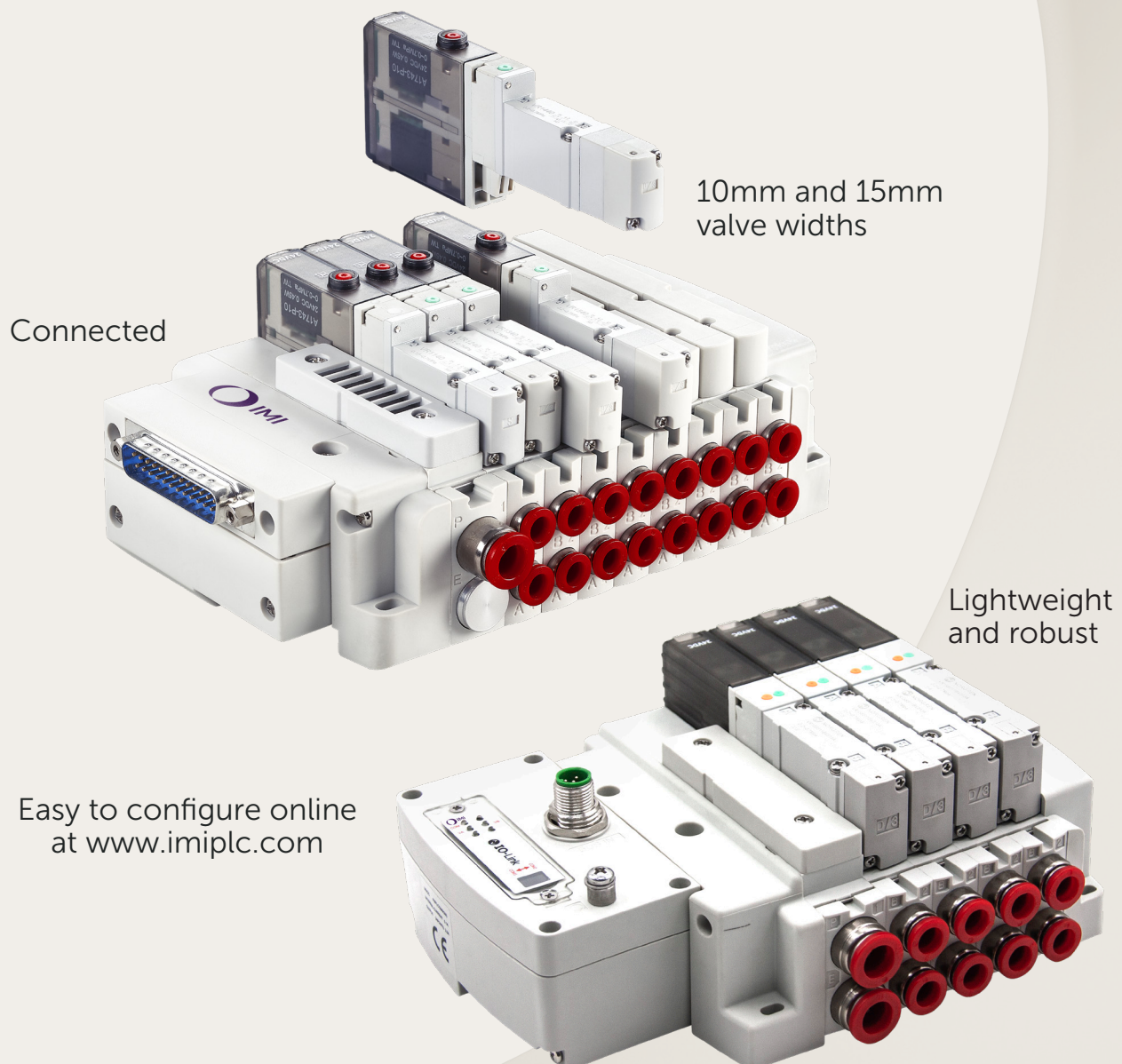


# VR Series Valve Manifolds

Flexible and Modular for all  
Industrial Automation Applications



10mm and 15mm  
valve widths

Connected

Lightweight  
and robust

Easy to configure online  
at [www.imiplc.com](http://www.imiplc.com)


# Breakthrough Engineering for a Better World

We create solutions for our customers which enable smarter, safer, more productive and sustainable factories, production lines and warehouse operations. Our pneumatic and electric motion systems help machine builders and end users around the world automate and optimize manufacturing and warehousing processes.

