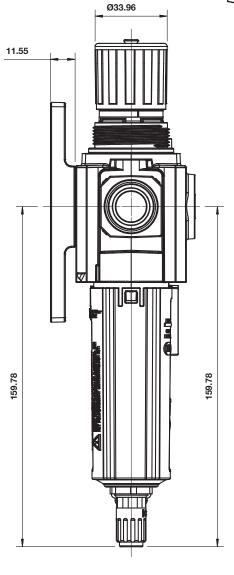
# **Dimensions**

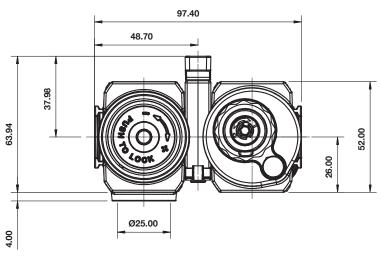
# Filter/regulator and Lubricator

Dimensions in mm Projection/First angle











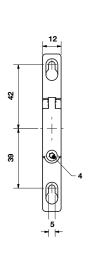
# **Accessories**

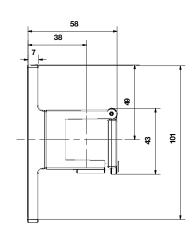
# Quikclamp

Dimensions in mm Projection/First angle

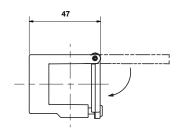




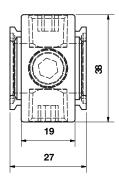


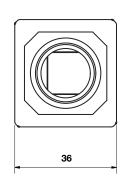




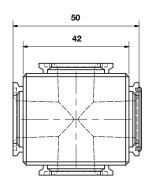


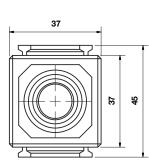
# Pressure sensing block



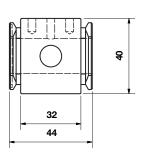


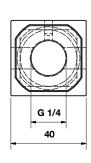
# Full flow porting block



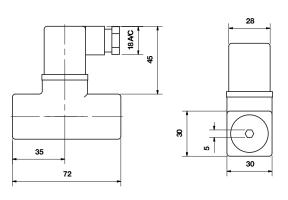


Porting block for 18D pressure switch





# **18D Pressure switch**





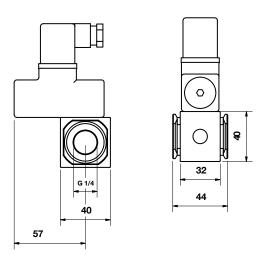
#### 18D Porting block and 18D assembled

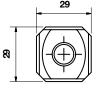
# Pipe adaptor

Dimensions in mm Projection/First angle

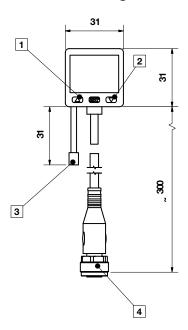


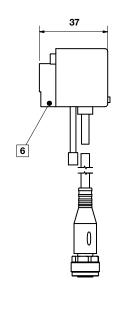


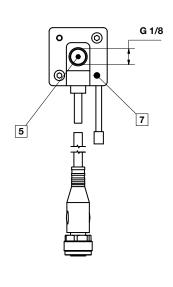




# 51D Pressure switch - digital







- 1 Switch OUT 1, green LED
- 2 Switch OUT 2, red LED
- 3 Dustproof protector
- 4 Connector M12 x 1
- 5 Inlet port
- 6 Alternative inlet port G1/8 plugged
- $\begin{tabular}{l} \hline \end{tabular}$  Thread for mounting screw

# Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »Technical features/ data«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult Norgren Ltd.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.