

# Industrial Automation

**IMI Norgren** 

## IFR3 & IFR4 Filter/regulator (stainless steel)

- Port size:1/4 NPT, 1/2 NPT
- Suitable for critical applications in arduous operating conditions
- Precision regulation and high flow rates
- Reliable and long life, ideal for one time installation
- Certification: ATEX & TR CU (EAC) for non electrical equipment



#### Technical features

Medium:

Compressed air

Operating pressure max.:

Manual drain: 20 bar (290 psi) Automatic drain: 17 bar (246 psi)

Outlet pressure range:

Standard:

0,5 ... 10 bar (7 ... 145 psi)

Optional:

0,5 ... 6/16 bar (7 ... 87/232 psi)

Element:

Standard: 40 ... 50 μm Optional: 5 ... 10 μm, 20 ... 30 μm

Port sizes:

Standard: 1/4 NPT, 1/2 NPT 1/8 NPT (gauge)

1/6 NFT (gauge

Optional:

G1/4 or G1/2; G1/8 (gauge)

Relief port:

ø 2 mm

Drain:

Manual or automatic

Fluid/Ambient temperature:

Standard:

-30 ... +90°C (-22 ... +194°F)

Optional: -55 ... +90°C (-67 ... +194°F) Air supply must be dry enough to avoid ice formation at

temperatures below +2°C (+35°F).

Materials:

Valve body, top & bottom covers, valve trim: 316 stainless steel
Seat and spring: stainless steel
O-rings, seals and diaphragm:

See option selector for variants

Flow characteristics:

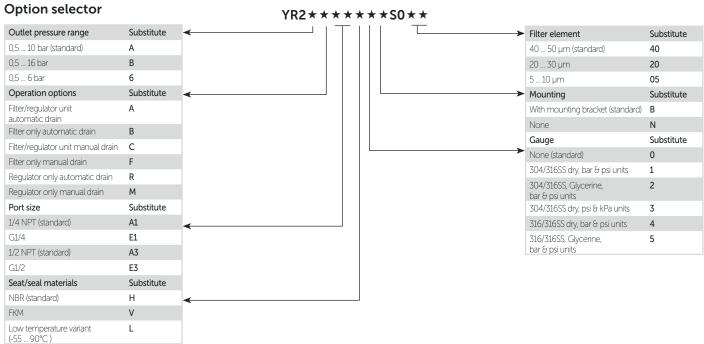
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### Technical data, standard model, relieving

Symbol	Port size	Outlet pressure *1) (bar)	Element (µm)	Flow *2) (dm3/s)	Drain	Weight (kg)	Model
	1/4 NPT	0,5 10	40 50	65	Manual	1,80	YR2ACA1H0BS040
	1/2 NPT	0,5 10	40 50	160	Manual	2,20	YR2ACA3H0BS040

<sup>\*1)</sup> Outlet pressure can be adjusted to pressures in excess of, and less than, those specified. Do not use these units to control pressures outside of the specified ranges.

 $<sup>^{\</sup>star}$ 2) Typical flow with 10 bar (145 psi) inlet pressure, 6,3 bar (91 psi) set pressure and a 1 bar (14 psi) drop from set.





#### Flow characteristics 1/2" 1/4" bar bar 10 8 8 7 6 Inlet pressure Inlet pressure 5 5 2 2 1 0 40 45 50 70 dm<sup>3</sup>/s 10 20 30 40 50 60 70 80 90 100 110 120 130 140 150 160 dm<sup>3</sup>/s Air flow Dimensions in mm **Dimensions** 13 2= 1 13 2= 1 Projection/First angle $\bigcirc$ 4 4 85,5 82,5 2 2 210 204 82,5 85,5 3 3 1 Adjustment screw 2 1/8 NPT Gauge port 9 U 9 3 Manual drain 46 56 46 56 4 Relief vent ø 2 mm 56 70 Bracket mounting kit 78 22 95 5,6 65,5 **Q** 40 48

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »Technical features/data«

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications,

consult Norgren Ltd. Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes. The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.