P84F 3/2 Soft Start/Dump Valve
Excelon® Plus Modular System

- **Port size: 3/8" ... 3/4" (ISO G/PTF)**
- **Excelon® Plus design allows in-line installation or modular installation with other Excelon® Plus products**
- **High forward flow capacity**
- **Fast Exhausting**
- **Variable Snap Adjustment**
- **Solenoid and air pilot options**
- **For use as components in safety-related systems according to DIN EN ISO13849 up to a Performance Level (PL)c Cat. 1 Safety function: Safe Venting.**

Technical features

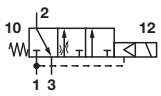
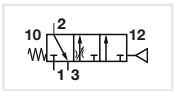
Medium:
Compressed air only
Maximum supply pressure:
10 bar (145 psi)
Minimum operating pressure:
3 bar (43 psi)
Port size:
G3/8, G1/2, G3/4,
3/8 PTF, 1/2 PTF, 3/4 PTF

Flow:
51 dm³/s at port size 1/2"
Full flow P1 to P2 at 6,3 bar (91 psi) inlet, with 0,5 bar (7 psi) pressure drop
P2 to P3 = 65 dm³/s.

Ambient/Media temperature:
-20 ... +65°C (-4 ... +149°F)
Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Materials:
Body: Aluminium
End Caps: Aluminum
Body covers: ABS
Elastomers: NBR
Valve: Brass
Air Pilot: Aluminium

Technical data P84F

Symbol	Port Size	Actuation/return	Voltage	Exhaust Port	Weight (kg)	Model
	G3/8	Solenoid/spring	24 V d.c.	G1/2	1,0	P84F-3GT-PFN
	G1/2	Solenoid/spring	24 V d.c.	G1/2	1,0	P84F-4GT-PFN
	G3/4	Solenoid/spring	24 V d.c.	G1/2	1,0	P84F-6GT-PFN
	G3/8	Air/spring	N/A	G1/2	1,0	P84F-3GA-NNN
	G1/2	Air/spring	N/A	G1/2	1,0	P84F-4GA-NNN
	G3/4	Air/spring	N/A	G1/2	1,0	P84F-6GA-NNN

Electrical details for solenoid operators

Voltage tolerance:	-10%/+15%
Rating:	100% continuous duty
Inlet orifice:	0,8mm
Electrical connection:	15mm DIN EN 175301-803 (DIN 43650) Form C
Manual override:	Shrouded push button, spring return
Protection class:	IP65
Materials:	PP5 (body), NBR (seals)

Option selector

P84F-★★★ -★★N

Function	Substitute
3/2 Soft start / Dump	F

Port Size	Substitute
3/8"	3
1/2"	4
3/4"	6

Thread Form	Substitute
PTF	A
ISO G	G

Voltage	Substitute
24 V d.c.	F
110 V a.c.	A
220 V a.c.	B
Non	N

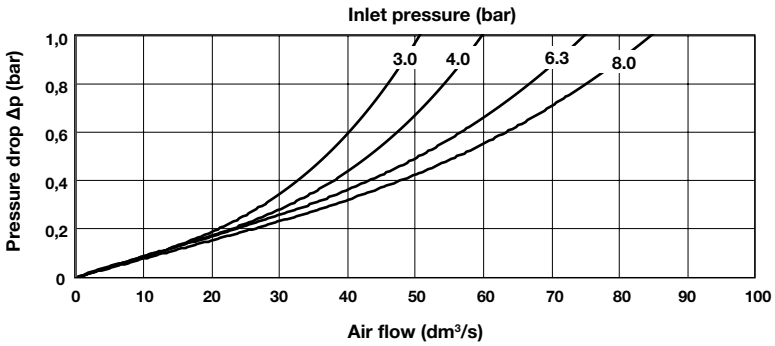
Solendoid Operator	Substitute
Non-Locking push button	P
Non	N

