

### Industrial Automation

**IMI Norgren** 

## F84C — Oil removal filter Excelon® Plus Modular System

- Port size: 3/8" to 3/4" (PTF/ISO G)
- Excelon<sup>®</sup> Plus design allows in-line installation or modular installation with other Excelon<sup>®</sup> Plus products
- High efficiency oil and particle removal
- Double safety lock bowl
- Metal bowl with prismatic liquid level indicator lens

- Light weight Polycarbonate bowl with guard
- Service indicator standard
- Air purity class in accordance with ISO 8573-1: Remaining oil aerosol to class 1\*

\*Tested in accordance with the methods laid out in ISO 12500-1 using an inlet oil aerosol concentration of 4mg/m<sup>3</sup>



#### **Technical features**

#### Medium:

Compressed air only

Maximum supply pressure: Polycarbonate bowl: 145 psi (10 bar) Metal bowl: 290 psi (20 bar)

Remaining oil content: 0.01 mg/m<sup>3</sup> at +69°F (+21°C)

Particle removal: To 0.01 µm

**Port size:** G3/8, G1/2, G3/4, 3/8 PTF, 1/2 PTF, 3/4 PTF

#### Flow:

Maximum flow to maintain stated oil removal performance at challenge rate of 4 mg/m<sup>3</sup> F84C: 53 scfm (25 dm<sup>3</sup>/s), at port size: 1/2" Operating pressure: 91 psi (6.3 bar)

Drain:

Manual or automatic

## Automatic drain operating conditions (float operated):

Bowl pressure required to close drain: > 5 psi (0.35 bar) Bowl pressure required to open drain:  $\leq$  2.9 psi (0.2 ba) Minimum air flow required to close drain: 2 scfm (1 dm<sup>3</sup>/s)

#### Ambient/Media temperature:

Polycarbonate bowl: +14 to +140°F (-10 to +60°C) Metal bowl: -4 to +149°F (-20 to +65°C) Air supply must be dry enough to avoid ice formation at temperatures below +35°F (+2°C).

#### Note:

Install an F84G filter with a 5  $\mu$ m filter element upstream of the F84C filter for maximum service life.

#### Materials:

Body: Die cast aluminum Body covers: ABS Bowl: Transparent PC with PP guard or die cast aluminum Liquid level indicator lens (metal bowl): PA Filter element: Synthetic fiber & PE foam Bowl 'o'- ring: Chloroprene Elastomers: NBR

### Technical data F84C - standard models

Symbol	Port size PTF	Drain	Bowl	Weight lb (kg)	Model
	3/8	Auto	Guarded polycarbonate	0.8 (0.38)	F84C-3AD-AP0
	1/2	Auto	Guarded polycarbonate	0.8 (0.38)	F84C-4AD-AP0
	3/4	Auto	Guarded polycarbonate	0.8 (0.38)	F84C-6AD-AP0
	3/8	Auto	Metal with level indicator	1.1 (0.52)	F84C-3AD-AD0
	1/2	Auto	Metal with level indicator	1.1 (0.52)	F84C-4AD-AD0
	3/4	Auto	Metal with level indicator	1.1 (0.52)	F84C-6AD-AD0
	3/8	Manual	Guarded polycarbonate	0.8 (0.38)	F84C-3AD-QP0
	1/2	Manual	Guarded polycarbonate	0.8 (0.38)	F84C-4AD-QP0
	3/4	Manual	Guarded polycarbonate	0.8 (0.38)	F84C-6AD-QP0
	3/8	Manual	Metal with level indicator	1.1 (0.52)	F84C-3AD-QD0
	1/2	Manual	Metal with level indicator	1.1 (0.52)	F84C-4AD-QD0
	3/4	Manual	Metal with level indicator	1.1 (0.52)	F84C-6AD-QD0



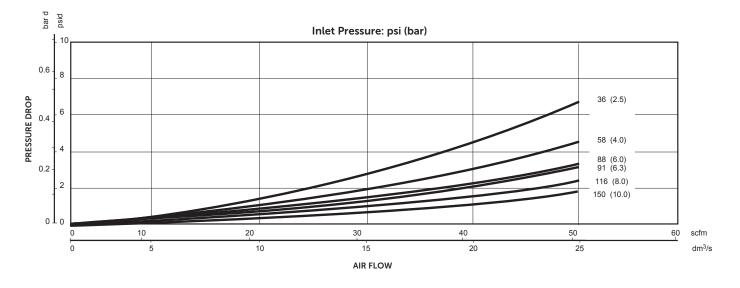
#### **Option selector** Port size Substitute 🔫 Substitute Bowl 3/8" 3 Metal with liquid indicator D 1/2" 4 Ρ Transparent with guard 3/4" 6 Substitute Drain Thread form Substitute Manual Q PTF Α Auto drain Α ISO G parallel G Differential Substitute Pressure Indicator With differential D pressure indicator Without differential Ν pressure indicator

### Typical performance characteristics

Inlet pressure psi (bar)	Maximum flow scfm (dm <sup>3</sup> /s) *1)
36 (2.5)	25 (12)
58 (4.0)	36 (17)
91 (6.3)	53 (25)
116 (8.0)	63 (30)
145 (10)	74 (35)

\*1) Maximum flow to maintain stated oil removal performance

### **Flow characteristics** F84C





### Accessories



Port Adaptors G3/4



840015-12KIT



#### Maintenance/Service

Coalescing filter element



840044-50KIT



6000-61KIT



6000-60KIT

#### Spare parts

Filter Bowl (Guarded Poly bowl with auto drain 6 mm PIF)



