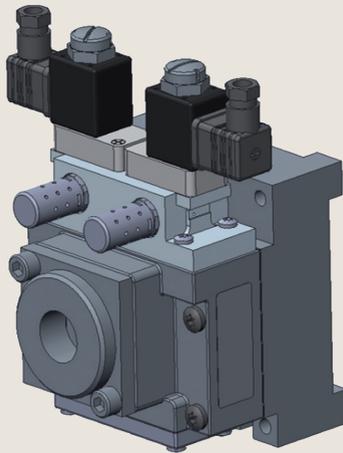


Industrial Automation

IMI Norgren

3/2-way safety valves
XSz20, Order No. 2493028
electro-pneumatic actuated
G3/4



Breakthrough
engineering for
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Original operating instructions

Before starting work read these instructions.

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1.0 Information about these instructions

These instructions will enable you to safely install, set up and operate the XSz safety valves.

These instructions are an integral part of the product and must be accessible to personnel.

Personnel must carefully read through and understand these instructions before starting work of any kind on the valves.

Following all the safety and handling instructions contained in this manual is a fundamental requirement for safe working

1.1 Validity of documentation

These instructions are valid for all 3/2- & 5/2 way valves of the range XSz. It is addressed to all personnel with access to the area nearby the installation and machines, especially:

User, operators, expert staff, instructed persons, mechanics, maintenance-/ service-personnel, cleaning staff and mechanics.

1.2 Explanation of symbols

SIGNAL WORD

Type of danger

Consequences of non-observance

→ Measurements to be taken to encounter the danger.

1.3 Risk categories (ANSI Z535.6)

DANGER

This warning indicates an immediate hazardous situation with high risk, the consequence of which could be fatal or (severe) injuries if it is not prevented.

WARNING

This warning indicates a possible hazardous situation with medium risk, the consequence of which could be fatal or (severe) injuries if it is not prevented.

CAUTION

This warning indicates a hazardous situation, the consequence of which could be slight or moderate injuries if it is not prevented.

ADVICE

This advice indicates a hazardous situation, the consequence of which could be material damages if it is not prevented.

1.4 Used symbols and signal words

In this documentation the following symbols and signal words are used:

•	numeration
→	instruction
1., 2., 3.,	specified order of instructions
info	additional information
DANGER WARNING CAUTION ADVICE	warning integrated in text
specific values respectively fixed attributes	

Example:

info A tight pressure system contributes energy savings, thus resources and the environment.

1.5 Liability and warranty

Modifications to the safety valves may only be carried out by the manufacturer's personnel.

If the safety valve requires repairs or servicing beyond the scope of the activities described in these instructions, this work may only be carried out by the manufacturer of the safety valve or by persons who have been expressly authorised and trained by the manufacturer.

Failure to observe the above will void the warranty. The manufacturer accepts no liability for damages incurred.

1.6 Manufacturer's address

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Evropská 852
664 42 Modřice
Czech Republic
Tel.: +420 532 278 111
product.support@imi-precision.com
www.imi-precision.com/de

2.0 General safety instructions

This section provides an overview of all major safety aspects for the protection of people and for safe, fault-free operation. Further task-related safety notices appear in the sections on transportation, installation, checks before initial operation, and maintenance.

The safety instructions are related to the valve itself. In combination with other machine parts, additional potential risks might occur which must be evaluated in a risk assessment of the complete machine.

→ The limitations of temperature, pressure ranges, must not be exceeded.

2.1 Intended use

XSz series safety valves are used to control hazardous movements in pneumatic safety systems with category 4 control requirements per ISO 13849-1 with performance level „e“. The valves are only intended to use in large scale stationary industrial tools or plants.

The valve must not be used in explosive zones/areas.

2.2 Not intended use

The valve is used outside the specified operational values. The permitted temperature- and pressure ranges are exceeded.

- Damages on the valve have been noticed, but the valve is still in operation.
- The valve has been structurally changed without permission of the manufacturer.
- The safety instructions in this documentation have not been observed.
- The valve is used in explosive zones/areas.
- A noise reduction measurement has not been applied.
- The safety valve has been disassembled or single parts separated/exchanged.
- The safety valve is used as a climbing assist.
- XSz 5/2-way double valves are not suitable for the control of clutch and brake on mechanical presses.
- Pneumatically actuated 3/2- and 5/2-way double valves are not suitable for the control of clutch and brake on mechanical presses.