Operator *2)	Substitute
Air pilot*1)	A
Solenoid Operated	T

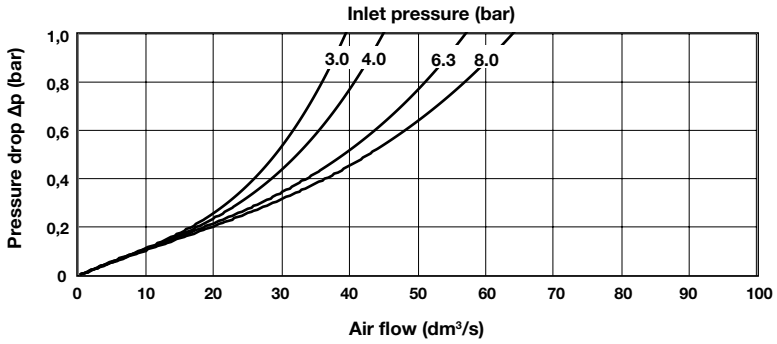
*1) To order air pilot models, select P84F-**A-NNN
*2) ATEX statement can be found online
https://cdn.norgren.com/pdf/IM_Excelon_Plus_EN_final.pdf

Flow characteristics

Port 1 to 2
Port size: 1/2"



Port 1 to 2
Port size: 3/8"



Accessories

Connection cable with plug,LED and M12 Female

Description	Cable length (m)	Model
PUR-Cable; M12/valve type C DIN connector	0,6	NC-DINCA-123MS-A
	1	NC-DINCA-123MS-1
	2	NC-DINCA-123MS-2
	5	NC-DINCA-123MS-5

Plug with with moulded cable and indicator

Voltage	Cable length (m)	Model
12 - 24 V a.c. / d.c	1	V10014-D01
12 - 24 V a.c. / d.c	3	V10014-D03
110 V a.c. / d.c.	1	V10015-D01
110 V a.c. / d.c.	3	V10015-D03
220 V a.c. / d.c	1	V10016-D01
220 V a.c. / d.c	3	V10016-D03

Plug with moulded cable

Description	Cable length (m)	Model
3 pin plug with moulded cable	1	V10013-D01
3 pin plug with moulded cable	3	V10013-D03

Light Emitting Seals ,15mm form C

Description	Model
Light Emitting Seals Circuit A (12 - 24 V d.c.)	V10037-E13
Light Emitting Seals Circuit B (110 - 120 V a.c.)	V10037-E18
Light Emitting Seals Circuit B (220 - 240 V a.c.)	V10037-E19

Plug with cable gland and indicator

Description	Model
Plug with cable gland and indicator 12-24 V a.c. / d.c., c/w LED / VDR	V10012-D13
Plug with cable gland and indicator 110 V a.c. / d.c., c/w LED / VDR	V10012-D18
Plug with cable gland and indicator 220 V a.c. / d.c., c/w LED / VDR	V10012-D19

M12 Adaptor Rear - MSUP Valve Plug Form C 8MM

V13981-E01

M12 Adaptor Top - MSUP Valve Plug Form C 8MM

V13980-E01

Plug with cable gland

V10027-D00

Accessories

Quikclamp®

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840014-51KIT

Quikclamp® with bracket assembled

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Pressure sensing block 1/4 PTF

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840016-50KIT

Pressure sensing block G1/4

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840016-51KIT

Port Adaptors

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1/4 PTF	840015-01KIT
3/8 PTF	840015-02KIT
1/2 PTF	840015-03KIT
3/4 PTF	840015-04KIT
G1/4	840015-09KIT
G3/8	840015-10KIT
G1/2	840015-11KIT
G3/4	840015-12KIT

Hybrid Quikclamp® *1

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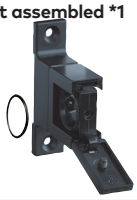
Hybrid Quikclamp® with bracket assembled *1



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*1) To connect new Excelon Plus to old Excelon 74/73 units. Having the same hole centres as 74 series mounting bracket.
A Quikclamp adds 13.6 mm to the overall width of a combination unit

Full flow porting block 3/4" PTF

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Full flow porting block G3/4

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Full flow porting block 3/4" PTF

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Full flow porting block G3/4

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Pressure switch interface block (18D pressure switch) G1/4

