

- > Unique square piston rod with rounded corners to prevent rotation better
- > Rounded corners provide longer seal life
- > Superior roation control
- > Dimensionally interchangeable with the standard Roundline Plus



Technical Data

Medium Air only Operation Double & Reverse acting **Operating Pressure** 250 PSI

Operating Temperature -20° F to 200° F

Cylinder Diameters 9/16" - 2-1/2"

Strokes 1" - 24" (bore size dependent)

Ports 1/8" NPT, 1/4" NPT

Lubrication

Permanent grease lubrication

Materials

Barrel: 304 stainless steel Piston Rod: Stainless steel End Caps: Aluminum Piston seal: Buna N "U" Cup Rod guide: High strength

aluminum alloy

Rod seal: Urethane-based

Mounting

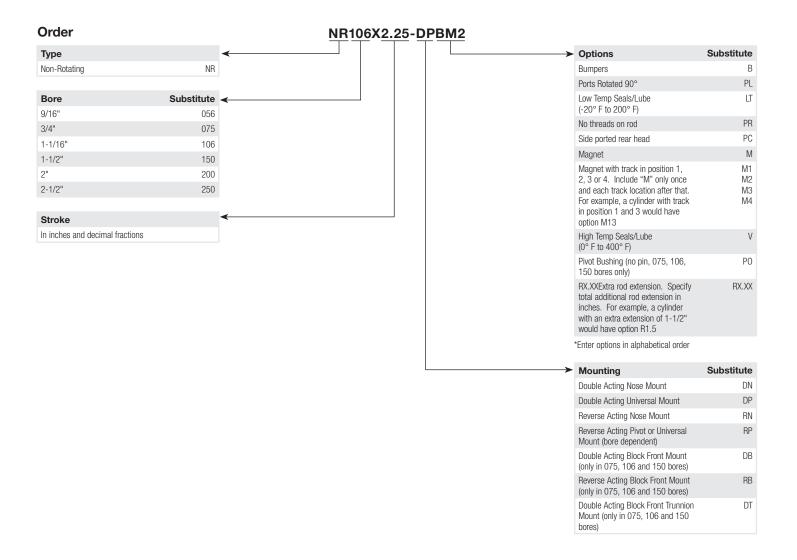
Double & Reverse acting nose; Double acting universal; Reverse acting pivot; Double & reverse acting block front mount

Non-Rotating Air Cylinders

Norgren's new Non-Rotating stainless steel body air cylinder design consists of a unique square piston rod with rounded corners. The square rod prevents rotation better than other rod configurations, and the rounded corners provide longer seal life than conventional hexagon rods. The unusual geometry of the square rod also provides superior rotation control. All bore sizes have a rotational control of less than or equal to ±3 degrees. The special high strength aluminum alloy rod quide provides high load carrying capability and abrasion resistance. The urethane-based rod seal provides excellent seal life and leak-free service. The Non-Rotating cylinder is dimensionally interchangeable with the standard Roundline Plus cylinder.







9/16" Bore Non-Rotating Air Cylinders

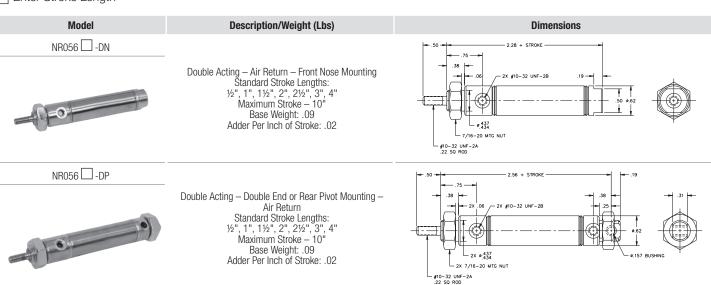
Enclosed Spring Force: 2lbs Relaxed - 4lbs Compressed

Options:

- Side Ported Rear Head (PC)
- Ports Rotated (PL)
- Reverse Acting Bumpers (B)
 - Add .062 to overall length
- Double Acting Bumpers (B)
 - Add .125 to overall length
- Extra Extension (R)
- Magnet (M)
 - Reverse acting add .125" to overall length

