

# **Industrial Automation**

**IMI Norgren** 

# IB84G -

# Filter/regulator for Rail application Excelon® Plus Modular System – Port size: 3/8" ... 3/4" ISO 9227 (500 hrs)

- (ISO G/PTF)
- Excelon® Plus design allows in-line installation or modular installation with other Excelon® Plus products
- 5 or 40 micron particle and high efficiency water removal (> 98%)
- Easy filter maintenance system. Element is removed together with the bowl for faster and cleaner servicing
- Double safety lock bowl
- Salt Spray compliant to

- Shock and vibration tested to EN61373 Category 2\*
  \*(includes qualification category 1, class A and B)
- Fire & Smoke compliant to EN45545-2 (HL3) grouping rules\*
  - (for single units only, please consult our technical department regarding combinations of these
- Air purity classes in accordance to ISO8573-1:2010: 7:8:4 (40µm) 6:8:4 (5µm)









## Technical features filter/regulator

#### Medium:

Compressed air only

Maximum supply pressure: 20 bar (290 psi)

#### Outlet pressure ranges:

0.3 ...10 bar (4 ... 145 psi), 0.3 ... 4 bar (4 ... 58 psi) optional

# Filter element:

5 μm & 40 μm

#### Port size:

G3/8, G1/2, G3/4, 3/8 PTF, 1/2 PTF, 3/4 PTF

#### Gauge:

Gauge port as standard (Rc 1/8 or 1/8 PTF) Integrated gauge as option

103 dm<sup>3</sup>/s at port size: ½", Inlet pressure 10 bar (145 psi), 6.3 bar (91 psi) set pressure and a p: 1 bar (14.5 psi) drop from

#### Filter element: 5µm & 40µm Diaphragm Type:

Relieving

#### Drain:

Manual or automatic

#### Automatic drain operating conditions (float operated):

Bowl pressure required to close drain: > 0.35 bar (5 psi) Bowl pressure required to open drain: ≤ 0.2 bar (2.9 psi) Minimum air flow required to close drain: 1 dm3/s (2 scfm)

#### Ambient/Media temperature:

Unit with gauge port without integrated gauge -40 ... +80°C (-40 ... +176°F)

Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Filter/regulators LB84 are in conformity with Atex 2014/34/EU

 $\langle \epsilon_x \rangle$ 

II 2 GD Ex h IIC T6 Gb EX h IIIC T85°C Db

#### Materials:

Body: Die cast aluminium Body covers: Magnum 3904 -High Impact covers Bonnet: Die cast aluminium Valve: Brass and Low temperature Nitrile Metal Bowl: Die cast Aluminium Filter element: sintered Polypropylene Diaphragm: Low temperature Silicone, polyester reinforced Lower spring rest and diaphragm retainer: Aluminium Bowl O-ring: Low temperature Nitrile Elastomers: Low temperature Nitrile



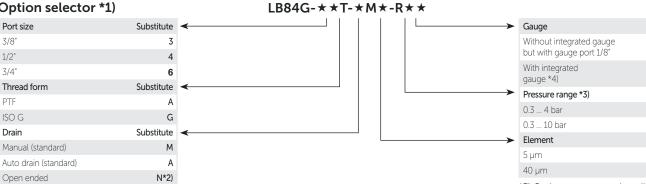
# Technical data LB84G - standard models with gauge port Rc1/8 (without gauge)

Symbol	Port size	Drain	Pressure range (bar)	Filter element (µm)	Bowl	Weight (kg)	Model *1)
	G3/8	Auto	0.3 10	5	Metal	0.95	LB84G-3GT-AM1-RMN
	G1/2	Auto	0.3 10	5	Metal	0.94	LB84G-4GT-AM1-RMN
	G3/4	Auto	0.3 10	5	Metal	0.92	LB84G-6GT-AM1-RMN
	G3/8	Manual	0.3 10	5	Metal	0.94	LB84G-3GT-MM1-RMN
	G1/2	Manual	0.3 10	5	Metal	0.93	LB84G-4GT-MM1-RMN
	G3/4	Manual	0.3 10	5	Metal	0.91	LB84G-6GT-MM1-RMN
	G3/8	Auto	0.3 10	40	Metal	0.95	LB84G-3GT-AM3-RMN
	G1/2	Auto	0.3 10	40	Metal	0.94	LB84G-4GT-AM3-RMN
	G3/4	Auto	0.3 10	40	Metal	0.92	LB84G-6GT-AM3-RMN
	G3/8	Manual	0.3 10	40	Metal	0.94	LB84G-3GT-MM3-RMN
	G1/2	Manual	0.3 10	40	Metal	0.93	LB84G-4GT-MM3-RMN
	G3/4	Manual	0.3 10	40	Metal	0.91	LB84G-6GT-MM3-RMN

<sup>\*1)</sup> All models shown here are supplied with gauge port applicable for flow direction left to right.

With flow direction right to left please use the online configurator <a href="www.norgren.com/air-preparation-configurator">www.norgren.com/air-preparation-configurator</a> or contact Norgren

# Option selector \*1)



- ( with male thread adaptor) \*1) All models shown here are applicable for flow direction left to right. With flow direction right to left please use the online configurator
  - www.norgren.com/air-preparation-configurator

or contact Norgren

\*2) Available on request

\*3) Outlet pressure can be adjusted to pressures in excess of, and less than, those specified. Do not use these units to control pressures outside of the specified ranges.