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0337717000000000

Pressure switch 18D (0,5 ... 8bar) *1

Page 8

0881300

Digital pressure switch 51D (-1 ... 10 bar) *2

Page 9

0860810

Electronic Pressure Sensor – stand alone version *3

Q84G

Silencer

Heavy duty muffler, 1/2" NPT male thread, brass wire element

MB004A

Heavy duty muffler, R1/2 male thread, brass wire element

MB004B

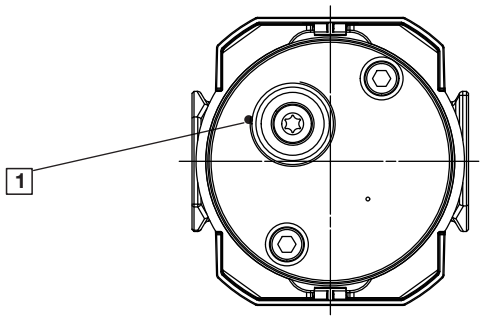
*1) Flanged version. For other pressure ranges, please see data sheet 5.11.001
*2) For other pressure ranges, please see data sheet 5.11.385
*3) Q84G stand alone electronic pressure sensor module
see http://s.norgren.com/digital-gauge-iodd for data-sheet 8.900.905.

Voltage rating and spare coils

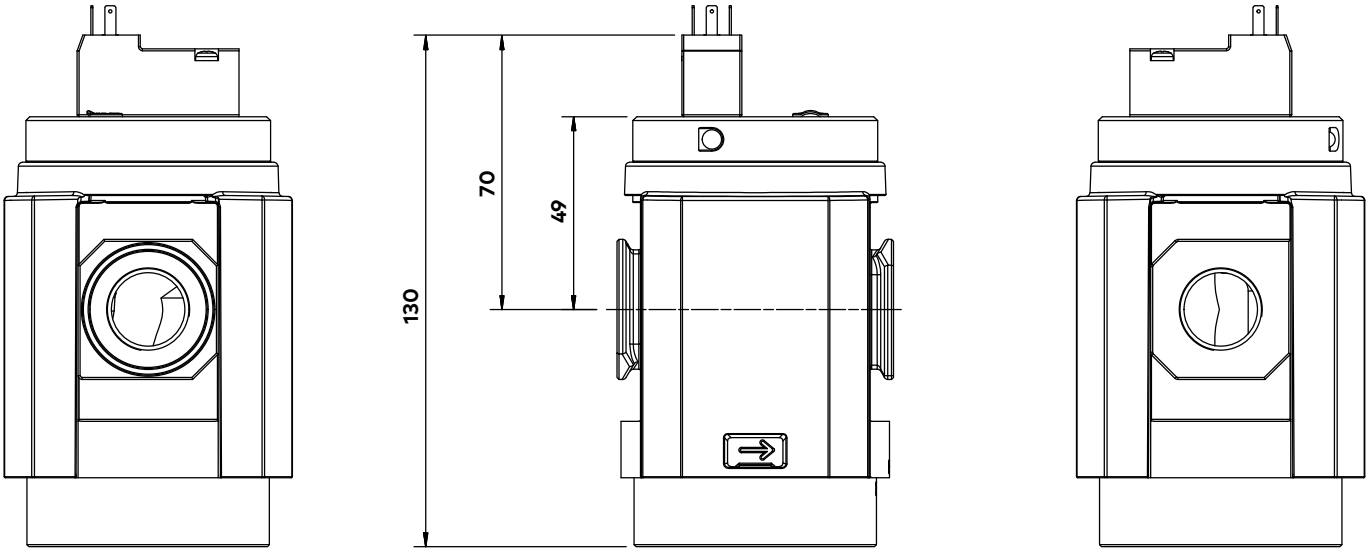
	Voltage	Power	Replacement
	24 V d.c.	1,2 W	840650-50KIT
	110 V a.c.	1,5 VA	840650-51KIT
	220 V a.c.	1,5 VA	840650-52KIT

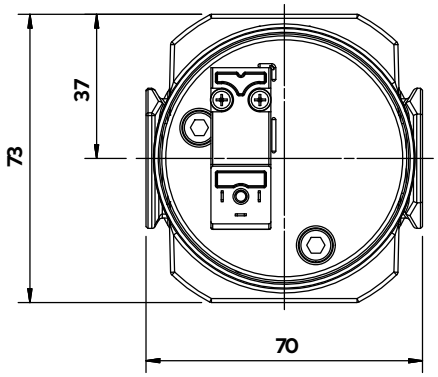
Dimensions

Dimensions in mm
Projection/First angle



1 1/2" exhaust port (NPT or ISO G)