- Must specify track(s) for use with miniature position sensing (M1, M2, M3, M4). See page 12 for track location details.
- Low Temperature (LT)
 - Temperature Range: -40° to 200°F
- High Temperature Seals (V)
 - Temperature Range: 0° to 400°F (-18° to 205°C)
- Omit Rod Threads (PR)

nter Stroke Length

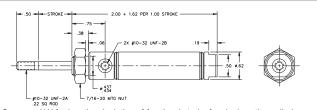






Reverse Single Acting - Pull Type - Rod Normally Extended -Spring Return – Front Nose Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3"

Maximum Stroke – 4" Base Weight: .08 Adder Per Inch of Stroke: .04

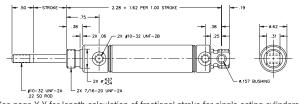


See page X.X for length calculation of fractional stroke for single acting cylinders.

0

NR056 -RP

Reverse Single Acting - Pivot and Pull Type - Rod Normally Extended - Spring Return - Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3" Maximum Stroke – 4" Base Weight: .08 Adder Per Inch of Stroke: .04



See page X.X for length calculation of fractional stroke for single acting cylinders.



3/4" Bore Non-Rotating Air Cylinders

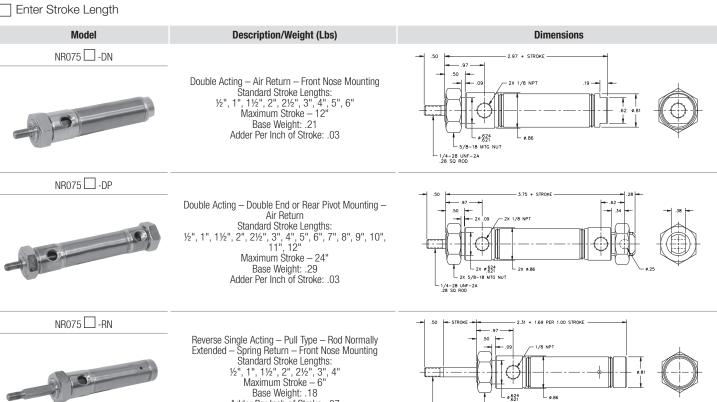
Enclosed Spring Force: 3lbs Relaxed - 6lbs Compressed

Options:

- Ports Rotated (PL)
- Side Ported Rear Head (PC)
- Pivot Bushing (PO)
- Reverse Acting Bumpers (B)
 - Add .062 to overall length
- Double Acting Bumpers (B)
 - Add .125 to overall length
- Extra Extension (R)
- Magnet (prefix M)
 - Reverse acting add .125" to overall length

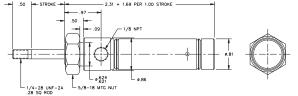
- Must specify track(s) for use with miniature position sensing (M1, M2, M3, M4). See page 12 for track location details.
- Low Temperature (LT)
 - Temperature Range: -40° to 200°F
- High Temperature Seals (V)
 - Temperature Range: 0° to 400°F (-18° to 205°C)
- Omit Rod Threads (PR)

☐ Enter Stroke Leng	gth
---------------------	-----





Adder Per Inch of Stroke: .07

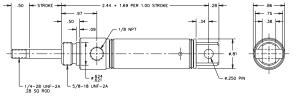


See page X.X for length calculation of fractional stroke for single acting cylinders.

NR075 -RP

Reverse Single Acting - Pull Type - Rod Normally Extended – Spring Return — Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6"

Base Weight: .18 Adder Per Inch of Stroke: .07



See page X.X for length calculation of fractional stroke for single acting cylinders.