WARNING

Clogging of silencers

Dirt can cause malfunction of the safety silencer.

→ Check for adequate air quality.

2.3 General risks

The following section lists residual risks which may be present even if the safety valves are used correctly.



⚠ DANGER

Danger caused by hazardous movements

When the power is switched off or if there is a power cut the loads supported by the safety valves can drop and the system can lose pressure. This can cause serious injuries.

→Provide additional mechanical safety devices that prevent hazardous movements after the power is switched off.



⚠ CAUTION

Danger of injury caused by hot surfaces

The safety valves can become very hot during operation. Skin contact with hot surfaces causes severe burns

→When working near hot surfaces, always wear heat-resistant protective clothes and protective gloves..

→Before you start any work, make sure that all surfaces have cooled to ambient temperature..



⚠ WARNING

Danger of injury caused by noise

The noise level that occurs can seriously damage your hearing.

→Always wear ear protection when working..

→Fit noise reduction measures, e.g. silencers, during installation.



⚠ WARNING

Danger of injury caused by compressed air

Compressed air can cause injuries if not handled correctly.

→Ensure systems are depressurised before work begins.

→Have all work carried out by pneumatics specialists.



WARNING

Danger of injury caused by lack of training

People who lack proper training cannot assess the risks when handling the safety valves and they place others at risk of serious injury or death.

→Have all work on the pneumatic system carried out by pneumatics specialists.

→Train the personnel widely in safety related topics.

→Have all electrical installation work carried out by qualified electricians.

Requirements

Pneumatics specialists are trained for the specialist area they work in, and they know the relevant standards and regulations. Because of their special training and experience, pneumatics specialists can carry out work on pneumatic, electropneumatic and mechatronic systems and identify and avoid risks by themselves.

Qualified electrician, because of their specialist training, knowledge and experience, and their knowledge of the relevant standards and regulations, qualified electricians are able to carry out work on electrical installations and identify and avoid possible risks by themselves.

Qualified electricians are specially trained for the area they work in, and they know the relevant standards and regulations.

2.5 Personal protective equipment

→While carrying out work of various kinds on and with the safety valves, personnel must wear personal protective equipment which is referred to in the individual sections in these instructions.

	Protective clothing Protective clothes are heat-resistant and closefitting clothes with low tear strength, close-fitting sleeves and without any parts sticking out..
	Safety shoes Safety shoes protect the feet from crushing, falling parts and slipping on slippery surfaces.
	Safety goggles Safety goggles protect the eyes from flying objects and splashing liquid.
	Protective gloves Protective gloves protect the hands and forearms against contact heat if they touch hot surfaces.
	Ear protection Ear protection protects your hearing from damage caused by exposure to noise.

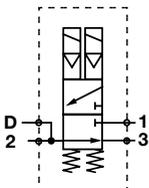
2.6 Log book

→To comply with legal requirements, a log book must be kept of all activities involving the safety valves.

3.0 Technical specifications, design and function

3.1 XSz20, Order No. 2493028 3/2-way valve electro-pneumatic & pneumatic actuated

Schematic



Specification	Value
Temperature range	-10 ... +60°C
Installation position	Preferably vertical, with the solenoid at the top. Pneumatic activated versions with the valve spindle vertical.
Operation pressure	2 ... 8 bar
Weight	4,8 kg
Voltage solenoid type 0200	AC or DC voltage
Power consumption with 24 V DC & 230 V AC	Solenoid V DC V AC 0200 11 W 22/15 VA (Holding / Inrush)
Solenoid protection class	IP 65
Electrical connection	Connector per DIN EN 175301-803 - Form A

3.2 Materials

- Housing: aluminium
- Seals: PUR, NBR.