Substitute

Substitute

Substitute

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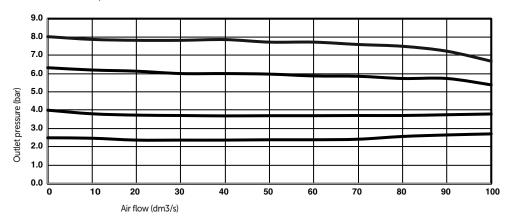
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\*4) Attention : With integrated gauge temperature range of the unit changes to -20°C ... +65°C

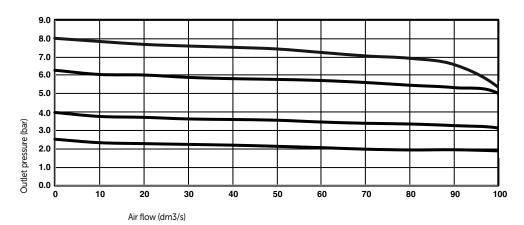


#### Flow characteristics

Inlet pressure: 10 bar (145 psi) Port size: 1/2", 40 µm element



Inlet pressure: 10 bar (145 psi) Port size: 3/8", 40 µm element





#### **Accessories**











































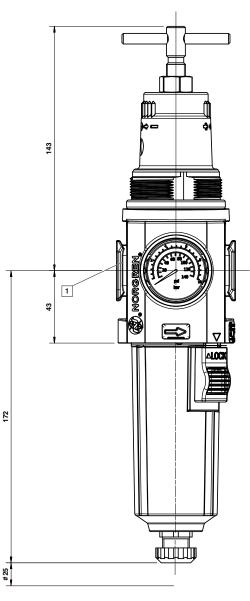


### **Dimensions**

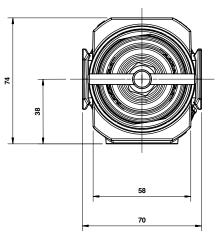
Dimensions in mm Projection/First angle

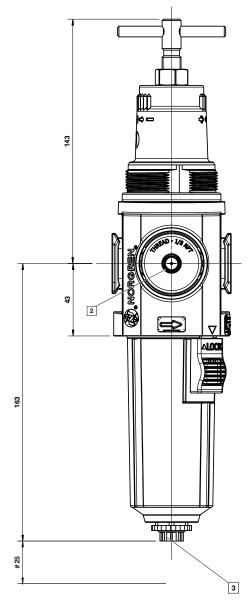


# Auto drain



**Manual Drain** 





# Minimum clearance for bowl removal

1 Main ports 3/8", 1/2" or 3/4"
(ISO G/PTF)

2 Gauge port Rc 1/8 for ISO G and
1/8 PTF for PTF main ports

3 Port size automatic drain : G1/8

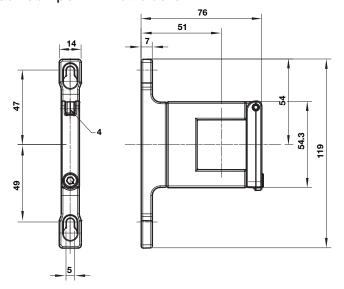


### **Accessories**

Dimensions in mm
Projection/First angle

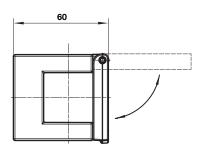
# ojection/First angle

# Quikclamp® with wall bracket



# **Quikclamp®**





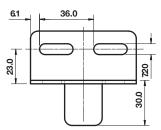
# Panel mounting nut

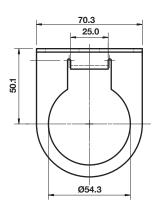


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Recommended panel hole size: ø 55 mm ... 57 mm Panel thickness: 2 ... 6 mm

# **Neck mounting bracket**



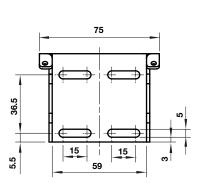


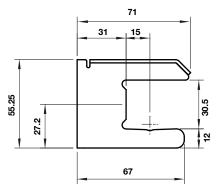


#### Mounting bracket

Dimensions in mm Projection/First angle

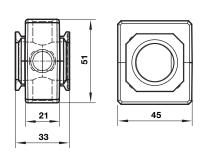


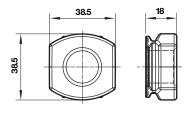




#### Pressure sensing block

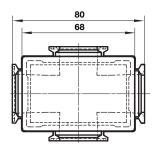
# Pipe adaptor

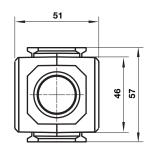


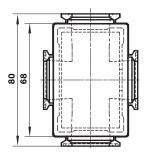


#### Full flow porting block horizontal

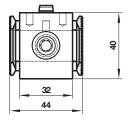
Full flow porting block vertical

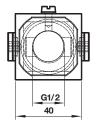


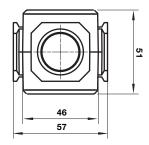




#### Porting block for 18D pressure switch







#### Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »Technical features/data«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult

IMI Precision Engineering, Norgren Ltd.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes. The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.