840025-51KIT

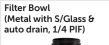
Filter Bowl (Guarded Poly bowl with auto drain, 1/4 PIF)



840025-53KIT



840025-50KIT







840003-51KIT

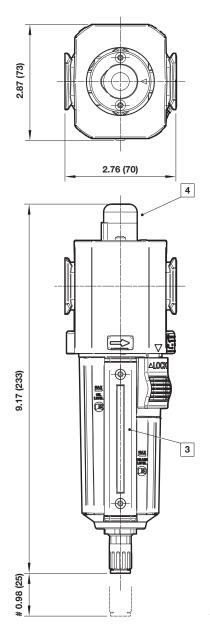


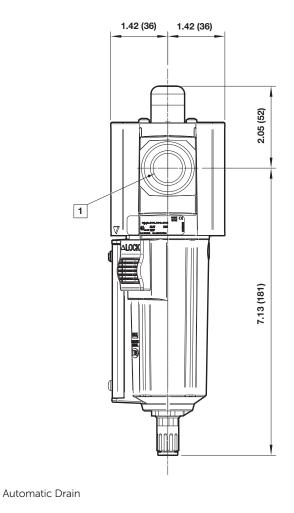
840003-50KIT

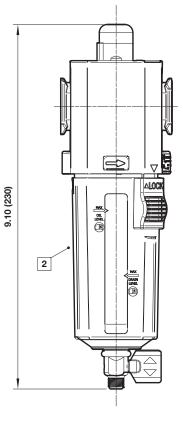




### Dimensions







1/4 Turn Manual Drain

# Minimum clearance for bowl removal
Main ports 3/8", 1/2" or 3/4" (ISO G/PTF)
Transparent bowl with guard
Metal bowl with liquid level indicator lens

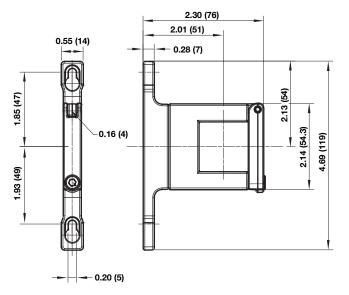
4 Service indicator



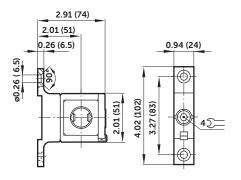


### Accessories

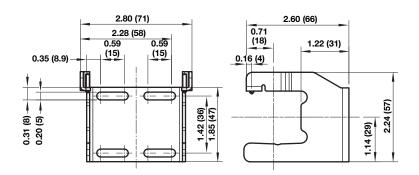
### Quikclamp<sup>®</sup> with wall bracket



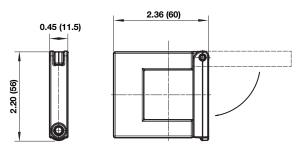
### Hybrid-Quikclamp<sup>®</sup> with wall bracket



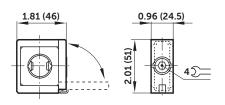
### Mounting bracket



### Quikclamp®



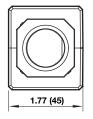
### Hybrid-Quikclamp®

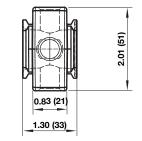




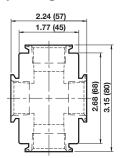


### Pressure sensing block

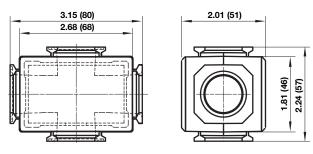




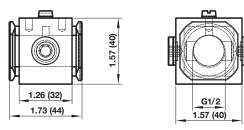
# Full flow vertical porting block



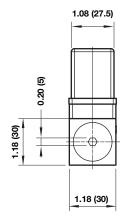
### Full flow porting block

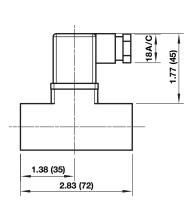


### Porting block for 18D pressure switch

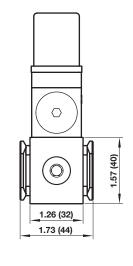


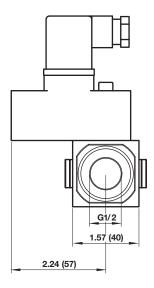
### **18D Pressure switch**



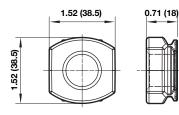


### 18D Porting block and 18D assembled





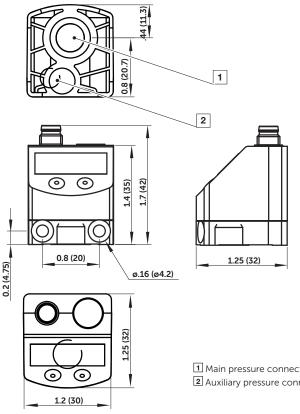
### Pipe adaptor







#### 54D Pressure switch - digital



Main pressure connection (PTF 1/8)
 Auxiliary pressure connection for differential pressure sensing (M5)

#### Warning

Improper selection, misuse, age or malfunction of components used in systems can cause failure in various modes. The system designer is warned to consider the failure modes of all component parts and to provide adequate safeguards to prevent personal injury or damage to equipment or property in the event of such failure modes. System designers and end users are cautioned to consult instruction sheets and specifications available from the factory. The system designer/end user is responsible for verifying that all requirements for the application are met.

#### Warranty

The products described herein are warranted subject to seller's Standard Terms and Condition of Sale, available at seller's website.

**Proposition 65:** These products may contain chemicals known to the state of California to cause cancer, or birth defects, or other reproductive harm.