3.3 Requirements for operating media

Filter grade

- 5 - 40 µm

Requirements for lubricants

- DVI value <8 (DIN ISO 1817)
- ISO viscosity class 32 - 46 (DIN 51519)

Recommended lubricants

- Shell Tellus S2 MA 32
- ExxonMobil Febis K Series 32

Compressed air quality

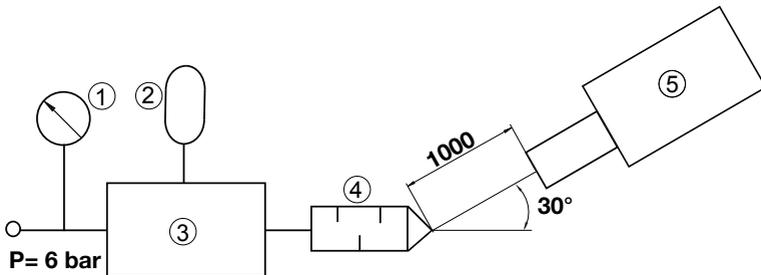
- Filtered, oiled or oil-free compressed air
- According to ISO 85731-1:2010 [7:3:4].

Class	7=	Particle size < 40 µm Particle concentration < 10 mg/m ³
	3=	Dew point under pressure < -20 °C
	4=	Oil concentration < 5 mg/m ³ .

3.4 Noise emissions

info Noise emissions depend on the installation site and the operating conditions. Contact the manufacturer for ways of reducing noise, see 1.6 **Manufacturer's address**.

Measurement method



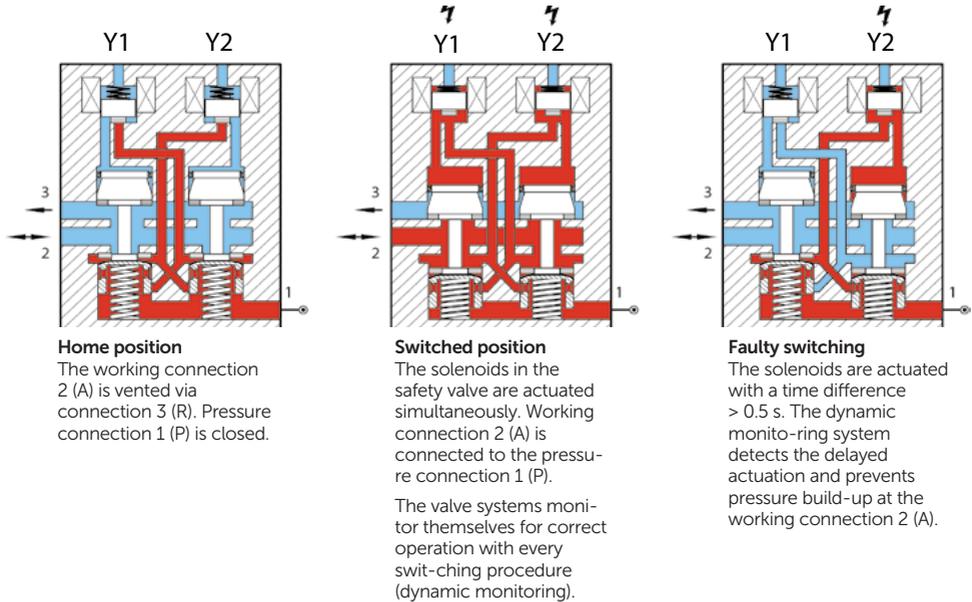
Sound pressure level L_{AFmax} in dB(A)

Valve	Pressure (bar)	Volume (l)	max. dB(A)
XSz 20	6	3	94

- ① Manometer
- ② Volumen
- ③ Valvel
- ④ Silence
- ⑤ Noise level at measuring device

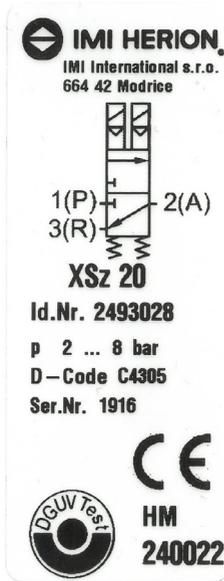
3.5 Design and function The safety valve is designed as a dual valve with piston valve. It comprises two mechanically separated pilot control systems and main valve systems. The pilot control systems are electro-pneumatic actuated.

Electro- pneumatic actuated 3/2 way valve



4.0 Labelling

The type plate is attached on the valve body.



The following information appears on the type plates:

- Manufacturer
- Schematic
- Identification number
- Operating pressure range

Norgren date code, 5 digits, year / week / day

Digits 1-2:	Year of manufacture 2001 = A1 2010 = B0 2011 = B1
Digits 3-4:	Week of manufacture (calendar week)
Digits 5:	Day of manufacture Sunday = 1 Monday = 2

Example: A1225 = 31 May 2001

5.0 Transport and storage

Individual packed items are packed according to the expected transportation conditions.

