

## 2/2-way valves DN 20 to DN 50

for air

Indirectly solenoid actuated

Diaphragm valves

Internal threads G 3/4 up to G 2

Operating pressure 0.3 to 8 bar



### Description (standard valve)

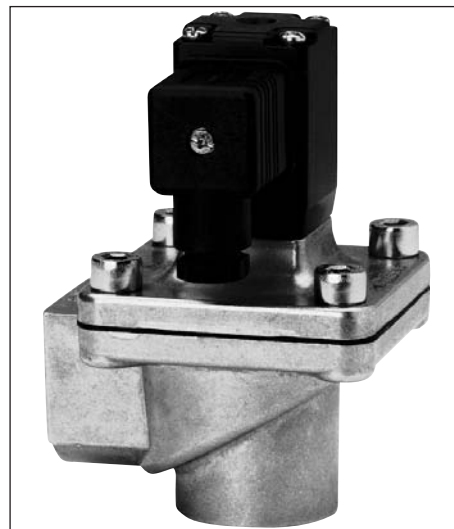
Flow direction:	determined
Fluid temperature:	max. +90°C
Ambient temperature:	max. +50°C
Sum of fluid and ambient temperature:	max +130°C
Mounting position:	optional, preferably solenoid vertical on top

### Material

Body:	Aluminium
Seat seal:	fabric diaphragm with NBR valve plate

Venting from top of the diaphragm into atmosphere (without connection thread).

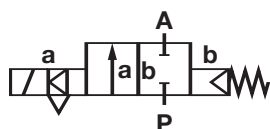
For contaminated media insertion of a strainer (see accessories) is recommended.



### Features

- Filter ventilation valve
- Short switching time
- High flow rate

### Symbol



### Ordering information

To order, quote model number from table overleaf, e.g. 8286351.8001 for a G 3/4 valve with standard solenoid.

### Characteristic data

See page 2 valve and solenoid informations

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**Characteristic data**

**Valves**

Part Number	DN mm	Connection	Weight kg	Operating Pressure (bar)		kv-value <sup>2)</sup> Base m <sup>3</sup> /h	Section No.	Dimension table No.
				min. <sup>1)</sup>	max.			
8286351.8001	20	G 3/4	0.6	0.3	8	15	01	01
8286451.8001	25	G 1	0.65	0.3	8	20	01	02
8286651.9303	40	G 1 1/2	1.40	0.3	8	43	02	04
8286751.9303	50	G 2	1.90	0.3	8	61	03	05

State voltage [V] and frequency [Hz]

<sup>1)</sup> Minimum pressure differential P -> A 0.3 bar

<sup>2)</sup> C<sub>v</sub>-value (US) ≈ k<sub>v</sub>-value x 1.2

**Solenoid**

**Standard voltages**

DC	AC 50 Hz	AC 60 Hz
24 V	24 V	120 V
–	42 V	220 V
110 V	110 V	–
205 V	230 V	–

Design acc. to DIN VDE 0580

Voltage range ±10 %

100 % duty cycle

Protection class acc. to DIN VDE 0470 T1 IP 65, EN 60529

Socket acc. to DIN 43 650

**Options (Valves)**

XXXX54.XXXX

Flange mounted (without body)

XXXX56.XXXX

Double pilot stage (extremely short switching time)

On request

Further versions

**Power Consumption**

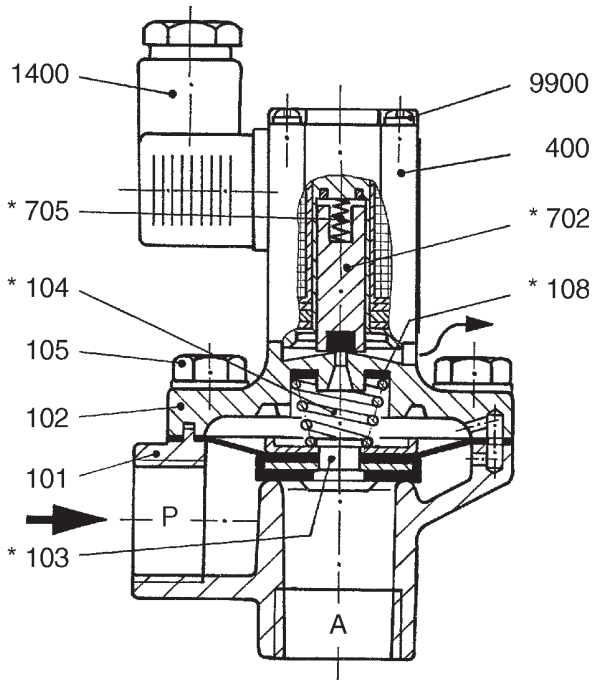
According to DIN VDE 0580 at coil temperature +20 °C. In operating the solenoid coil decrease the power consumption appr. 30 %.