3/4" Bore Non-Rotating Air Cylinders

Model	Description/Weight (Lbs)	Dimensions
NR075 -DB	Double Acting – Front Block Mounting – Air Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke – 12" Base Weight: .22 Adder Per Inch of Stroke: .03	2X #10-32 UNF-28 2 #10-32 UNF-28 2 # 50 R00 1/4-28 UNF-24 28 50 R00 2 * 2 * 17 * 2 * 17 * 19 * 19 * 19 * 19 * 19 * 19 * 19
NR075 □ -RB	Pull Type — Front Block Mounting Rod Normally Extended — Reverse Single Acting — Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke — 6" Base Weight: .19 Adder Per Inch of Stroke: .07	2x pro-32 UNF-28 38 50 ROC-2A 1/4-28 UNF-2A 28 50 ROC-2A 1/4-29 UNC-2B 38 MM CPPOSITISIDE See page X.X for length calculation of fractional stroke for single acting cylinders.
NR075 □ -DT	Double Acting — Front Block Trunnion Mounting — Air Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke — 12" Base Weight: .29 Adder Per Inch of Stroke: .03	1.75 1.22 3.22 + STROKE 1.00 50 - 1.22 - 2x 1/8 NPT 19 - 2x 1



1-1/16" Bore Non-Rotating Air Cylinders

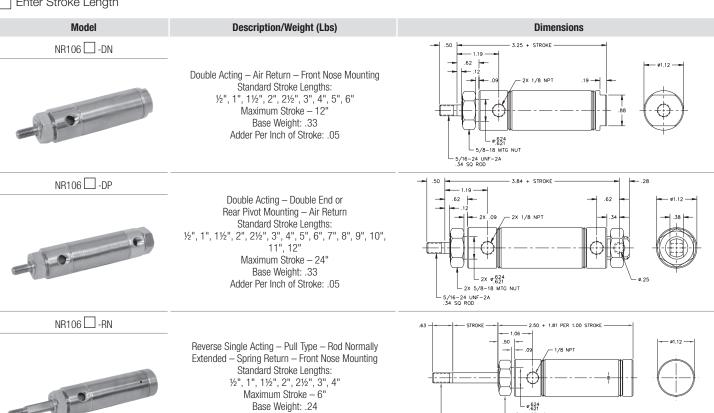
Enclosed Spring Force: 6lbs Relaxed - 12lbs Compressed.

Options:

- Ports Rotated (PL)
- Side Ported Rear Head (PC)
- Pivot Bushing (PO)
- Reverse Acting Bumpers (B)
 - Add .062 to overall length
- Double Acting Bumpers (B)
 - Add .125 to overall length
- Extra Extension (R)
- Magnet (M)
 - Reverse acting add .125" to overall length

- Must specify track(s) for use with miniature position sensing (M1, M2, M3, M4). See page 12 for track location details.
- Low Temperature (LT)
 - Temperature Range: -40° to 200°F
- High Temperature Seals (V)
 - Temperature Range: 0° to 400°F (-18° to 205°C)
- Omit Rod Threads (PR)

Enter Stroke Length





Adder Per Inch of Stroke: .16

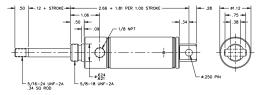
- 5/8-18 MTG NUT 5/16-24 UNF-2A X .52 MIN .34 SO ROD

See page X.X for length calculation of fractional stroke for single acting cylinders.

NR106 -RP

Reverse Single Acting - Pivot or Pull Type - Rod Normally Extended Spring Return – Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Base Weight: .22

Adder Per Inch of Stroke: .16



See page X.X for length calculation of fractional stroke for single acting cylinders.



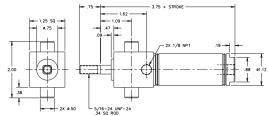
1-1/16" Bore Non-Rotating Air Cylinders

Model Description/Weight (Lbs) **Dimensions** NR106 - DB Double Acting - Front Block Mounting - Air Return .62 Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" - 2X 1/8 NPT Base Weight: .49 Adder Per Inch of Stroke: .05 NR106 -RB ${\sf Reverse\ Single\ Acting-Front\ Block\ Mounting-Rod}$ Normally Extended – Reverse Single Acting – Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Base Weight: .36 Adder Per Inch of Stroke: .16 See page X.X for length calculation of fractional stroke for single acting cylinders. NR106 -DT



Double Acting — Front Block Trunnion Mounting — Air Return
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke — 12"
Base Weight: .49

Adder Per Inch of Stroke: .05





1-1/2" Bore Non-Rotating Air Cylinders

• Enclosed Spring Force: 8.5lbs Relaxed - 17lbs Compressed

Options:

- Ports Rotated (PL)
- Side Ported Rear Head (PC)
- Pivot Bushing (PO)
- Reverse Acting Bumpers (B)
 - » Add .062 to overall length
- Double Acting Bumpers (B)
 - » Add .125 to overall length
- Extra Extension (R)
- Magnet (M)
 - » Reverse acting add .125" to overall length

- » Must specify track(s) for use with miniature position sensing. See page 12 for track location details.
- Low Temperature (LT)
 - » Temperature Range: -40° to 200°F
- High Temperature Seals (V)
 - » Temperature Range: 0° to 400°F (-18° to 205°C)

- ø:749

Omit Rod Threads (PR)

☐ Enter Stroke Length



NR150 -DP

½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Base Weight: .69 Adder Per Inch of Stroke: .08

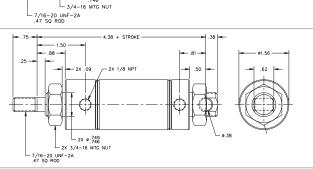


Double Acting — Double End or Rear Pivot Mounting — Air Return Standard Stroke Lengths:

Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10",
11", 12"

Maximum Stroke – 24"

Base Weight: .82 Adder Per Inch of Stroke: .08

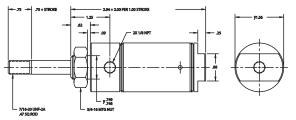


NR150 -RN



Reverse Single Acting – Pull Type – Rod Normally Extended Spring Return – Spring force 8.5lbs relaxed, 17lbs compressed – Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 2/2", 3", 4"

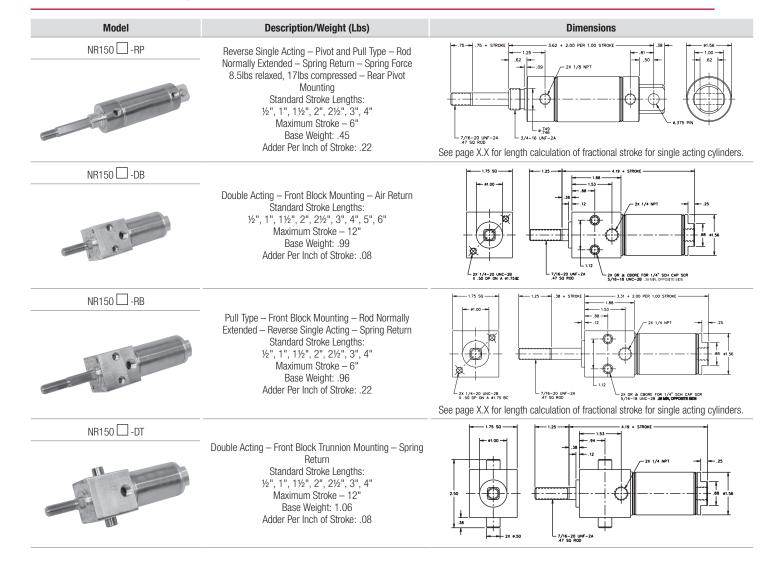
Maximum Stroke – 6" Base Weight: .44 Adder Per Inch of Stroke: .22



See page X.X for length calculation of fractional stroke for single acting cylinders.



1-1/2" Bore Non-Rotating Air Cylinders





2" Bore Non-Rotating Air Cylinders

Enclosed Spring Force: 15lbs Relaxed - 30lbs Compressed.

