Precision regulator (stainless steel)

- Port size: 1/4 PTF
- Designed for use in corrosive environment
- Metallic parts meet NACE* Standard MR-01-75

* National Association of Corrosion Engineers – recognised oil-field recommendation for resistance to sulphide stress cracking common in well-head and other corrosive environments

- Applications include marine environment, oil and gas production, chemical and food processing, medical analysis
- Model for precision regulation and high flow

Technical features

Medium:
Compressed air only

Maximum inlet pressure:
31 bar (449 psi)

Outlet pressure range:
0.04 ... 2 bar (0.5 ... 29 psi),
0.07 ... 4 bar (1 ... 58 psi),
0.25 ... 7 bar (3.6 ... 101 psi),
0.4 ... 10 bar (5 ... 145 psi)

Port sizes:
1/4 PTF
1/4 PTF (gauge), 1/8 PTF (relief)

Ambient/Media temperature:
-40 ... +80°C (+40 ... +176 °F)

Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35 °F).

Materials:
Body, bowl, bonnet & adjusting screw: stainless steel
Elastomers: Synthetic rubber

Technical data, standard model, relieving

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Port size</th>
<th>Outlet pressure (bar)</th>
<th>Flow * (dm³/s)</th>
<th>Weight (kg)</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1/4 PTF</td>
<td>0.04 ... 2</td>
<td>8</td>
<td>1.1</td>
<td>R38-240-RNCA</td>
</tr>
<tr>
<td></td>
<td>1/4 PTF</td>
<td>0.07 ... 4</td>
<td>8</td>
<td>1.1</td>
<td>R38-240-RNFA</td>
</tr>
</tbody>
</table>

* Typical flow with 7 bar inlet pressure, 1 bar set pressure and 0.05 bar drop from set.

Option selector

R38-24★-★N★A

Mounting | Substitute
---|---
None | 0
Neck mounting bracket | 1
Panel nut | 2
Diaphragm | Substitute
Relieving | R
Non relieving | N

Outlet pressure adjustment ranges (bar) *

<table>
<thead>
<tr>
<th>Substitute</th>
<th>0.04 ... 2</th>
<th>0.07 ... 4</th>
<th>0.25 ... 7</th>
<th>0.4 ... 10</th>
</tr>
</thead>
<tbody>
<tr>
<td>C</td>
<td>F</td>
<td>K</td>
<td>M</td>
<td></td>
</tr>
</tbody>
</table>

* Outlet pressure can be adjusted to pressures in excess of, and less than, those specified. Do not use these units to control pressures outside of the specified ranges.
Flow characteristics

Inlet pressure: 7 bar, port size: 1/4 PTF

Outlet pressure vs. Flow rate graph

Spares kit

<table>
<thead>
<tr>
<th>Description</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>Valve assembly and diaphragm</td>
<td></td>
</tr>
<tr>
<td>2 bar relieving</td>
<td>R38-100R</td>
</tr>
<tr>
<td>4 and 7 bar relieving</td>
<td>R38-101R</td>
</tr>
<tr>
<td>10 bar relieving</td>
<td>R38-102R</td>
</tr>
<tr>
<td>2 bar non-relieving</td>
<td>R38-100NR</td>
</tr>
<tr>
<td>4 and 7 bar non-relieving</td>
<td>R38-101NR</td>
</tr>
<tr>
<td>10 bar non-relieving</td>
<td>R38-102NR</td>
</tr>
</tbody>
</table>

Accessories

Panel nut | Neck mounting bracket | Neck mounting bracket | Gauge * | Plastic adjusting knob
---|---|---|---|---
5988-02 | 5989-02 | 18-001-973 (includes panel nut) | 18-013-913 (0 ... 6 bar) | 74630-04
18-013-909 (0 ... 10 bar)

* Stainless steel items not strictly to NACE standard MR-01-75.

Dimensions

<table>
<thead>
<tr>
<th>1</th>
<th>2</th>
</tr>
</thead>
<tbody>
<tr>
<td>64</td>
<td>75</td>
</tr>
<tr>
<td>65</td>
<td>1,5</td>
</tr>
<tr>
<td>35</td>
<td>75</td>
</tr>
</tbody>
</table>

Dimensions in mm

Projection/First angle

Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under "Technical features/data".

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult IMI NORGREN.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.