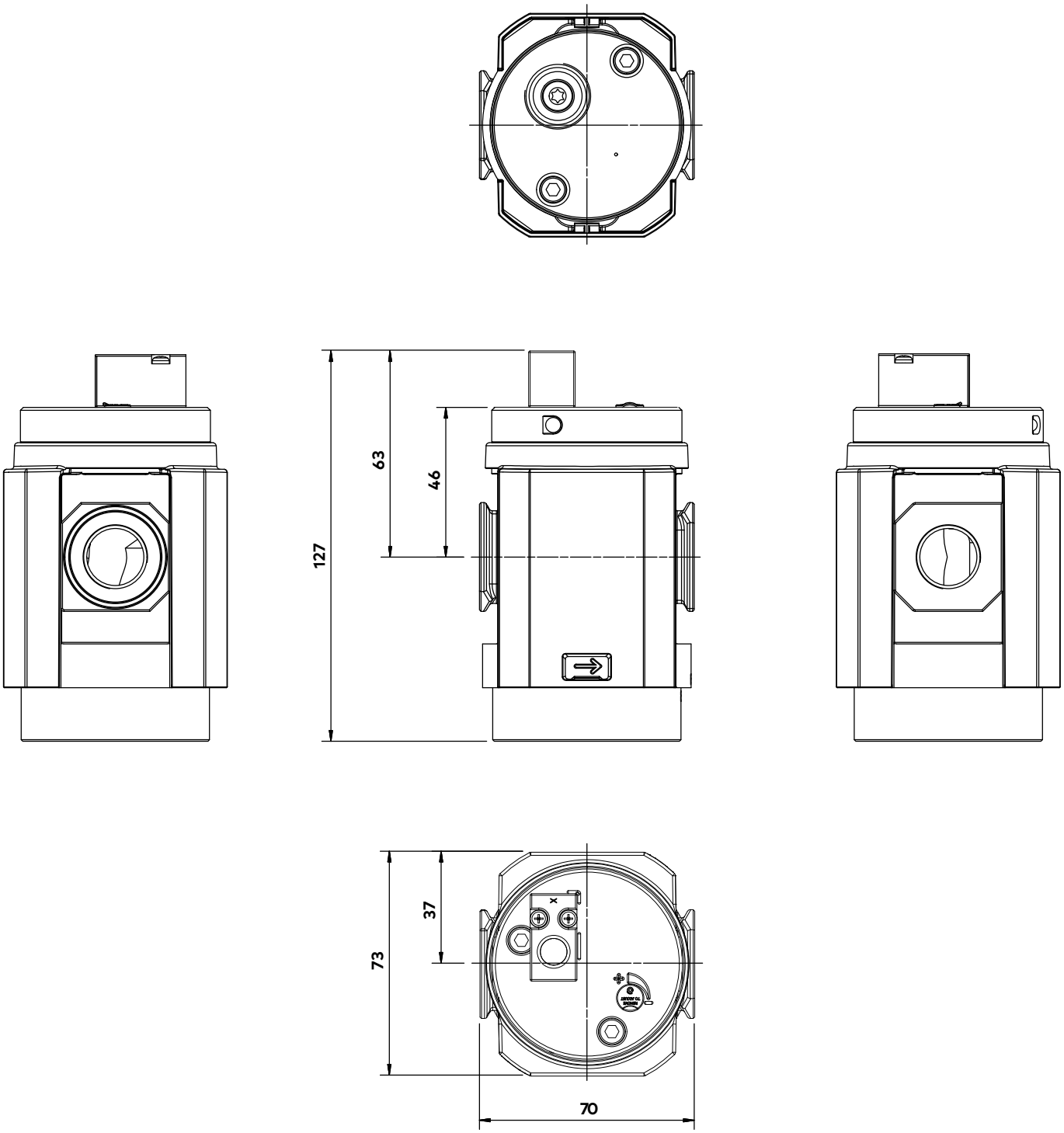




Dimensions

Air Pilot Operator

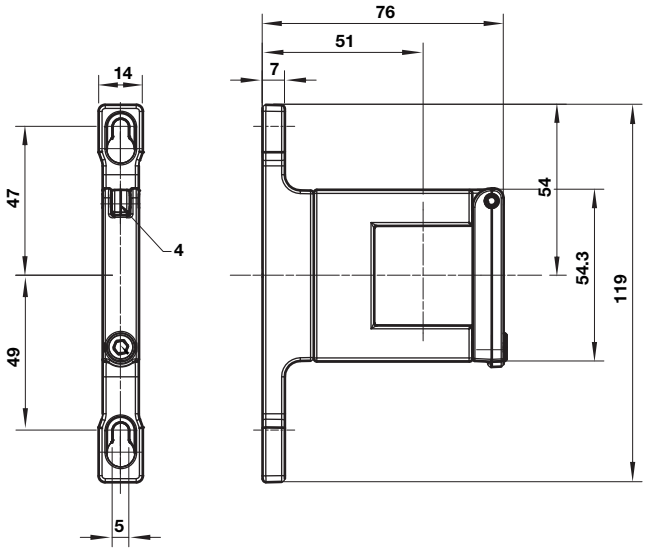
Dimensions in mm
Projection/First angle



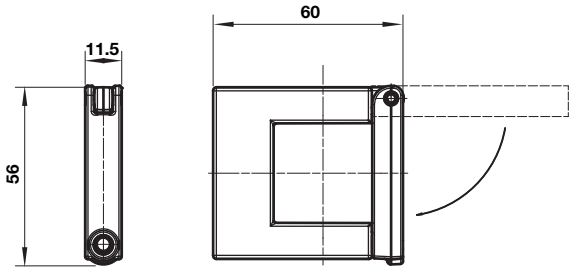
Accessories

Dimensions in mm
Projection/First angle

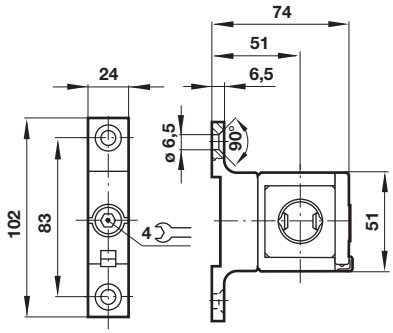
Quikclamp® with wall bracket



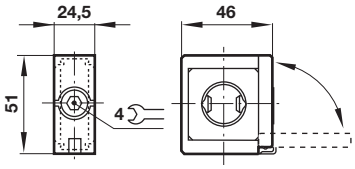
Quikclamp®



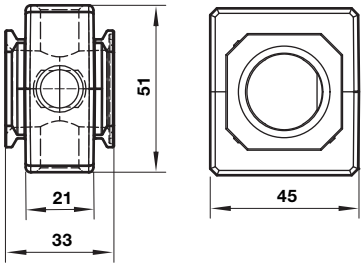
Hybrid-Quikclamp® with wall bracket



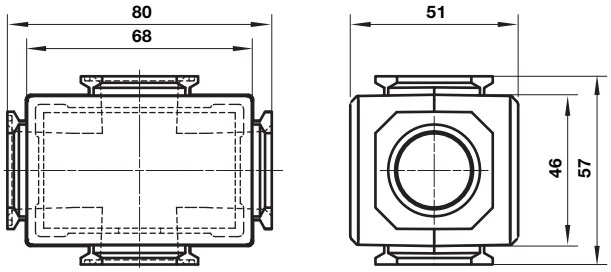
Hybrid-Quikclamp®



Pressure sensing block