Options:

- Ports Rotated (PL)
- Side Ported Rear Head (PC)
- Reverse Acting Bumpers (B)
 - Add .062 to overall length
- Double Acting Bumpers (B)
 - Add .125 to overall length
- Extra Extension
- Magnet (M)
 - Reverse acting add .125" to overall length

- Must specify track(s) for use with miniature position sensing. See page 12 for track location details.
- Low Temperature (LT)
 - Temperature Range: -40° to 200°F
- High Temperature Seals (V)
 - Temperature Range: 0° to 400°F (-18° to 205°C)
- Omit Rod Threads (PR)

7 Enter Stroke Length

Enter Stroke Length		
Model	Description/Weight (Lbs)	Dimensions
NR200 -DN	Double Acting — Air Return — Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke — 12" Base Weight: 1.40 Adder Per Inch of Stroke: .15	38 4.69 + STROKE 1.92 2X 1/4 NPT 1.12 22 UNF -2A 3.53 SQ ROD
NR200 ☐ -DP		5.62 + STROKE
	Double Acting – Universal Mounting Type – Pivot or Double End — Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximus Troke – 24"	38 — 1.39 — 1.03 — 02.29 — 75 — 75 — 75 — 75 — 75 — 75 — 75 — 7



Base Weight: 1.62 Adder Per Inch of Stroke: .15

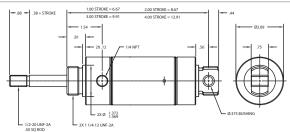
2" Bore Non-Rotating Air Cylinders

Model Description/Weight (Lbs) NR200 □ -RN Reverse Single Acting — Pull Type – Rod Normally Extended – Spring Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 4" Base Weight: 1.24 Adder Per Inch of Stroke: .43 See page X.X for length calculation of fractional stroke for single acting cylinders.

NR200 -RP



Reverse Single Acting — Pivot or Pull Type – Rod Normally Extended Spring Return – Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 4" Base Weight: 1.46 Adder Per Inch of Stroke: .43



See page X.X for length calculation of fractional stroke for single acting cylinders.



2-1/2" Bore Non-Rotating Air Cylinders

Options:

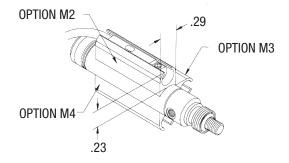
- Ports Rotated (PL)
- Side Ported Rear Head (PC)
- Double Acting Bumpers (B)
 - » Add .125 to overall length
- Extra Extension (R)
- Magnet (M)
 - » Must specify track(s) for use with miniature position sensing (M1, M2, M3, M4). See page 12 for track location details.
- Low Temperature (LT)
 - » Temperature Range: -40° to 200°F
- High Temperature Seals (V)
 - » Temperature Range: 0° to 400°F (-18° to 205°C)
- Omit Rod Threads (PR)

☐ Enter Stroke Length

Model Description/Weight (Lbs) **Dimensions** NR250 -DN Double Acting - Air Return - Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Optional Accessories: D-615-1 Mounting Bracket D-2540 Mounting Nut Base Weight: 1.98 Adder Per Inch of Stroke: .17 ø1.500 1.497 -1 3/8-12 UNF-2A 1/2-20 UNF-2A .53 SQ ROD Double Acting - Universal Mounting Type - Pivot or NR250 -DP Double End – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", , o , . , c 11", 12" Maximum Stroke - 24" Optional Accessories: D-615-1 Mounting Bracket D-231-3 Rod Clevis D-620 Pivot Bracket D-2540 Mounting Nut L 2x #1:500 Base Weight: 2.27 1/2-20 UNF-2A .53 SQ ROD Adder Per Inch of Stroke: .17

Accessories Switch Track Options

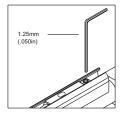
For cylinders with M1, M2, M3 and M4 options