5.1 Transport

ADVICE

Damage of the valve
Packaging is intended to protect the individual components against transportation damage, corrosion and other damage until they are installed.

- Transport the valve in the delivery packaging.
- Do not throw packaged units.
- Do not drop packaged units.
- Only remove the packaging just before installation.

info Check package on delivery to make sure it is complete and has not been damaged in transit.

5.2 Storage

The safety valves are packed for immediate installation upon delivery. If they are going to be stored for extended periods, please:

- Leave the packed units in the box they were shipped in.
- Do not store them outdoors.
- Store them in a dry, dust-free place.
- Don't expose them to aggressive media, such as salty air.
- Protect them from direct sunlight.

Storage temperature: +15 °C to +35 °C

Relative humidity: 90 % max

6.0 Installation

Before installation of the valve, please note:

- Create a safety zone around the hazardous area in accordance with the risk assessment for the machine or equipment.
- For new systems, ensure that connections and lines are deburred.
- Do not remove blanking covers from the safety valves until just before installation.

6.1 Pneumatic connection

DANGER

Danger of injury caused by improper connection!

Faulty pneumatic connections can impair the safe operation of the safety valves and may cause severe injuries during operation.

- Use additional safety equipment if necessary.
- Pipe cross-section corresponding to the required design flow rate.
- Make sure that any noise reduction measures that are fitted do not impair the functioning of the safety valve.
- Basically the EN ISO 4414 to be considered.

DANGER



Danger of injury caused by compressed air!

Compressed air can cause injuries if not handled correctly.

- Make sure the machine is depressurised before work begins.
- Alle Arbeiten von Pneumaticfachkräften durchführen lassen

ADVICE

Avoid damaging the thread when removing the blanking covers.

1. Carefully remove the blanking covers from the safety valve.
2. Fit any additional safety equipment such as failure indicator units in accordance with the separate instructions.
3. Connect air supply equipment for drying, filtering and lubricating air before pressure connection P. For requirements of operating media and consumables, see section 3.3 Requirements for operating media.
4. Connect supply line to the pressure connection 1 (P) in accordance with section 3 Technical specifications, design and function..
5. Connect safety valve to the load. The distance between the valve and load should be kept as small as possible.
6. Securely bolt the safety valves to the frame or machine base via the mounting holes.
7. Fit and seal pipes and hose connections to the valve and from the valve to the load, following national standards and regulations as applicable.

ADVICE

Avoid damaging the thread when removing the blanking covers.

info Lubrication is not necessary if the connected load is suitable for oil-free operation.

info An airtight compressed air system helps to save energy, which protects the environment.

6.1 Electrical connection



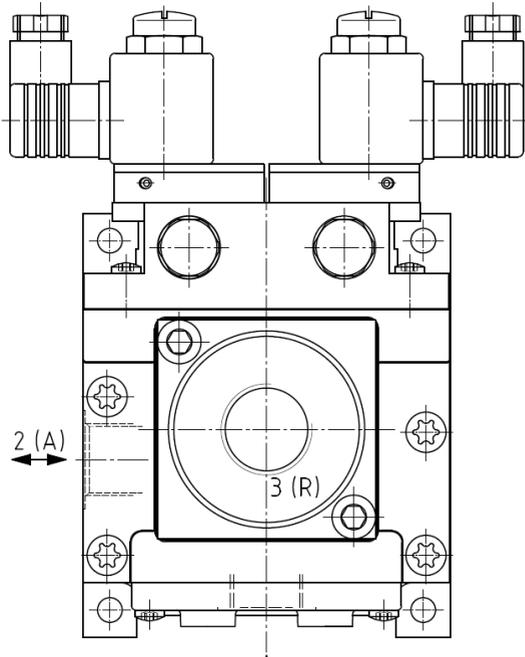
Danger of injury caused by improper connection!

Danger of death through contact with live components. When switched on, electrical components can perform uncontrolled movements and result in serious injury or death.

→ Isolate the electrical supply before starting work and make sure it cannot be switched back on.

1. Make sure that connectors for the electrical connection are available. If necessary, obtain them from the manufacturer - see section 1.6 **Manufacturer's address**.
2. Connect the safety valves in accordance with the specifications on the type plate.