We have partnered with customers in industrial automation for over a century, applying our experience and innovation to create lasting value for their businesses. Our solutions support critical industries such as automotive, food and beverage, pharmaceuticals and even the space industry. We support the automation of precision manufacturing, product assembly, testing and packaging.

We use the latest digital technologies in our automation products and constantly innovate in close partnership with our customers. By applying our deep expertise, we can solve their toughest automation challenges, today and tomorrow. Through increased productivity, efficiency and safety, our customers can serve their own customers better, creating sustainable competitive advantage and delivering growth.

Our world-class product portfolio includes IMI Norgren, IMI Bimba and IMI Bahr.



Breakthrough engineering  
you can count on.









# VR Series Valve Manifolds

Flexibility and modularity have reached new levels with the IMI Norgren VR Valve Manifold range. A simple plug-in, sub-base style design allows for valves to be easily exchanged for easy installation and maintenance. Expanding the size and functionality of your Valve Manifold to match the changing demands of your application is a simple “plug-and-play” experience.

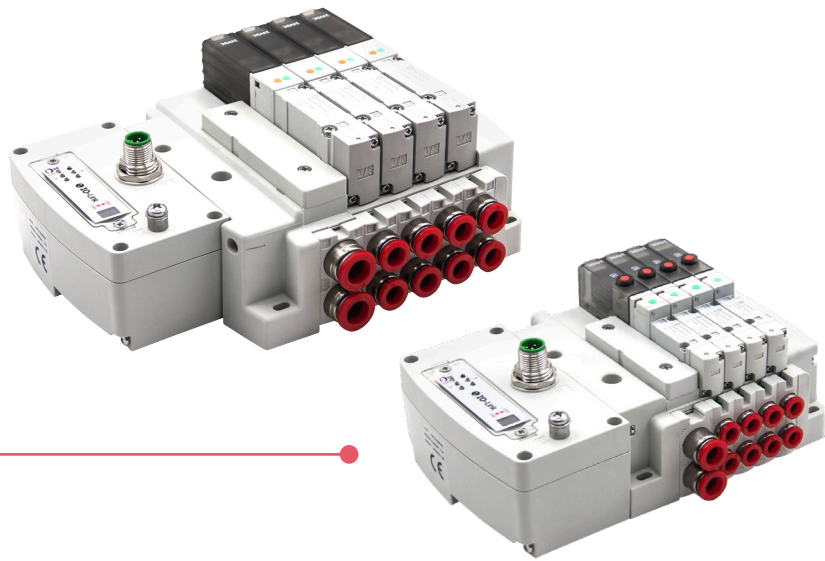
Available in two body sizes – 10mm and 15mm, the VR10/15 series can be used across a broad range of Industrial Automation markets, from food & beverage, packaging, labelling, textiles, glass production, metal production and paper and print.

## Product Highlights:

- **Modular** – A modular system offering a wide range of configuration options
- **Flexible** – Available in 10mm and 15mm with up to 24 solenoids with a wide range of valve functions
- **Reliable** – Using proven technology for long life over 30 million cycles
- **Connected** – Fast and easy connectivity via Multipole, EtherNet/IP, PROFINET, EtherCAT, CANopen and IO-Link
- **Easy Installation** – No restrictions in installation as connectors can be horizontal or vertical. Valve Manifold can be direct mounted or mounted on a DIN rail.
- **Maintenance Friendly** – Simple plug-in sub base valve exchange allows easy exchange of system components and interruption-free valve replacement option; and integrated silencers offer simple replacement
- **Energy Saving** – Low power solenoids (0.4w power consumption) with LED indicators
- **Space Saving** – If space is an issue, the IP40 base is available with valve slices
- **Easy to Configure** – BEST IN CLASS online configurator



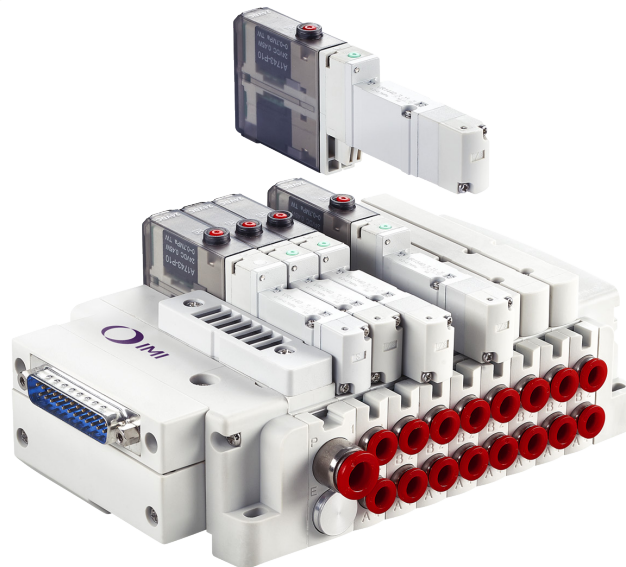
10 mm and 15 mm  
widths with up to  
24 solenoids