Magnet	DC	AC Inrush	AC Holding
8001	12 W	20 VA	16 VA
9303	16 W	50 VA	24 VA

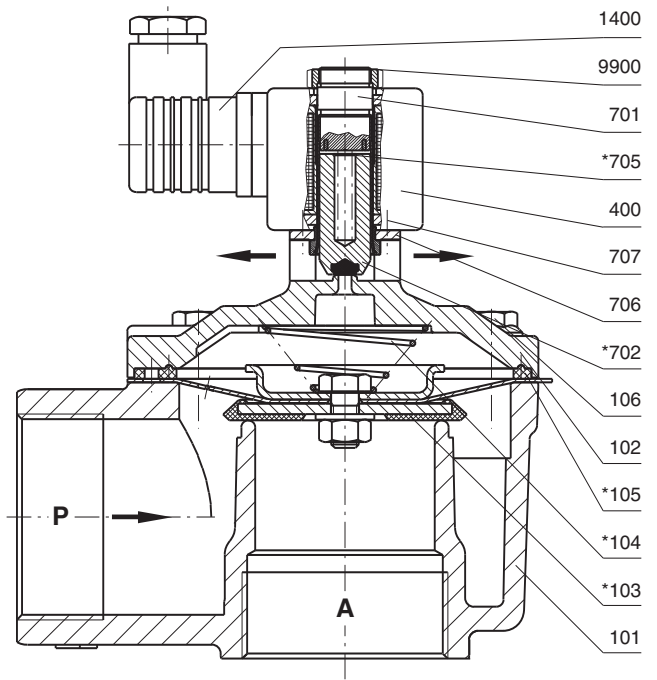
For technical details see catalogue-register "Solenoids"

Section View

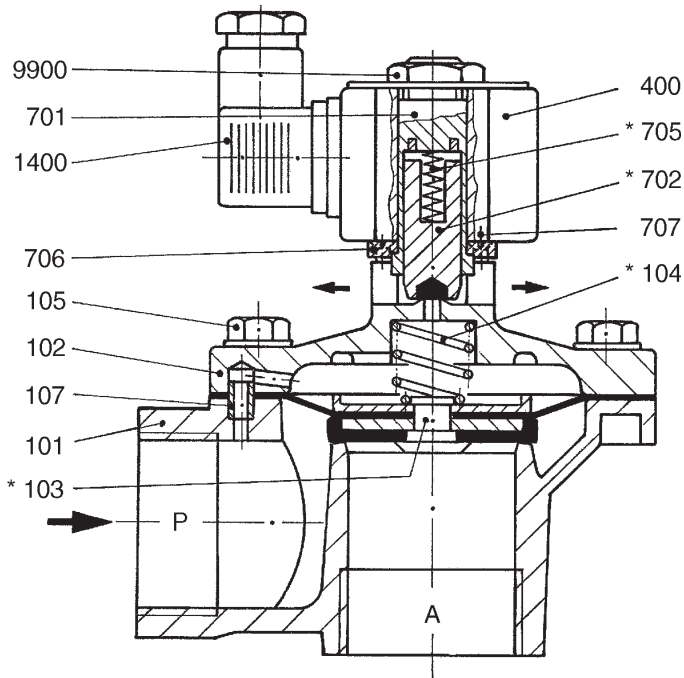
01



03



02



- |                          |                    |
|--------------------------|--------------------|
| 101 Body                 | Sections 01 and 02 |
| 102 Body cover           | Section 03         |
| * 103 Diaphragm          | Section 03         |
| * 104 Compression spring | Section 02         |
| 105 Locking bolt         | Section 01         |
| * 105 Seal ring          | Sections 02 and 03 |
| 106 Hex bolt             | Sections 02 and 03 |
| 107 Bush                 | Section 03         |
| * 108 Gasket             | Section 03         |
| 400 Solenoid             | Section 01         |
| 701 Core tube            | Sections 02 and 03 |
| * 702 Core               | Sections 02 and 03 |
| * 705 Compression spring | Sections 02 and 03 |
| 706 Plate                | Section 03         |
| 707 Countersunk screw    | Section 03         |
| 1400 Socket              | Section 01         |
| 9900 Oval head cap screw | Sections 02 and 03 |
| 9900 Hex nut             | Sections 02 and 03 |