ADVICE If using a two-hand control, ensure that the actuating solenoids are actuated by an output signal from an electrical two-hand control of type III C per DIN EN 574.



Valve connections

- 1 (P) Compressed air connection
- 2 (A) Working connection
- 3 (R) Venting connection

7.0 Tests

XSz20, Order No. 2493028

Check before initial operation:

1. Apply operating pressure in accordance with the type plate -> The cylinder piston assumes its initial position.
2. Carry out a functional test according to following table.

No-load functional testing

No.	Test	Result
1	Actuate solenoid Y1	Piston must not move
2	Actuate solenoid Y2	Piston must not move
3	Actuate solenoid Y1 and after t > 0,5 s solenoid Y2	KPiston must not move
4	Actuate solenoid Y2 and after t > 0,5 s solenoid Y1	Piston must not move
5	Actuate both solenoids simultaneously within t < 0,1 s. Deactuate solenoid Y1 and after t > 0,5 s actuate it again.	Piston moves at first. After deactuation of solenoid Y1 piston returns to initial position and remains there.
6	Actuate both solenoids simultaneously within t < 0,1 s. Deactuate solenoid Y2 and after t > 0,5 s actuate it again	Piston moves at first. After deactuation of solenoid Y2 piston returns to initial position and remains there

8.0 Servicing

WARNING

Danger of injury caused by improper maintenance!
Improper maintenance can result in serious injury and extensive damage to property.

- It is generally recommended maintenance and repair work must be carried out by the manufacturer.
- Carry out the tests listed below at the specified maintenance intervals.
- If any components fail the test, repair work must be carried out by the manufacturer.

Interval

After 1 million switching operations, at least once per year:

Activity	Description
Silencer Check the fastening screws for tightness	Tightening torque of the four mounting screws is: XSz20 with 10+2 Nm

Replacement valves

WARNING

Risk of injury from using incorrect replacement valves!
Using incorrect or faulty replacement valves may endanger personnel and cause damage, malfunctions, or total failure.

- Only use the manufacturer's original replacement valves.
- Contact the manufacturer for information about replacement valves, see **1.6 Manufacturer's address**.

9.0 Disposal

- Disassemble the valve parts after shutting-down of the valve. Apply reusable materials to recycling.

ADVICE

Improper disposal may cause an environmental hazard!
Improper disposal may result in risks to the environment.

- At the end of their life, have safety valves disposed of by a licensed waste disposal contractor.
- If in doubt, ask the local municipal authority or special waste disposal.

10 Declaration of conformity

EC Declaration of Conformity



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 DIČ: CZ25692089

We IMI International s.r.o.
 Norgren
 CTPark, Evropska 852, Modřice 664 42, Czech Republic

declare under our sole responsibility that the product(s)

Product 3/2-way-safety valve, electro-pneumatic actuated

Ranges XSz 8 / XSz 10 (2492xxxxxxxxxxxx)

XSz 20 / XSz 32 / XSz 50 (2493xxxxxxxxxxxx)

to which this declaration relates is/are in conformity with the requirements of all relevant provisions of following directive and the additional applied standards – including those amendments valid at the time this declaration was signed.

2006/42/EG Machinery Directive

The conformity was checked in accordance with the following standard(s):

Standard(s)	
EN ISO 12100:2010	General principles for design – Risk assessment and risk reduction
EN ISO 13849-1:2023	Safety of machinery – Safety-related parts of control systems – Part 1: General principles for design
EN ISO 13849-2:2012	Safety of machinery – Safety-related parts of control systems – Part 2: Validation
EN ISO 4414:2010	Pneumatic fluid power – General rules and safety requirements for systems and their components
EN ISO 16092-2:2010	Machine tools safety - Presses - Part 2: Safety requirement for mechanical presses
EN ISO 16092-4:2020	Machine tools safety - Presses - Part 4: Safety requirements for pneumatic presses

Notified body:

Deutsche Gesetzliche Unfallversicherung (German Social Accident Insurance), Kreuzstraße 45
 40210 Düsseldorf / Certificate No. HM 240022 dated 22 July 2024.



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D-LOG-00039 Rev. AD

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 Registered in England No:
 714275
 Registered Office:
 as above

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EN

Revision: 2

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