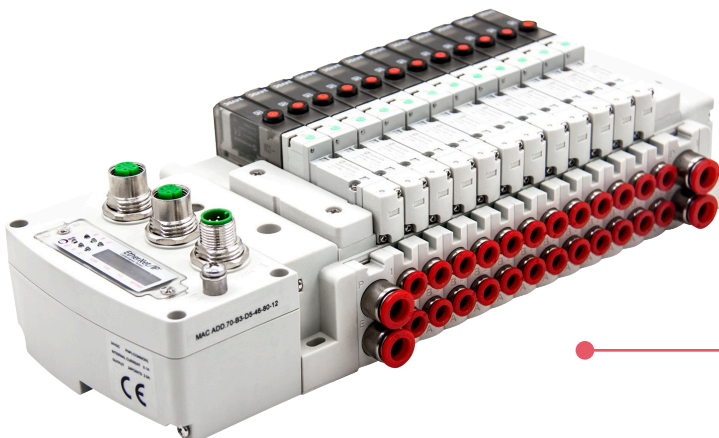
Modular System



Interruption-free  
valve replacement



Multipole, Industrial Ethernet  
and IO-Link connectivity

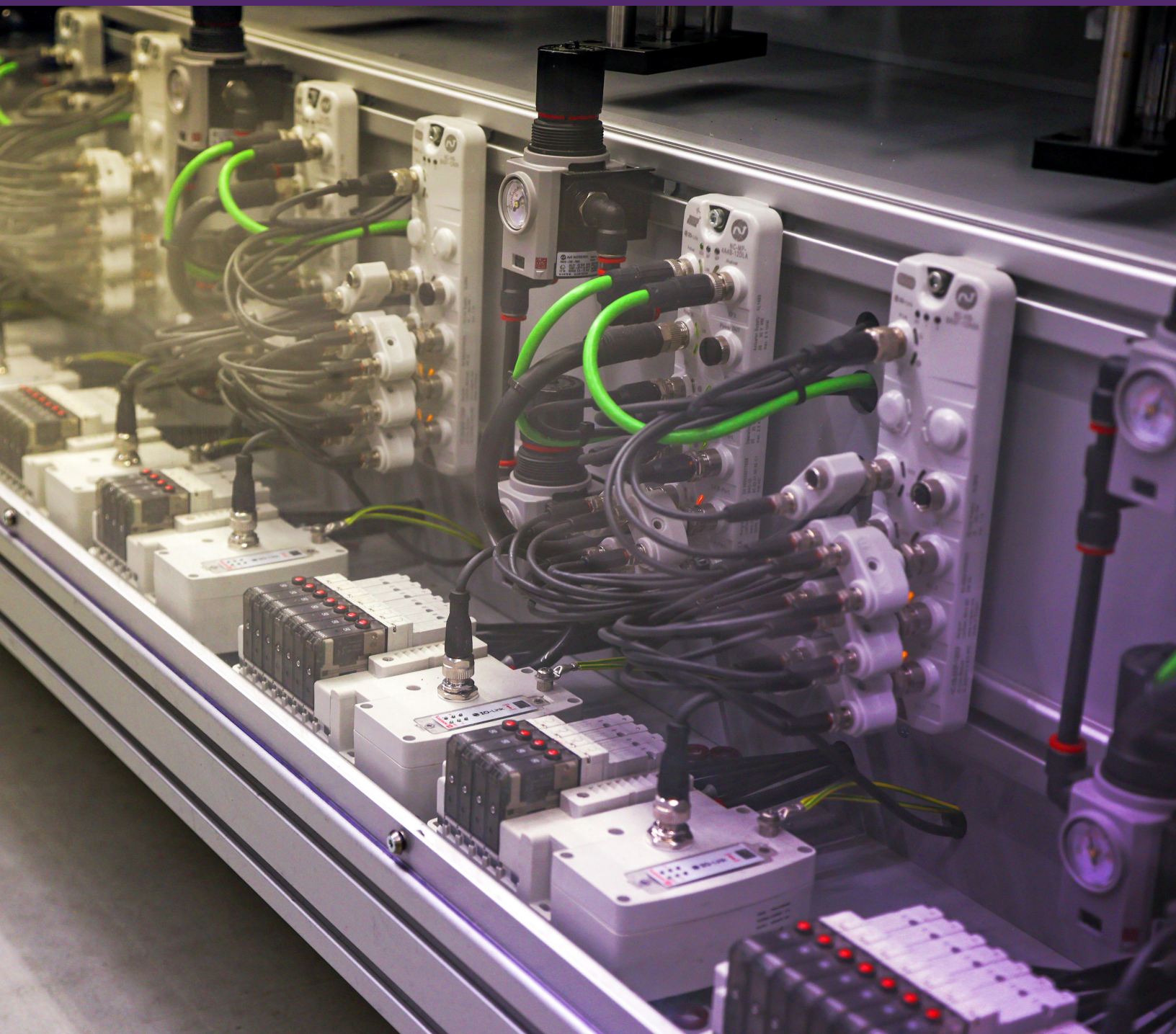




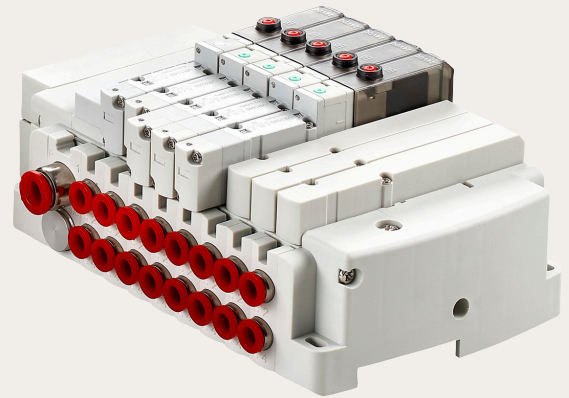
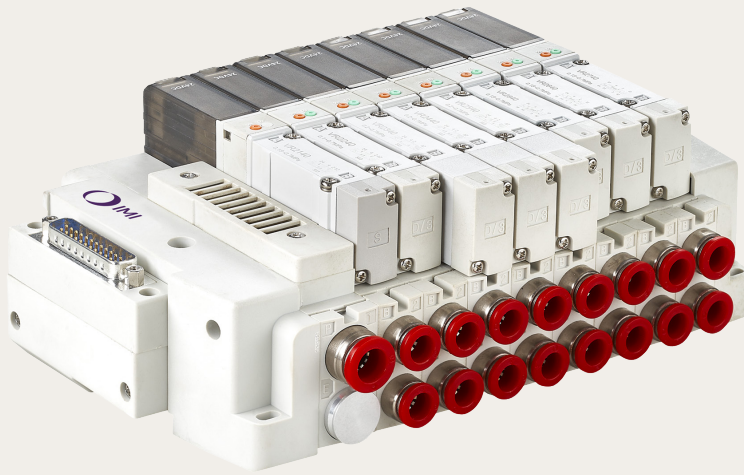
# Technical Specifications

## VR Series, 2 x 3/2, 5/2 or 5/3 Valve Manifold

- Two sizes, 10 mm and 15 mm widths
- Flow: 220 to 270 l/min (VR10), 460 to 590 l/min (VR15)
- Operating pressure: Maximum pressure 7 bar (101 psi)
- Operating temperature: -5°C to +50°C (+23°F to 122°F)
- Up to 24 solenoids
- 24V DC & 12V DC Multipole and CANopen, EtherNet/IP, PROFINET, EtherCAT and IO-Link
- Dynamic Softseal spool valve, solenoid pilot operated
- LED indicator of solenoid function
- No restriction in installation orientation
- Easy to replace valves, fittings and silencers
- Robust yet lightweight construction
- IP40 and IP65 versions available







# Valve Manifold Configurator

- Intuitive, flexible and easy to use
- Flexible Step by step process that is easy navigate for any user regardless of experience
- Enables quick specification of the valve Manifold to meet your exact requirements
- Provides price, availability and order now options
- Unique part number assigned to your manifold
- Live visualization of your configuration and downloadable 2D and 3D CAD files
- Download your configuration in your native CAD format. We support 60+ native CAD formats including AutoCAD, SolidWorks, Pro/Engineer, NX and Catia
- Easy to access and download all technical documentation and available in multiple languages
- Save your configurations for a later date and view your history anytime
- Online and telephone support available

[www.imiplc.com](http://www.imiplc.com)



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Supported by distributors worldwide.

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## Industrial Automation

Our product brands:

**IMI Norgren**

**IMI Bimba**

**IMI Bahr**

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