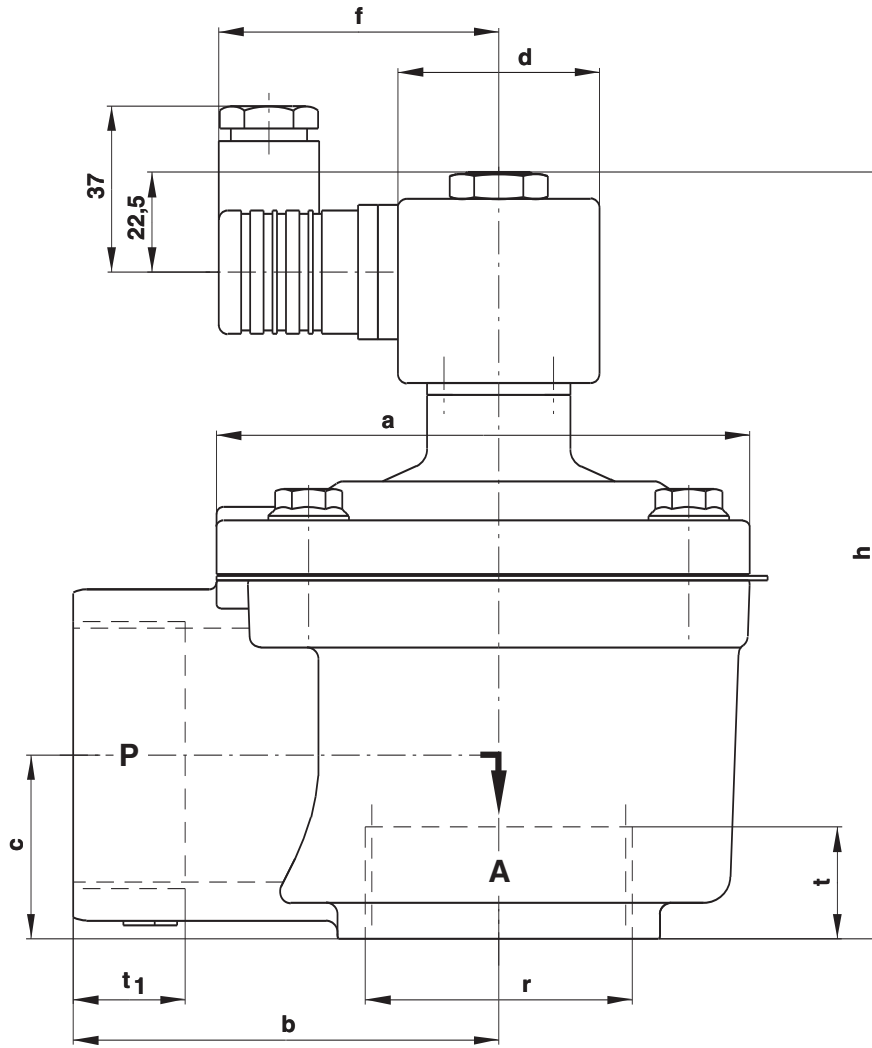
\* These individual parts form a complete wearing unit.  
When ordering spare parts please state Cat no and series no.

**General Dimensions**

Solenoid cat no 8001 can be inserted in 4 positions 90° apart

Solenoid cat no 9303 can be rotated 360°

Socket can be inserted in 4 positions 90° apart



Part Number	a	b	c	□ d	e	f	h	r	t	t <sub>1</sub>
01	□ 75	44	30	32 x 35	Pg 9	52	120	G 3/4	15	15
02	□ 75	50	30	32 x 35	Pg 9	52	125	G 1	18	18
04	∅ 115	75	31	45 x 54	Pg 11	63	145	G 1 1/2	20	17
05	□ 112	95	41	45 x 54	Pg 11	63	174	G 2	25	25

**Note to Pressure Equipment Directive (PED):**

The valves of this series are according to Art. 3 § 3 of the Pressure Equipment Directive (PED) 97/23/EG. This means interpretation and production are in accordance to engineers practice wellknown in the member countries. The CE-sign at the valve does not refer to the PED. Thus the declaration of conformity is not longer applicable for this directive.

**Note to Electromagnetic Compatibility Guideline (EEC):**

The valves shall be provided with an electrical circuit which ensures the limits of the harmonised standards EN 50081-1 and EN 50082-1 are observed, and hence the requirements of the Electromagnetic Compatibility Guideline (89/336/EEC) satisfied.