

## Industrial Automation

**IMI Norgren** 

## F84G – General purpose filter Excelon® Plus Modular System

Flow:

Drain:

165 scfm (78 dm<sup>3</sup>/s)

operating pressure 91 psi

(6.3 bar) and a Δp: 7.25 psi

Automatic drain operating

conditions (float operated):

Bowl pressure required to close drain: > 5 psi (0.35 bar) Bowl pressure required to open drain:  $\leq$  2.9 psi (0.2 bar) Minimum air flow required to close drain: 2 scfm (1 dm<sup>3</sup>/s)

(0.5 bar) drop from set.

Filter element: 40 µm

Manual or automatic

at port size: 1/2",

- Port size: 3/8" to 3/4" (PTF/ISO G)
- Excelon<sup>®</sup> Plus design allows in-line installation or modular installation with other Excelon<sup>®</sup> Plus products
- 5 or 40 micron particle and high efficiency water removal (> 98%)
- Double safety lock bowl

#### **Technical features**

Medium: Compressed air only

Maximum supply pressure: Polycarbonate bowl: 145 psi (10 bar) Metal bowl: 290 psi (20 bar)

**Filter element:** 5 μm & 40 μm

**Port size:** G3/8, G1/2, G3/4, 3/8 PTF, 1/2 PTF, 3/4 PTF

#### Metal bowl with prismatic liquid level indicator lens

- Light weight polycarbonate bowl with guard
- Air purity classes in accordance to ISO8573-1: particles class 6 & 7 and liquid water class 8

#### Ambient/Media temperature:

Polycarbonate bowl: 14 to +140°F (-10 to +60°C) Metal bowl: -4 to +149°F (-20 to +65°C) Air supply must be dry enough to avoid ice formation at temperatures below +35°F (+2°C).

#### Materials:

Body: Die cast aluminum Body covers: ABS Bowl: Transparent PC with PP guard or die cast aluminum Liquid level indicator lens (metal bowl): PA Filter element: sintered PP Bowl 'o'- ring: Chloroprene Elastomers: NBR

#### Technical data F84G - standard models

Symbol	Port size PTF	Drain	Filter element (µm)	Bowl	Weight lb (kg)	Model
	3/8	Auto	40	Guarded polycarbonate	0.8 (0.38)	F84G-3AN-AP3
	1/2	Auto	40	Guarded polycarbonate	0.8 (0.38)	F84G-4AN-AP3
	3/4	Auto	40	Guarded polycarbonate	0.8 (0.38)	F84G-6AN-AP3
	3/8	Auto	40	Metal with level indicator	1.1 (0.52)	F84G-3AN-AD3
	1/2	Auto	40	Metal with level indicator	1.1 (0.52)	F84G-4AN-AD3
	3/4	Auto	40	Metal with level indicator	1.1 (0.52)	F84G-6AN-AD3
-\$	3/8	Manual	40	Guarded polycarbonate	0.8 (0.38)	F84G-3AN-QP3
	1/2	Manual	40	Guarded polycarbonate	0.8 (0.38)	F84G-4AN-QP3
	3/4	Manual	40	Guarded polycarbonate	0.8 (0.38)	F84G-6AN-QP3
	3/8	Manual	40	Metal with level indicator	1.1 (0.52)	F84G-3AN-QD3
	1/2	Manual	40	Metal with level indicator	1.1 (0.52)	F84G-4AN-QD3
	3/4	Manual	40	Metal with level indicator	1.1 (0.52)	F84G-6AN-QD3



#### **Option selector** $F84G- \star \star \star - \star \star \star$ Port size Substitute Substitute Element 3/8″ 5 µm 1 3 1/2" 4 40 µm 3 3/4" 6 Bowl Substitute Thread form Substitute Transparent with guard Ρ PTF Α Metal with liquid indicator D ISO G parallel G Metal without liquid indicator м Differential Substitute Pressure Indicator Drain Substitute With Differential D Manual Q Pressure Indicator Auto drain Α Without Differential Ν Pressure Indicator

### Flow characteristics

#### Element 40 µm

Port size: 1/2"



Element 5 µm Port size: 1/2"





#### Accessories





840015-12KIT



#### Maintenance/Service

Filter cartridge 5 micron



Filter cartridge



840038-51KIT

Auto drain kit with metal Nut - Imperial



6000-61KIT

Auto drain kit with metal Nut - Metric

6000-60KIT

#### Spare parts

840038-50KIT





840025-51KIT

Filter Bowl (Guarded Poly bowl with auto drain, 1/4 PIF)



840025-53KIT



840025-50KIT







840003-51KIT



840003-50KIT





#### Dimensions



- # Minimum clearance for bowl removal
- 1 Main ports 3/8", 1/2" or 3/4" (PTF/ISO G)
- 2 Transparent bowl with guard
- 3 Metal bowl with liquid level indicator lens
- 4 Service Indicator





### Accessories

### Quikclamp<sup>®</sup> with wall bracket



### Hybrid-Quikclamp<sup>®</sup> with wall bracket



### Mounting bracket



### Quikclamp®



Hybrid-Quikclamp®







# Full flow vertical porting block



### **18D Pressure switch**



### Pressure sensing block





### Pipe adaptor



### Porting block for 18D pressure switch



### 18D Porting block and 18D assembled



18A/C

1.77 (45)



### Full flow porting block









#### 54D Pressure switch - digital



Main pressure connection (PTF 1/8)
Auxiliary pressure connection for differential pressure sensing (M5)

#### Warning

Improper selection, misuse, age or malfunction of components used in systems can cause failure in various modes. The system designer is warned to consider the failure modes of all component parts and to provide adequate safeguards to prevent personal injury or damage to equipment or property in the event of such failure modes. System designers and end users are cautioned to consult instruction sheets and specifications available from the factory. The system designer/end user is responsible for verifying that all requirements for the application are met.

#### Warranty

The products described herein are warranted subject to seller's Standard Terms and Condition of Sale, available at seller's website.

**Proposition 65:** These products may contain chemicals known to the state of California to cause cancer, or birth defects, or other reproductive harm.