

Industrial Automation

IMI Buschjost

D166 Dome loaded regulator

- Port size: G1
- Robust design
- Options are designed to tailor or customize
 D166 to application needs, hence increasing overall efficiency



Technical features

Ideal for variable inlet pressure and environmental temperature the D166 maintains stable downstream pressure control. The heavy duty construction makes the D166 perfect for arduous conditions and harsh environments. Suitable for medium and high pressure. It's manually adjustable with the use of a small piloting valve or electronically controlled, or set with a spanner. Thanks to needle valve block an integrated solution delivers high performance and low installation costs. Many other options are available on demand.

Applications:

- Gas distribution/mixing
- Pressure test rigs
- Marine industries
- Off shore/aggressive environments
- Oxygen use approved
- Compressor regulation
- Air, O2, CH4 compressor

Medium:

Any gases, air, N2, O2, Ar, H4, H2, C2H2, CO2, N2O or some liquids

Maximum inlet pressure: 15 barg (217 psig) 100 barg (1450 psig)

Outlet pressure range: 0,3 ... 5 barg (4,3 ... 72 psig) 0,5 ... 100 barg (7,2 ... 1450 psig)

Flow rate indication:

Under sonic conditions (P1>2P2) air flow rate indication is given for an equivalent flow with air which is 48 Nm³/h per Bar of absolute pressure downstream (internal \emptyset 9 mm and ports 1").

Leakage:

Helium leak tested: Internal leak tight: >10-³ mbar.l/sec External leak tight: >10-⁴ mbar.l/sec Helium leak tested to 10-⁸ mbar.l/sec (on request)

Weight: 3,5 kg

Ambient/Media temperature: $-20 \dots +50^{\circ}C (-4 \dots +122^{\circ}F)$

Note: Advised filter: F545L Option 1006 F545l Option 1006 Advised fittings: T1552 (G1") or T1569 (G1")

Material:

Body: Brass or stainless steel Valve insert: PCTFE, PEEK or PAI Seat: Stainless steel



Option selector D166***** Main material Substitute -Brass L Stainless steel Т Substitute Maximum inlet pressure 15 barg С 100 barg G Outlet pressure range Substitute 0,3 ... 5 barg 17 0,5 ... 100 barg 43 O-rings material *1) Substitute NBR Ν EPDM Е FPM ٧ Valve material *1) Substitute NBR Ν EPDM Е FPM ٧ Seat material Substitute Brass L Stainless steel T When a pilot is being flanged the Outlet pressure Substitute range/code is defined by the capability of the pilot valve — For electronic proportional control: 0 ... 1 bar 89 0 ... 10 bar 88 0 ... 20 bar 82 83

*	Main options *1)	Substitute
	Standard version 9 mm	2000
	Standard version 12 mm	2001
	Dome with only G1/4" piloting port	2009
	Hydraulic version 12mm	2023
	With electronic proportion- nal control pilot D466 0-40 bar (apres 4-20 mA)	2158
	Equipped with ISO DN25 PN40 swivelling flange and G1/4" piloting port	2030
	Equiped with manual piloting D420 directly flanged on the dome	2036

*1) More options are available upon specific request

Option selector service kits		*D166	****	
Service kit	Substitute	<	$ \overline{} $	Manufacture code
Complete repair and mainte-	К			Norgren internal use
nance kit with valve assembly			~	Elastomere
'O'rings only	1			NBR
O hings only	5			EPDM
				FPM

0 ... 40 bar 0 ... 60 bar

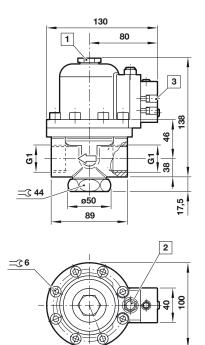
0 ... 100 bar

87 86



Dimensions

Dimensions in mm Projection/first angle



Dome filling or gauge port
Venting port
Loading port, built in side

Warning

Do not use these products where pressures and temperatures can exceed those listed under **»Technical features/data«**. Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult IMI, IMF sas.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure. System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.