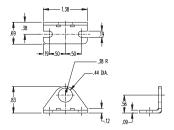
*M1 = Inline with ports





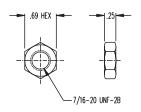
9/16" Bore Accessories

RE-FB-043D



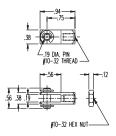
Mounting Bracket

RE-MN-043A



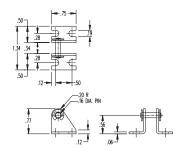
Mounting Nut

RE-RC-043



Piston Rod Clevis

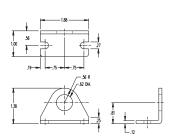
RE-PB2-056



Pivot Bracket with Pin

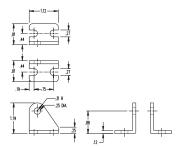
3/4" Bore Accessories

RE-FB-075D



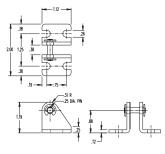
Mounting Bracket

RE-PB1-075



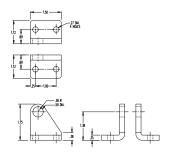
Pivot Brackets

RE-PB2-075



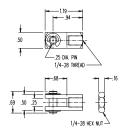
Pivot Bracket

RE-TB-075



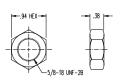
Trunnion Brackets

RE-RC-075



Piston Rod Clevis

RE-MN-075A

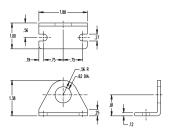


Mounting Nut



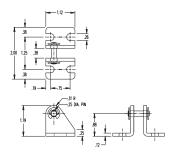
1-1/16" Bore Accessories





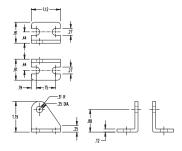
Mounting Bracket

RE-PB2-075



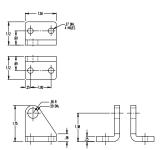
Pivot Bracket

RE-PB1-075



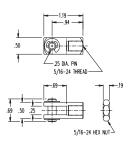
Pivot Brackets

RE-TB-075



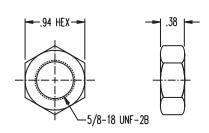
Trunnion Brackets

RE-RC-106



Piston Rod Clevis

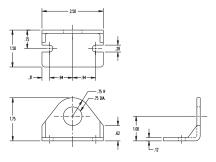
RE-MN-075A



Mounting Nut

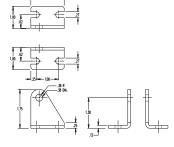
1-1/2" Bore Accessories

RE-FB-125



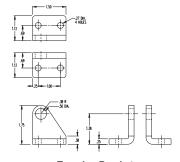
Mounting Bracket

RE-PB2-150



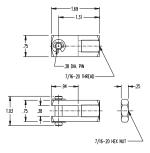
Pivot Bracket

RE-TB-075



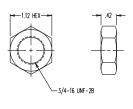
Trunnion Brackets

RE-RC-125



Piston Rod Clevis

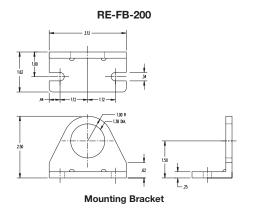
RE-MN-125

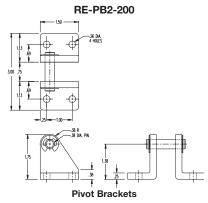


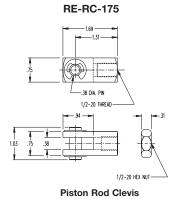
Mounting Nut



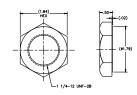
2" Bore Accessories





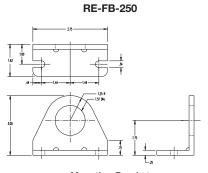


RE-MN-200

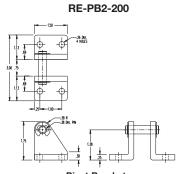


Mounting Nut

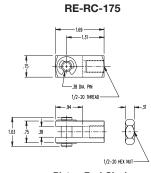
2-1/2" Bore Accessories



Mounting Bracket

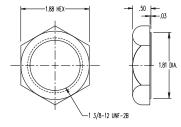


Pivot Brackets



Piston Rod Clevis





Mounting Nut



Switches and Cables

The table below outlines the switches that are compatible with the switch track option.