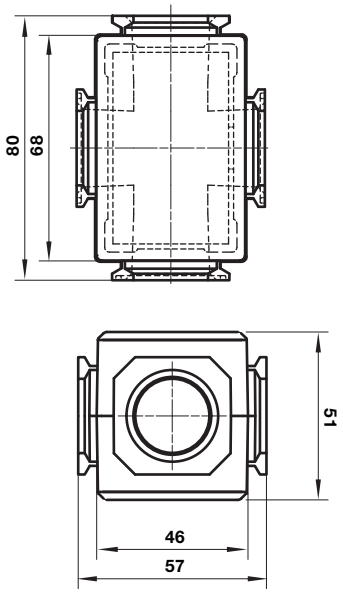


Full flow porting block horizontal

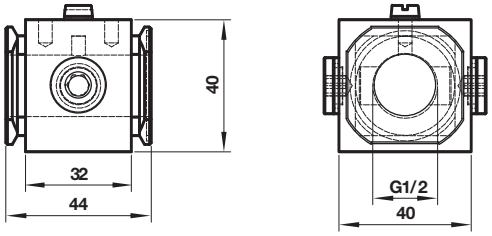


Full flow porting block vertical

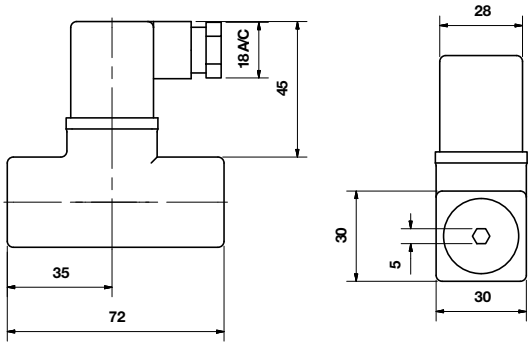
Dimensions in mm
Projection/First angle



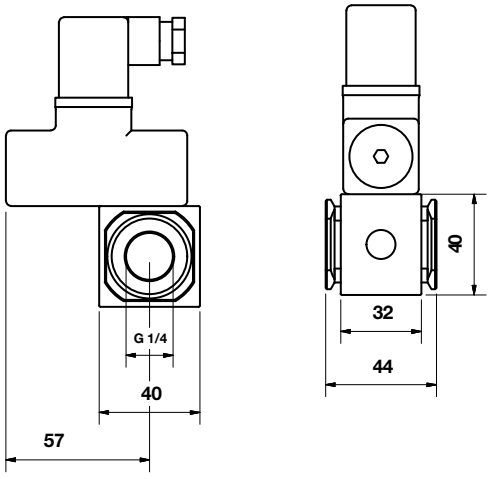
Porting block for 18D pressure switch



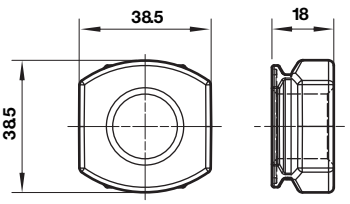
18D Pressure switch



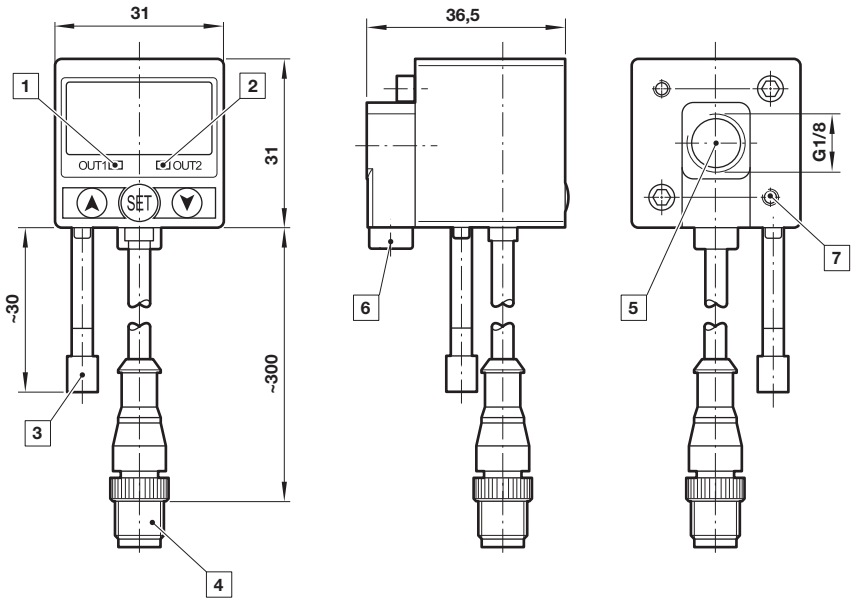
18D Porting block and 18D assembled



Pipe adaptor

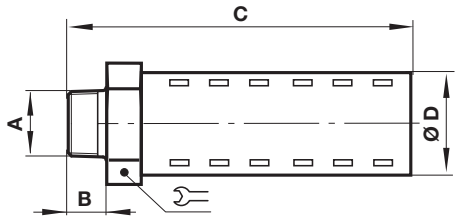


51D Pressure switch - digital



1 Switch OUT 1, green LED
2 Switch OUT 2, red LED
3 Dustproof protector
4 Connector M12 x 1
5 Inlet port
6 Alternative inlet port G1/8 plugged
7 Thread for mounting screw

Silencer



A	B	C	D	⌯	Model
R1/2	17	92	32	32	MB004B
1/2 NPT	17	92	32	32	MB004A

Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »**Technical features/ data**«.
Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult Norgren Co. Ltd.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.
System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.
System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.