Part Number	Description
NMR	Reed, 24" Leads
NMRX	Reed, 144" Leads
NMRQ	Reed, M8 Quick Connect
NMRQC	Reed, M8 Quick Connect, with 2m cable
NMRQCX	Reed, M8 Quick Connect, with 5m cable
NMS	Autoconfigure, 24" Leads
NMSX	Autoconfigure, 144" Leads
NMSQ	Autoconfigure, M8 Quick Connect
NMSQC	Autoconfigure, M8 Quick Connect, with 2m cable
NMSQCX	Autoconfigure, M8 Quick Connect, with 5m cable
NMHF-90	Mini Switch, 2-wire, Solid-State Type, LED, 10-28VDC, 50mA, 24" Pigtail Leads, 90° version
NMHFX-90	Mini Switch, 2-wire, Solid-State Type, LED, 10-28VDC, 50mA, 144" Pigtail Leads, 90° version
NMHFQS-90	Mini Switch, 2-wire, Solid-State Type, LED, 10-28VDC, 50mA, with M8 Male Swivel Connector, 90° version
NMHFQCS-90	Mini Switch, 2-wire, Solid-State Type, LED, 10-28VDC, 50mA, with M8 Male Swivel Connector and 2m Mating Cable, 90° version
NMHFQCXS-90	Mini Switch, 2-wire, Solid-State Type, LED, 10-28VDC, 50mA, with M8 Male Swivel Connector and 5m Mating Cable, 90° version
NMHC-90	Mini Switch Sourcing Switch (PNP), 3-wire, Solid-State Type, LED, 5-28VDC, 100mA, 24" Pigtail Leads, 90° version
NMHCX-90	Mini Switch Sourcing Switch (PNP), 3-wire, Solid-State Type, LED, 5-28VDC, 100mA, 144" Pigtail Leads, 90° version
NMHCQS-90	Mini Switch Sourcing Switch (PNP), 3-wire, Solid-State Type, LED, 5-28VDC, 100mA, with M8 Male Swivel Connector, 90° version
NMHCQCS-90	Mini Switch Sourcing Switch (PNP), 3-wire, Solid-State Type, LED, 5-28VDC, 100mA, with M8 Male Swivel Connector and 2m Mating Cable, 90° version
NMHCQCXS-90	Mini Switch Sourcing Switch (PNP), 3-wire, Solid-State Type, LED, 5-28VDC, 100mA, with M8 Male Swivel Connector and 5m Mating Cable, 90° version
NMHK-90	Mini Switch Sinking Switch (NPN), 3-wire, Solid-State Type, LED, 5-28VDC, 100mA, 24" Pigtail Leads, 90° version
NMHKX-90	Mini Switch Sinking Switch (NPN), 3-wire, Solid-State Type, LED, 5-28VDC, 100mA, 144" Pigtail Leads, 90° version
NMHKQS-90	Mini Switch Sinking Switch (NPN), 3-wire, Solid-State Type, LED, 5-28VDC, 100mA, with M8 Male Swivel Connector, 90° version
NMHKQCS-90	Mini Switch Sinking Switch (NPN), 3-wire, Solid-State Type, LED, 5-28VDC, 100mA, with M8 Male Swivel Connector and 2m Mating Cable, 90° version
NMHKQCXS-90	Mini Switch Sinking Switch (NPN), 3-wire, Solid-State Type, LED, 5-28VDC, 100mA, with M8 Male Swivel Connector and 5m Mating Cable, 90° version
NC4	Straight M8 Straight M8 Female Connector, Threaded Connection with 2 Meter Cable
NC4-S	Straight M8 Female Connector, Threaded Connection with 2 Meter Shielded Cable
NC4X	Straight M8 Female Connector, Threaded Connection with 5 Meter Cable
NC4X-S	Straight M8 Female Connector, Threaded Connection with 5 Meter Shielded Cable
NC5-S	Right Angle M8 Female Connector, Threaded Connection with 2 Meter Shielded Cable
NC5X-S	Right Angle M8 Female Connector, Threaded Connection with 5 Meter Shielded Cable

Warning

Improper selection, misuse, age or malfunction of components used in systems can cause failure in various modes. The system designer is warned to consider the failure modes of all component parts and to provide adequate safeguards to prevent personal injury or damage to equipment or property in the event of such failure modes. System designers and end users are cautioned to consult instruction sheets and specifications available from the factory. The system designer/end user is responsible for verifying that all requirements for the application are met.

Warranty

The products described herein are warranted subject to seller's Standard Terms and Condition of Sale, available at seller's website.

WARNING: This product can expose you to chemicals including lead, which is know to the State of California to cause cancer. For more information, go to www.p65warnings.ca.gov.